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See application file for complete search history.

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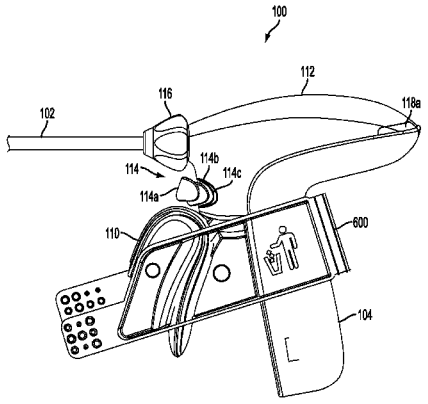
(57) **ABSTRACT**

A medical instrument is disclosed. The medical instrument includes a housing, a control lever rotatably coupled to the housing, at least one electrical contact, a radio frequency (RF) generation circuit coupled to and operated by the battery and operable to generate an RF drive signal and to provide the RF drive signal to the at least one electrical contact and an initialization clip coupled to housing and the control lever to prevent operation of the RF generation circuit and movement of the control lever.

**21 Claims, 39 Drawing Sheets**



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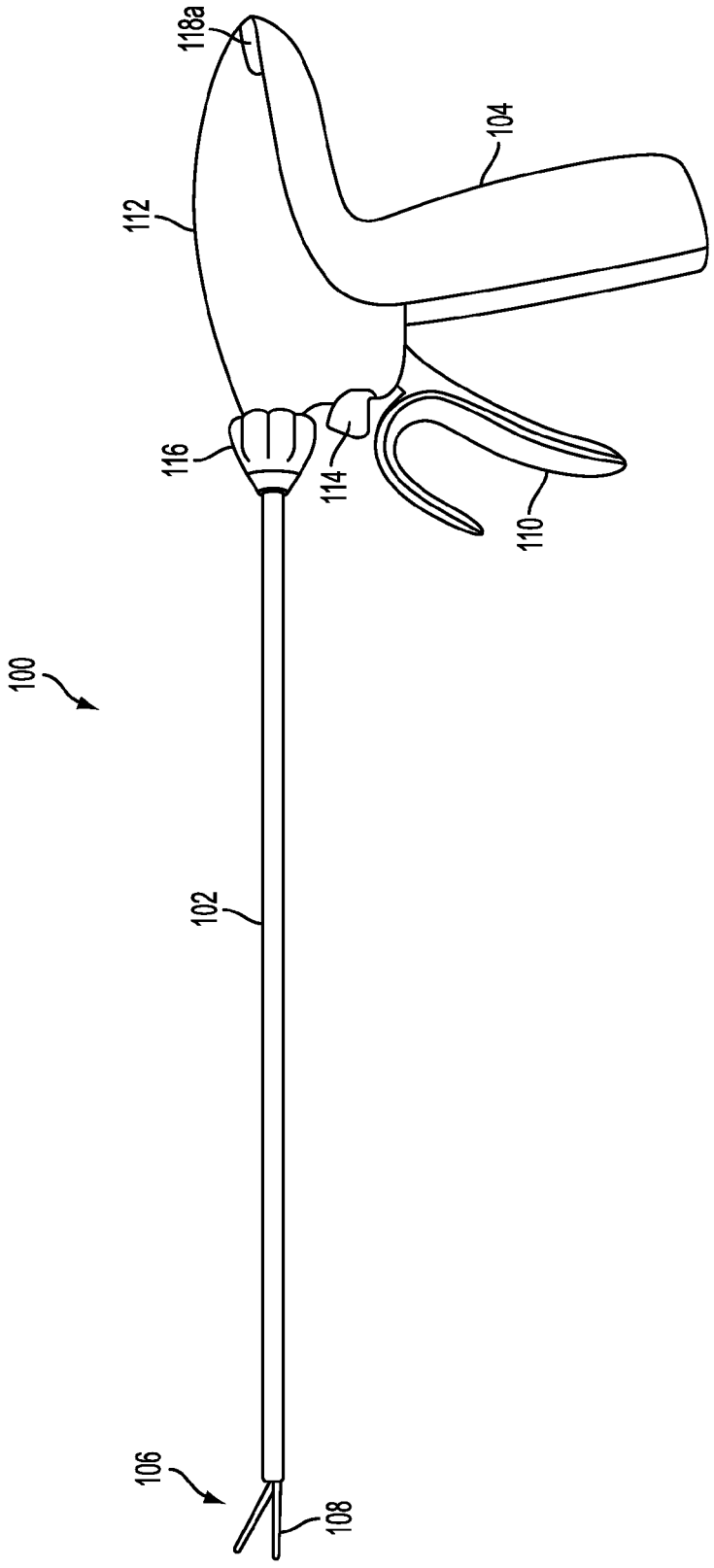



FIG. 1

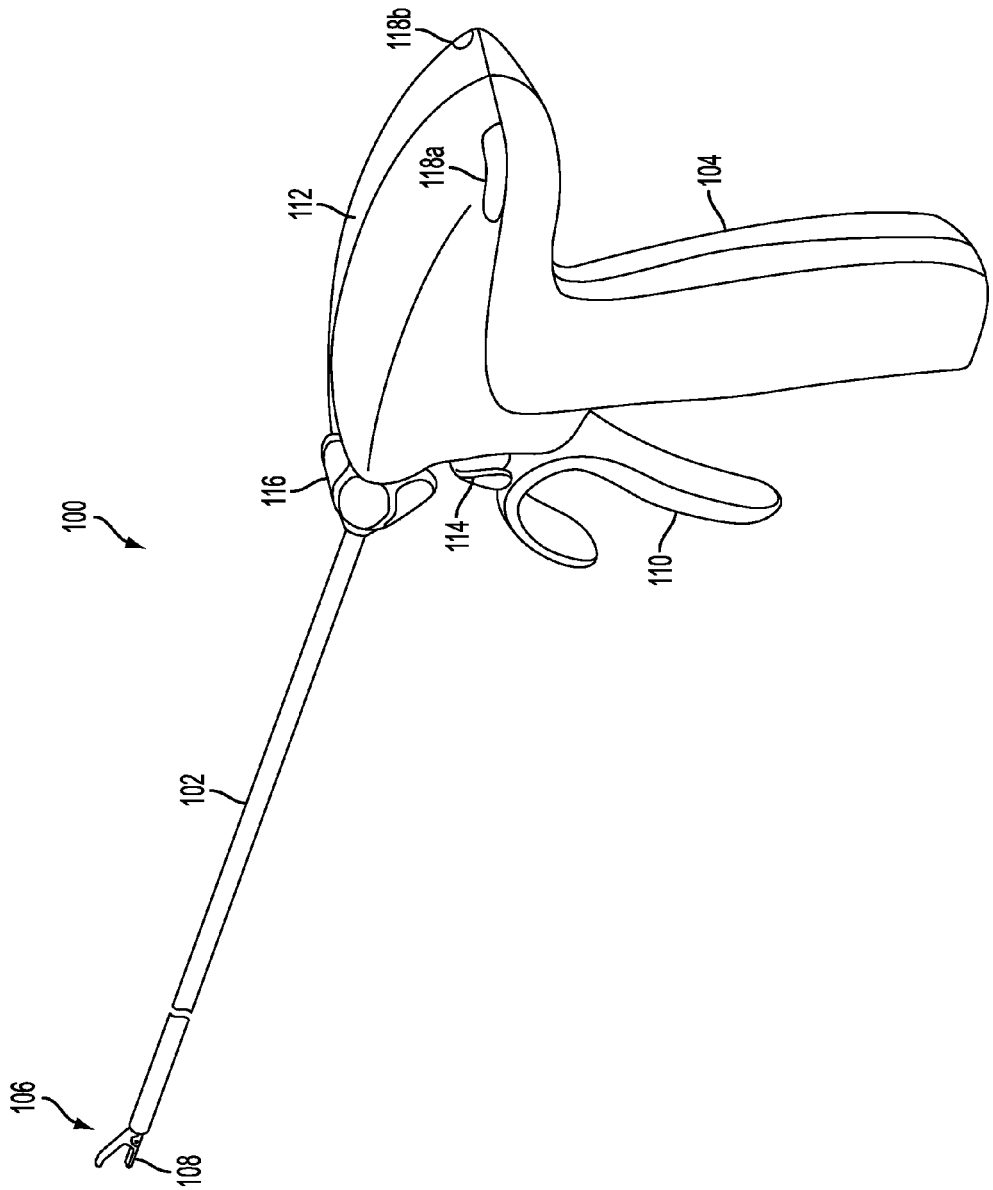
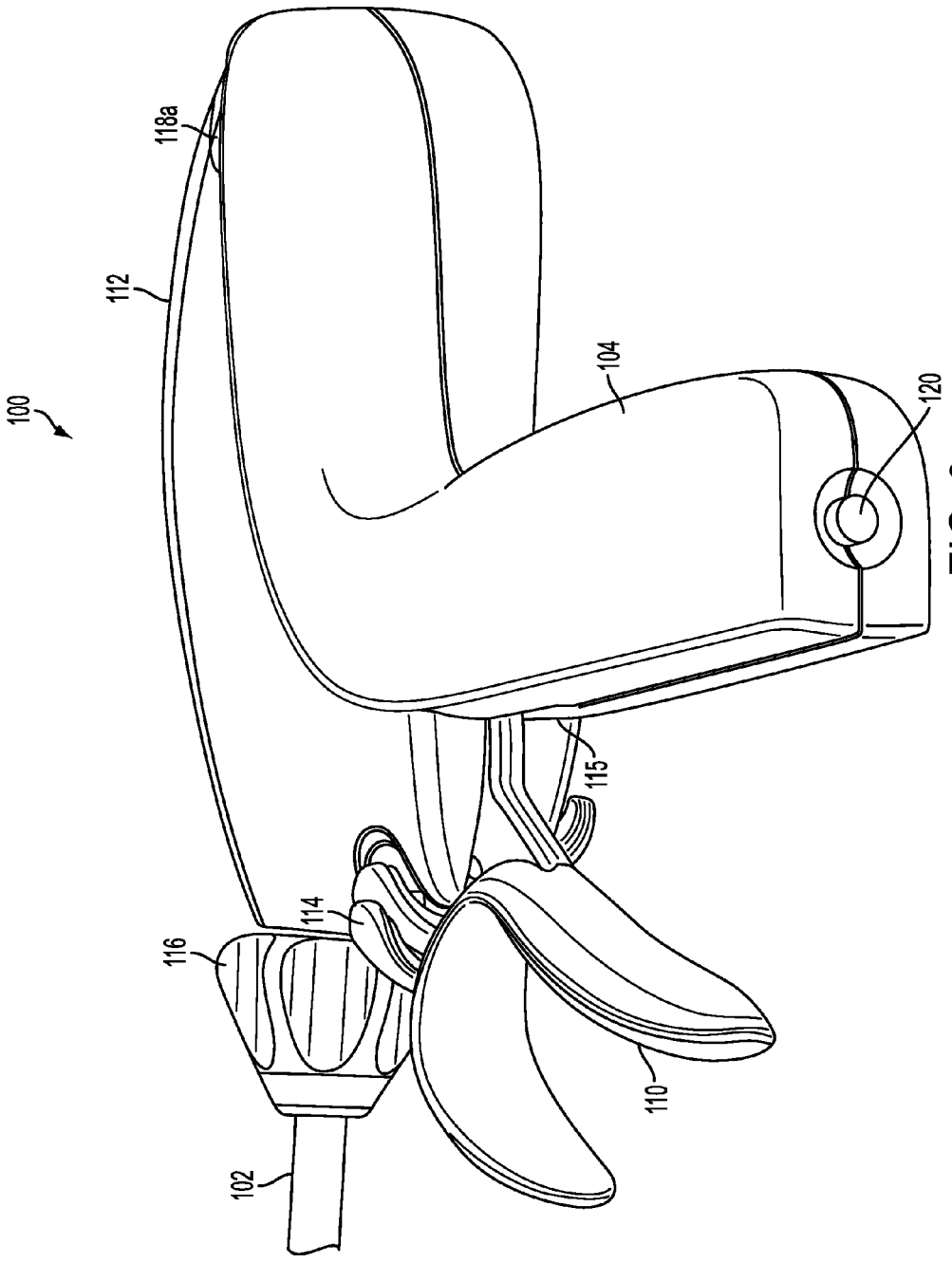



FIG. 2

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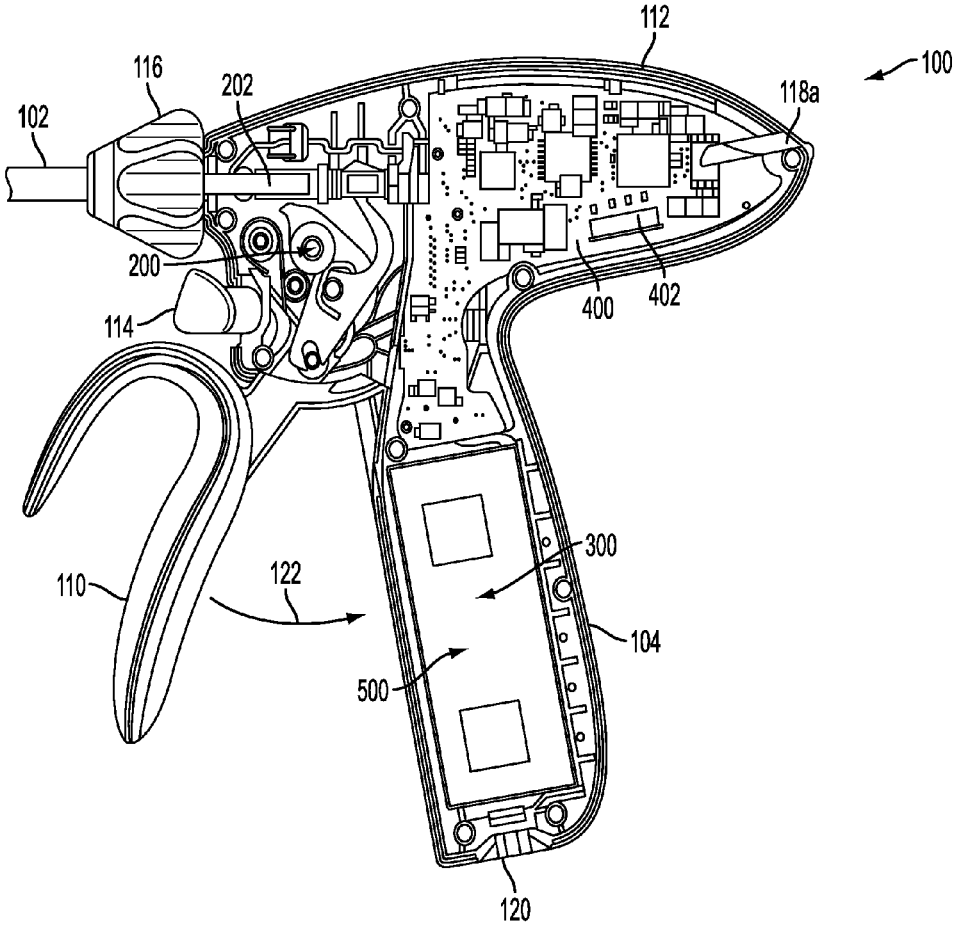


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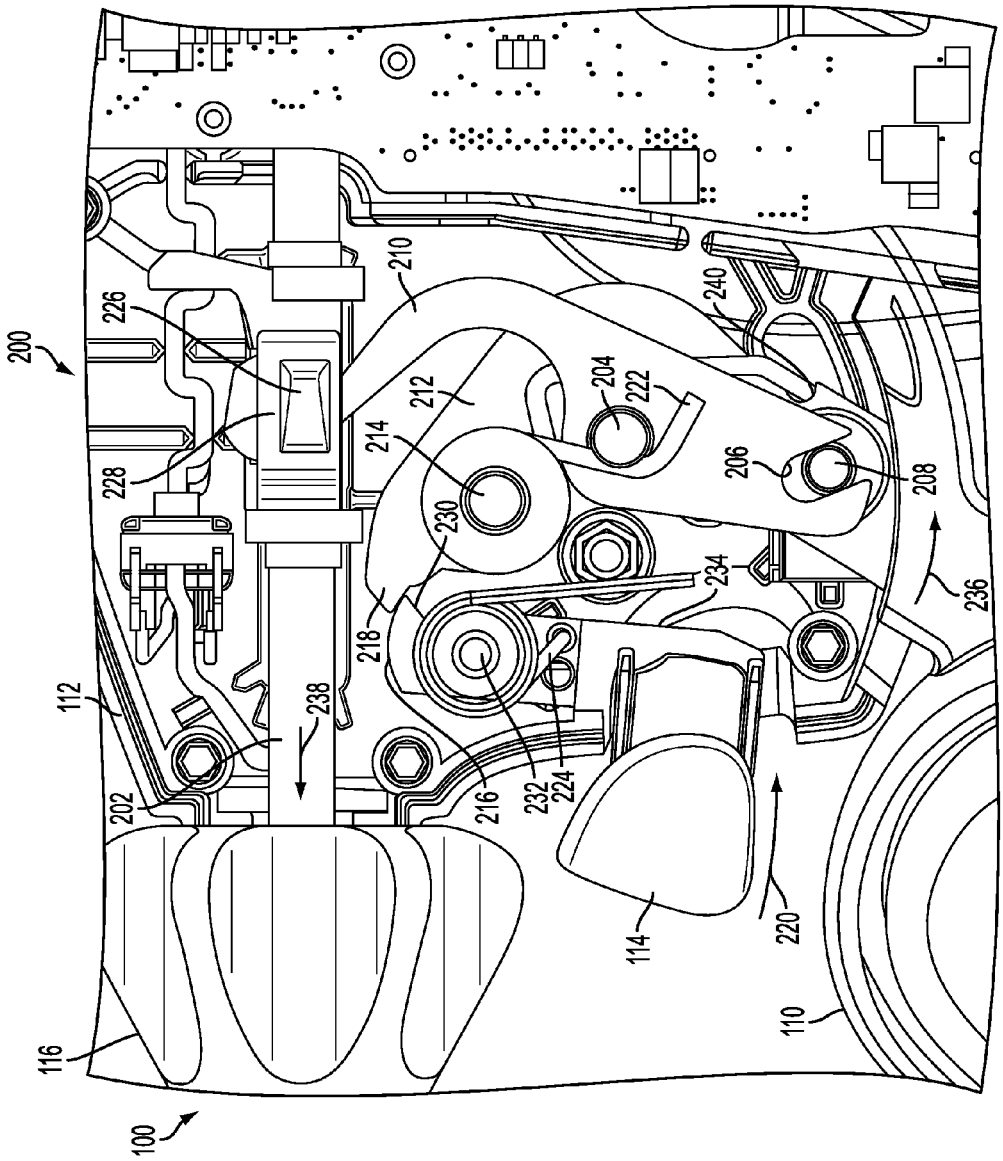
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FIG. 5

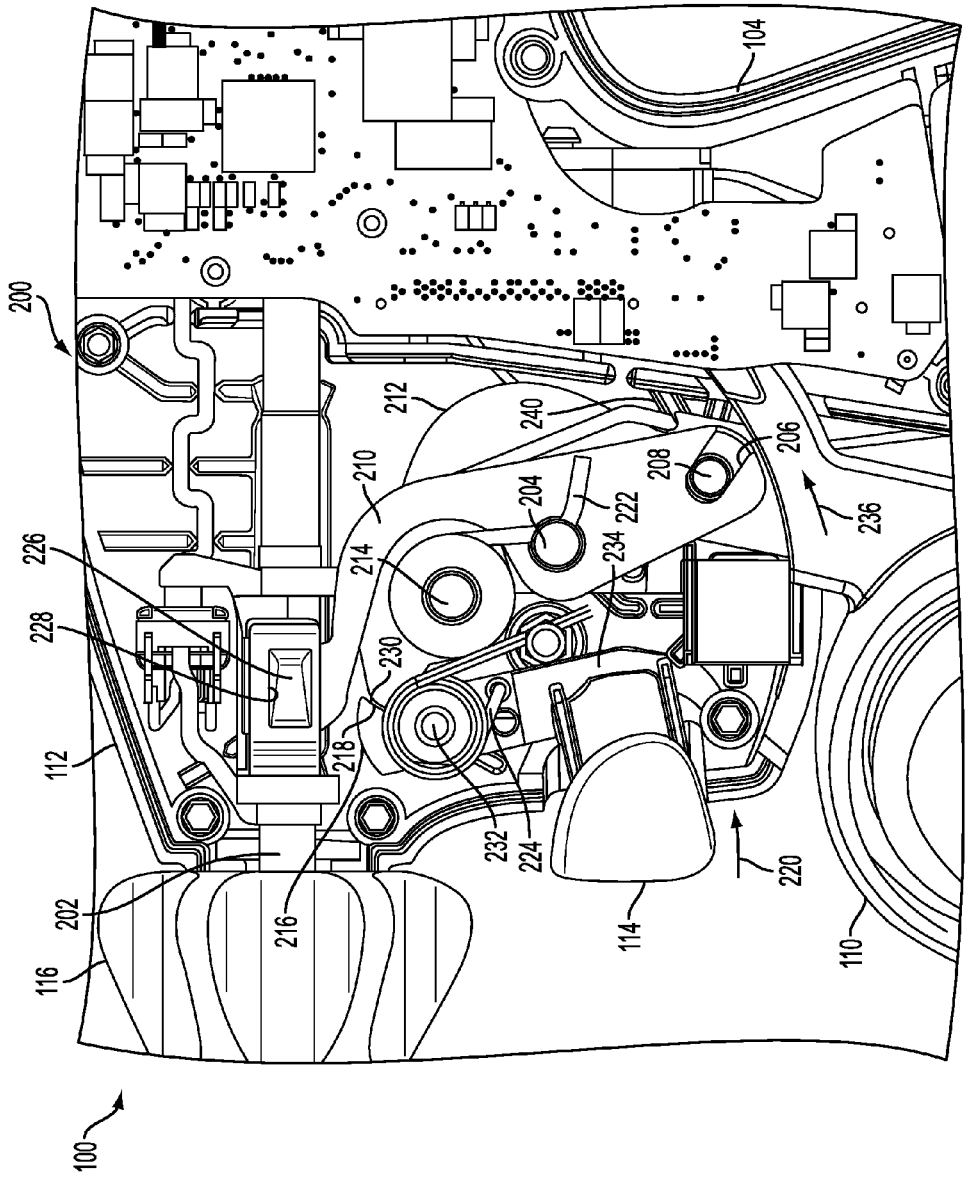
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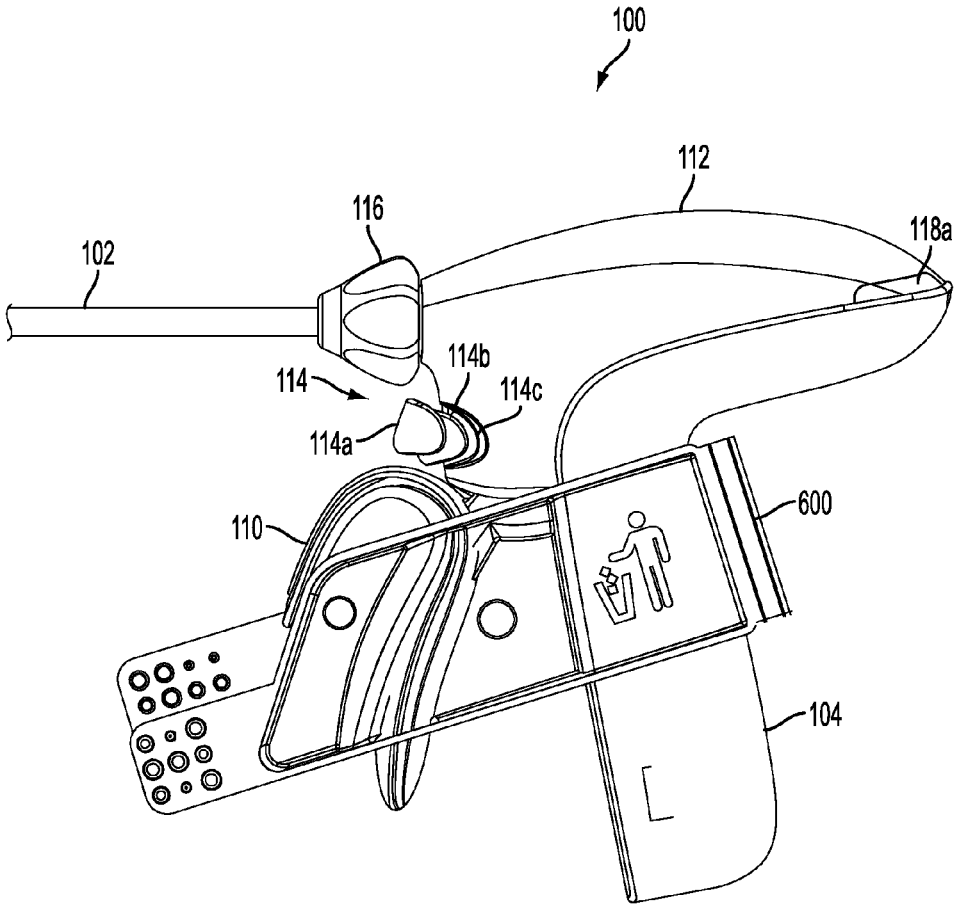
FIG. 6

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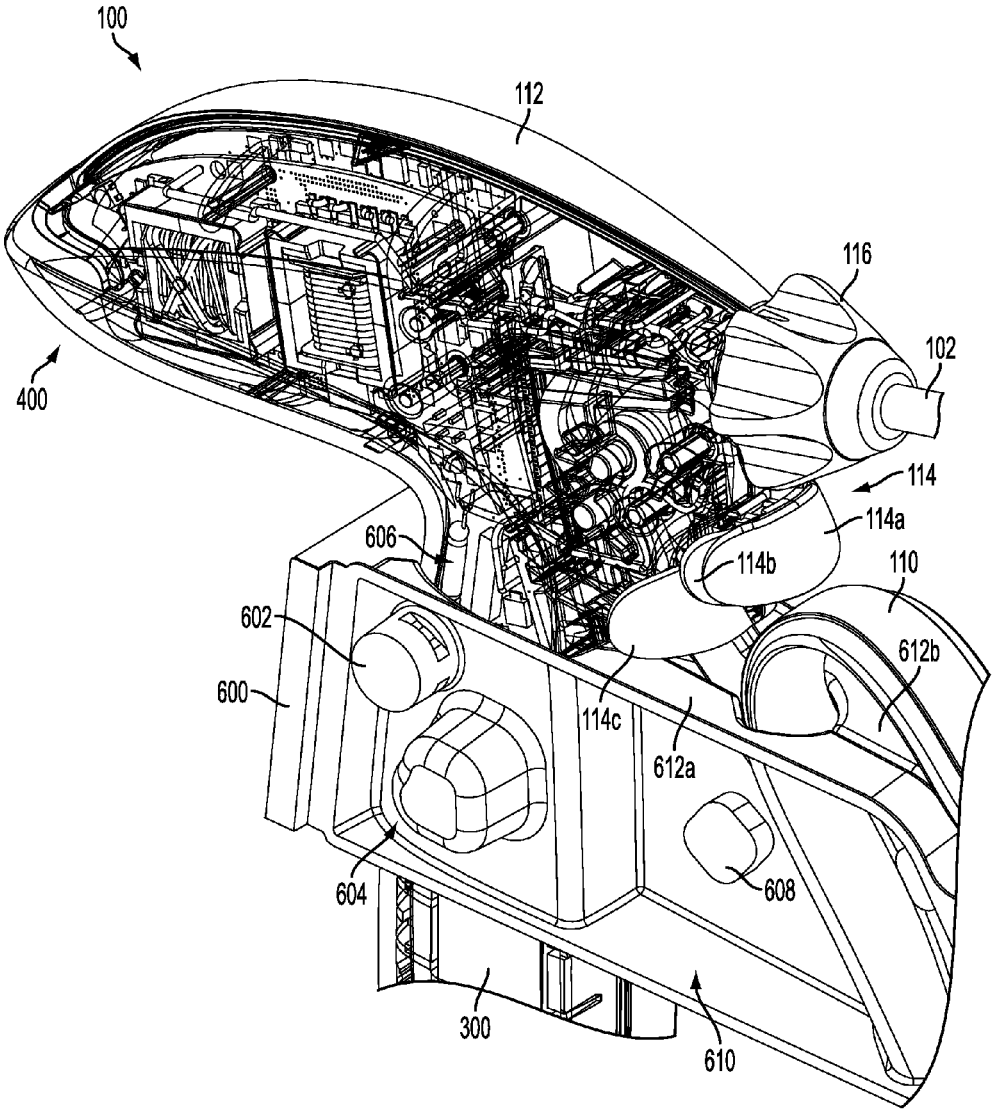
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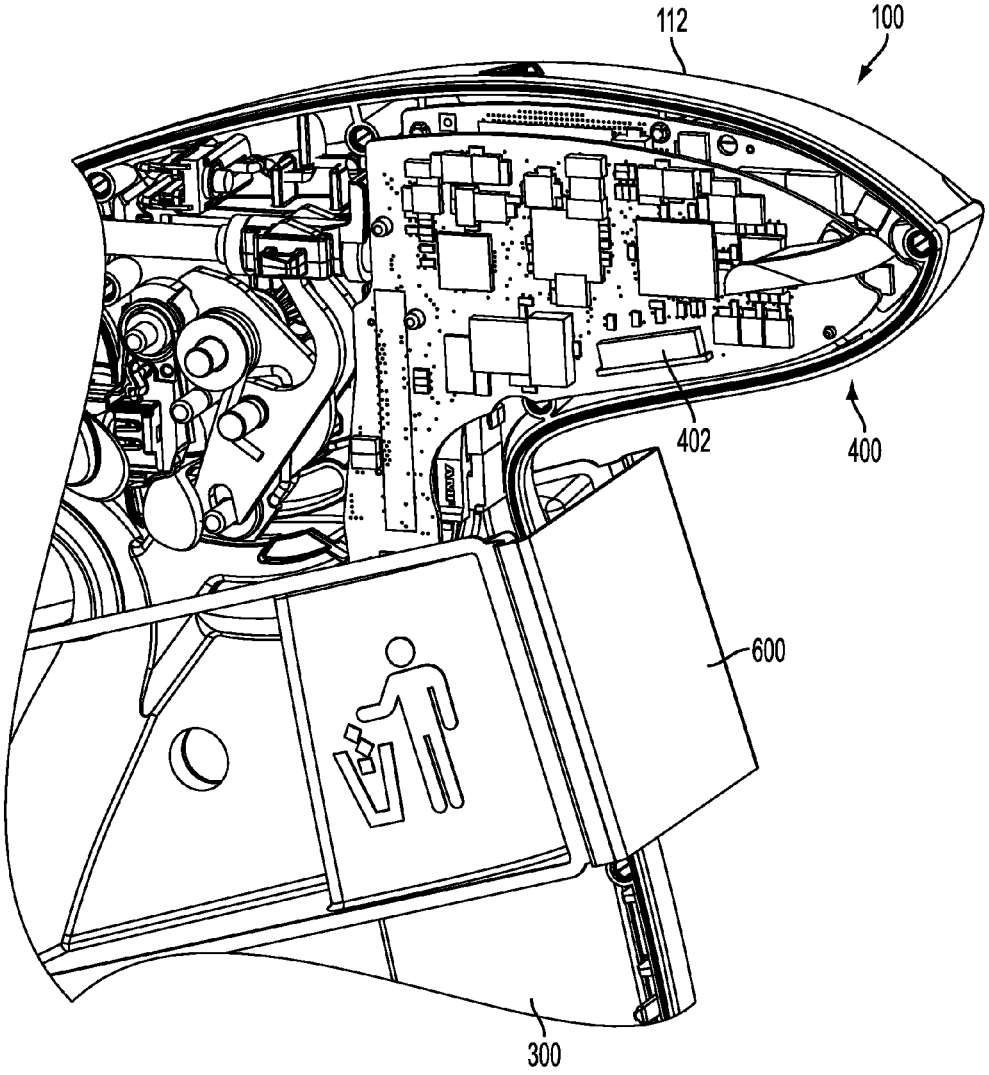
FIG. 8

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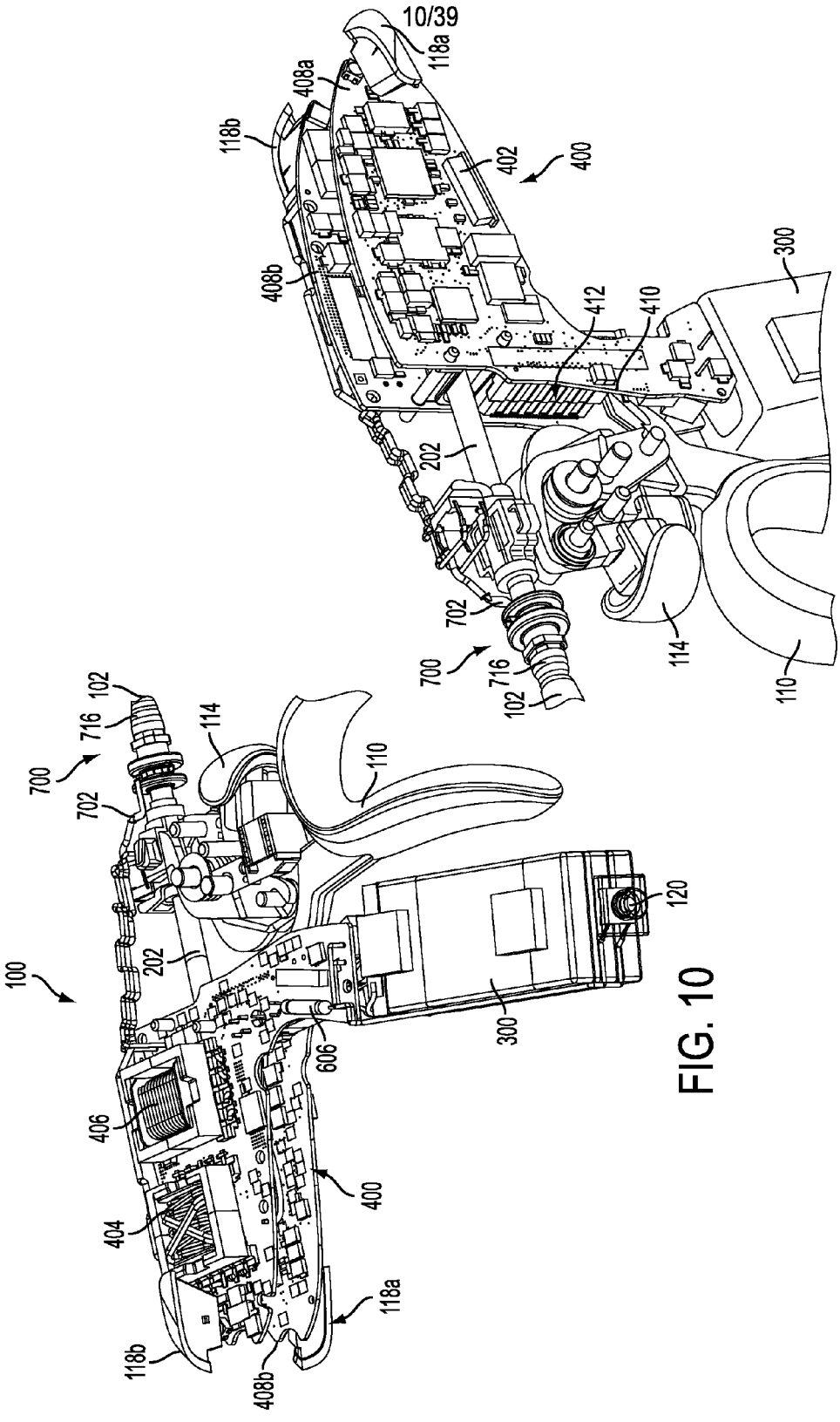
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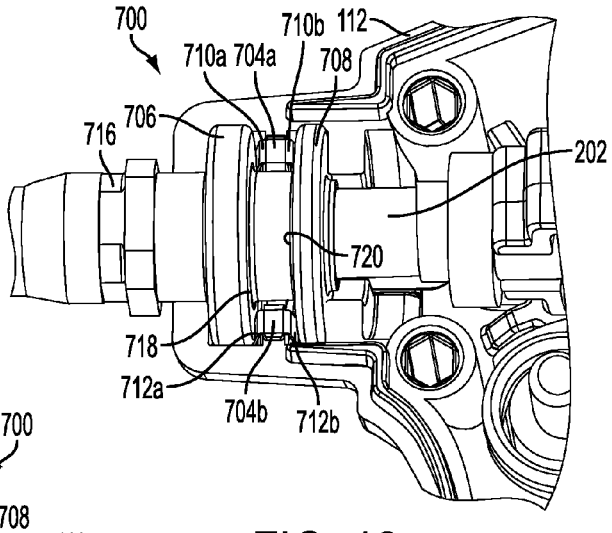
FIG. 10

FIG. 11

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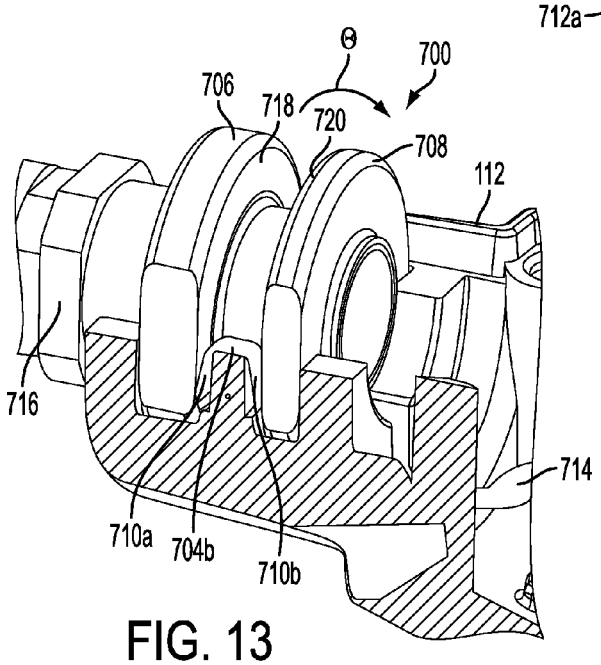


FIG. 13

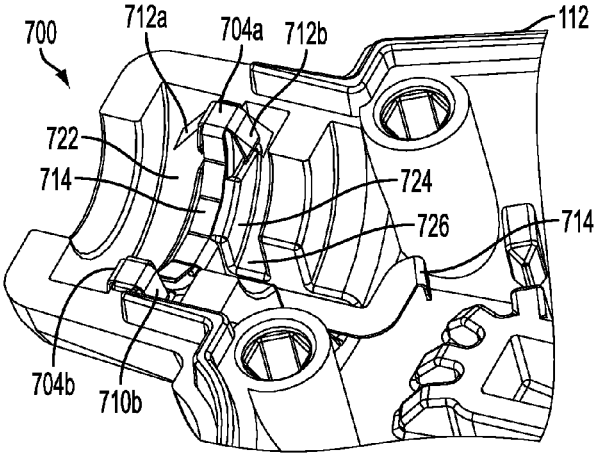


FIG. 14

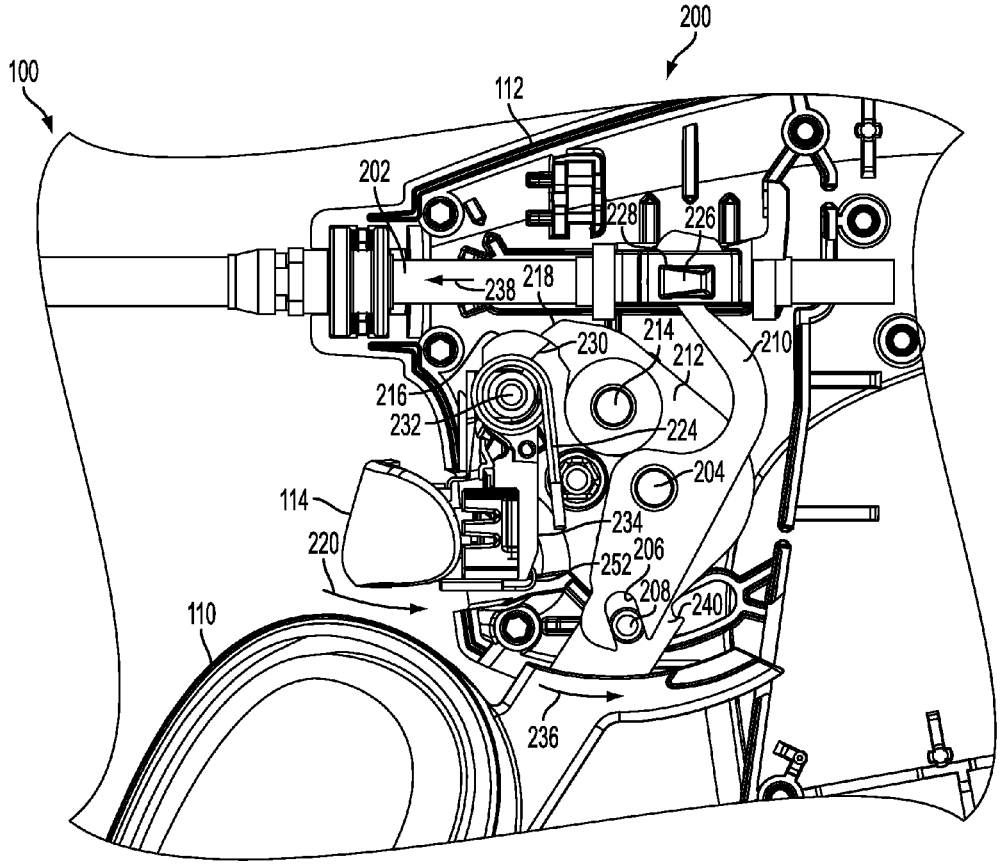
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FIG. 15

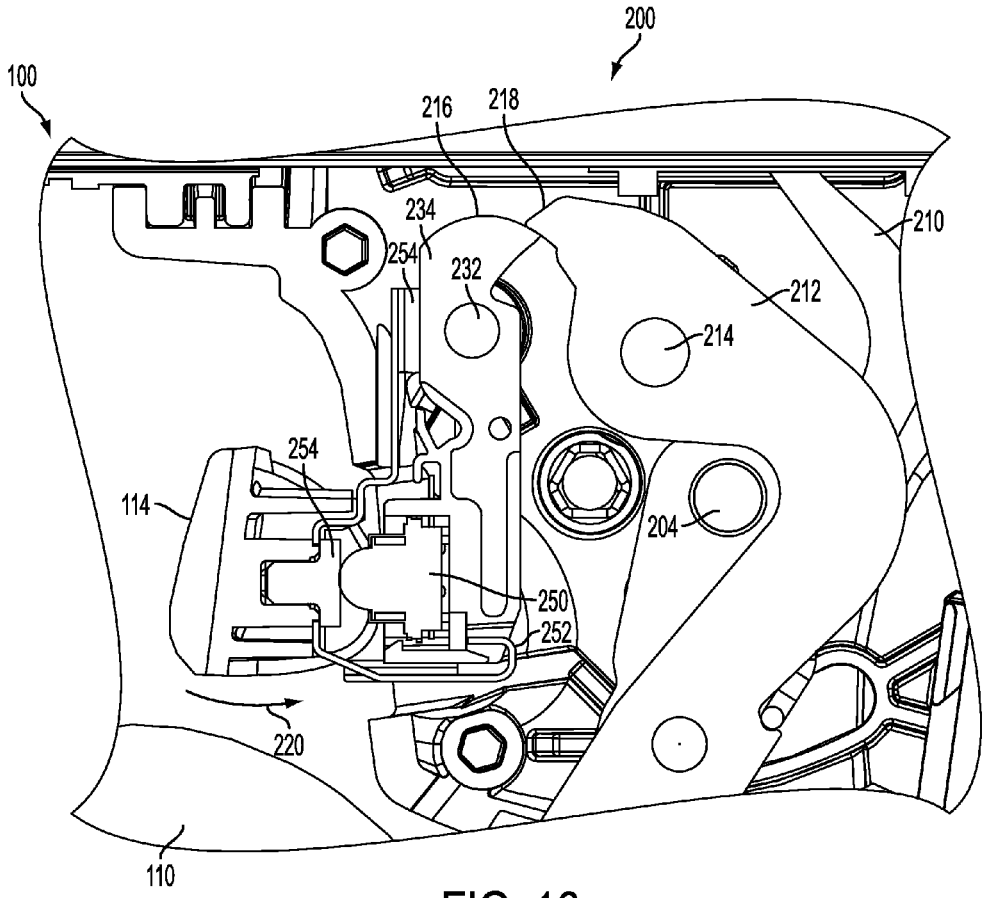
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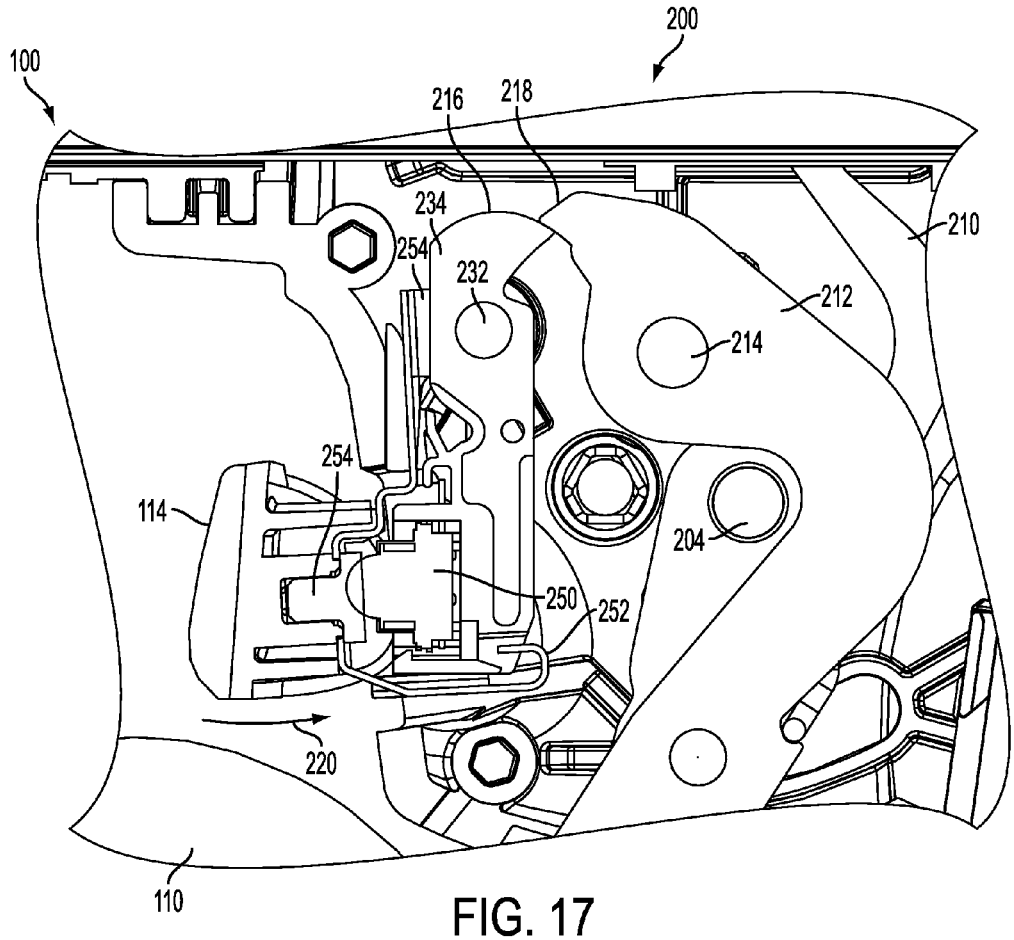
FIG. 16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212
214
254
114
204
250
252
220
110

FIG. 17

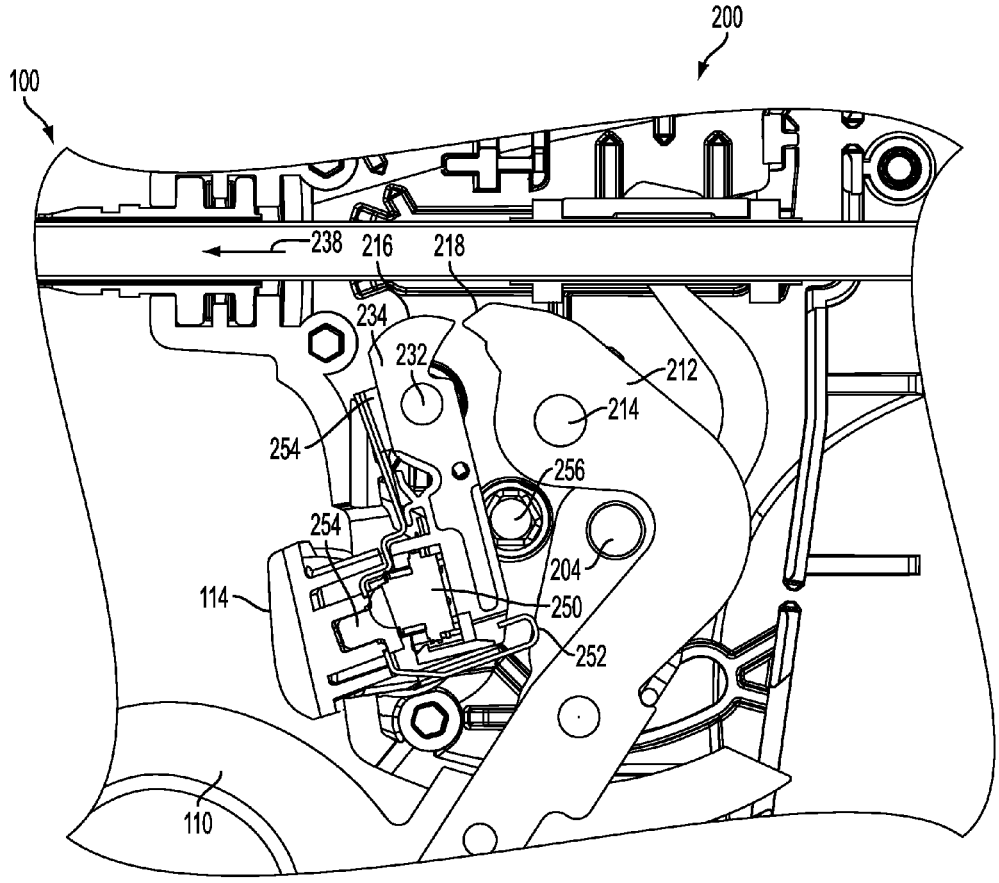

200
100
238
216
218
234
232
212
214
254
256
254
204
114
250
252
110

FIG. 18

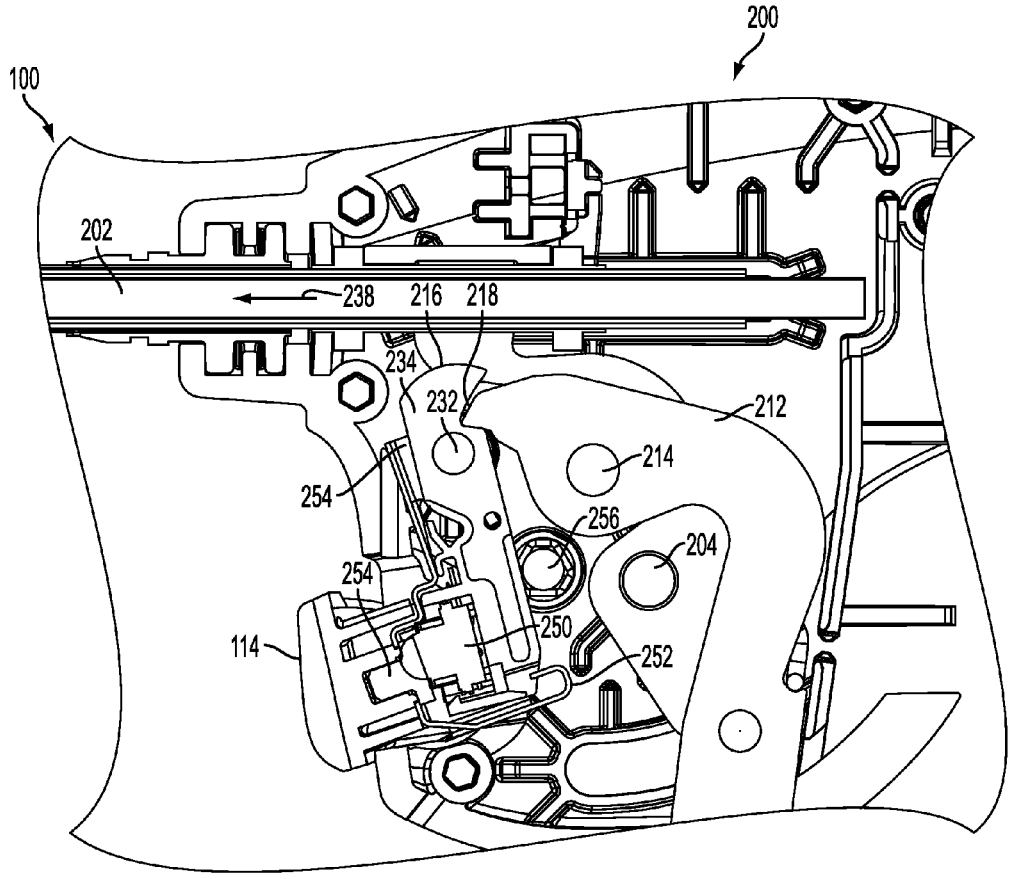

200
100
202
238
216
218
234
232
212
214
254
256
204
254
250
114
252

FIG. 19

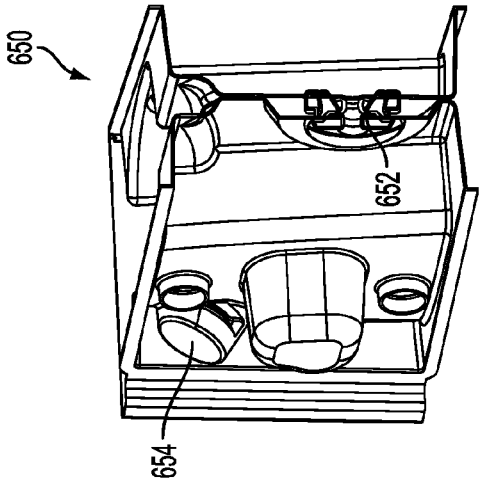



FIG. 21

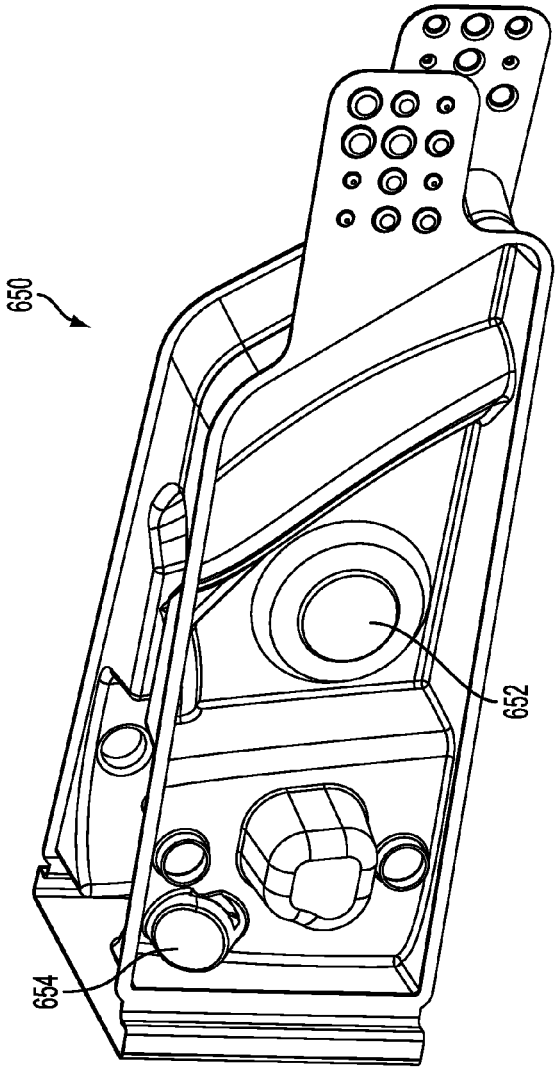



FIG. 20

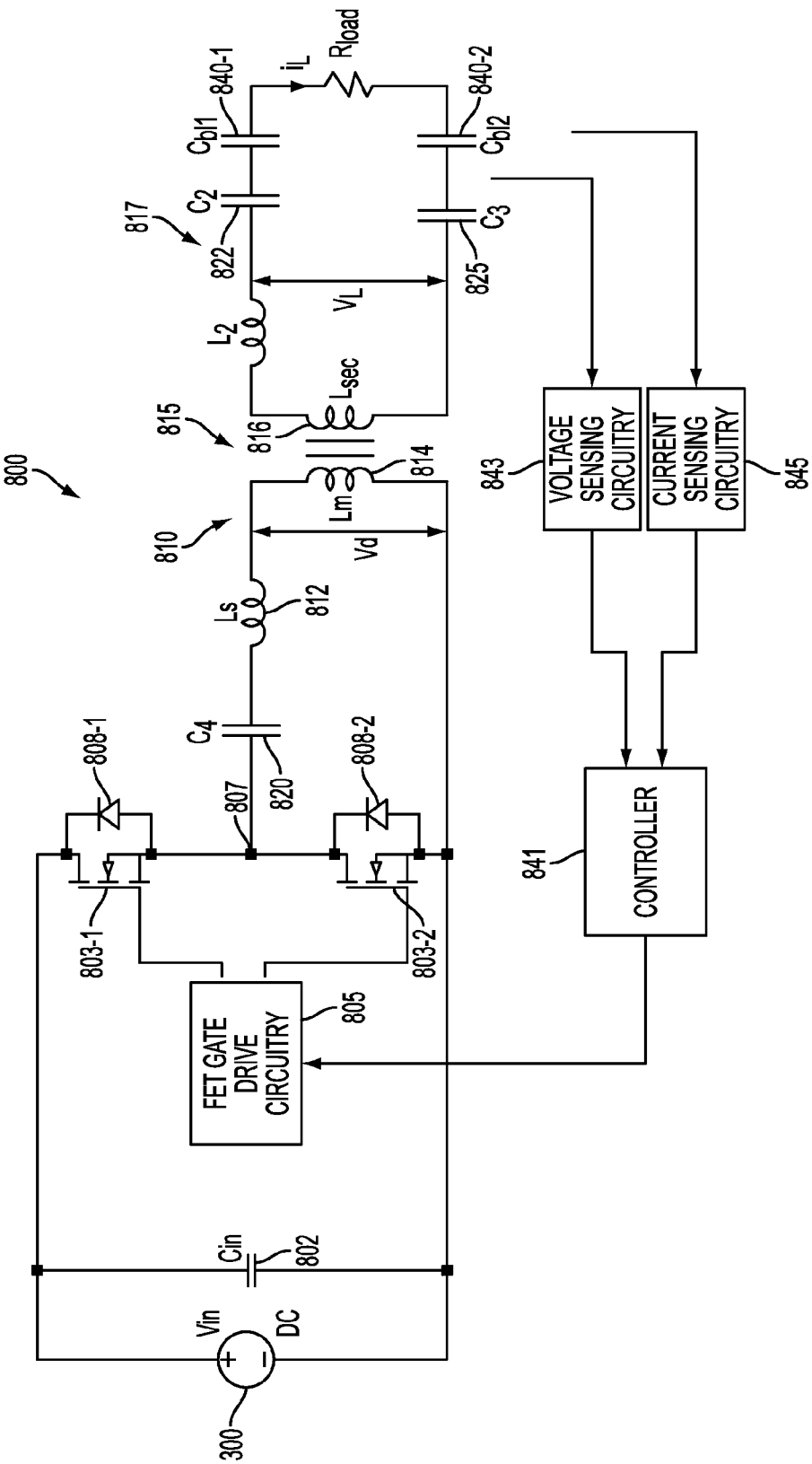

800
300
Vin
DC
Cin
802
FET GATE DRIVE CIRCUITRY
805
803-1
803-2
808-1
808-2
807
820
C4
Ls
812
810
Vd
Lm
814
815
816
Lsec
L2
817
822
C2
VL
825
C3
Cbl1
840-1
iL
Rload
Cbl2
840-2
VOLTAGE SENSING CIRCUITRY
843
CURRENT SENSING CIRCUITRY
845
CONTROLLER
841

FIG. 22

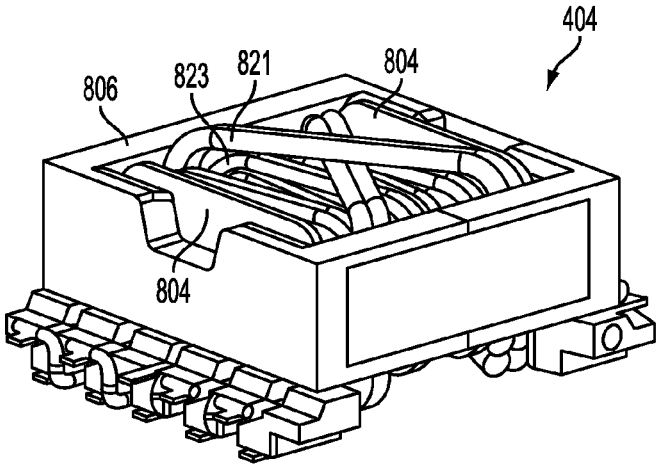



FIG. 23

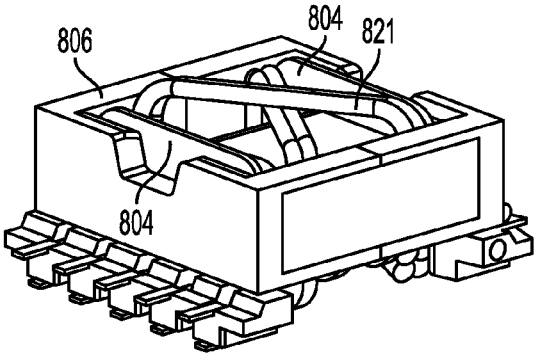



FIG. 24

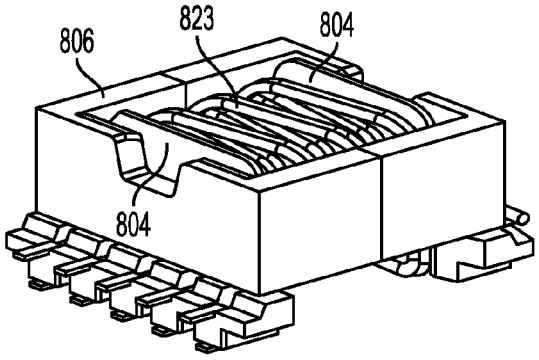



FIG. 25

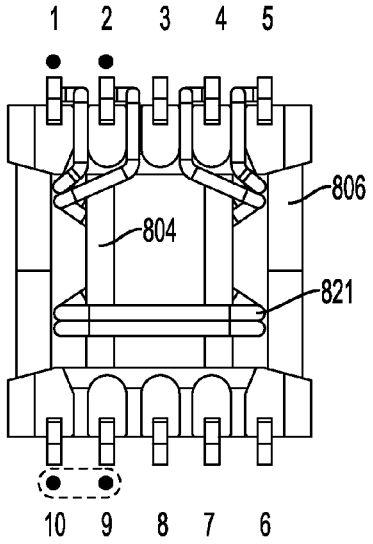



FIG. 26

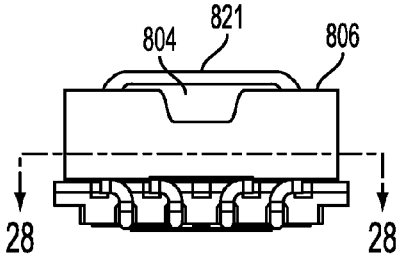



FIG. 27

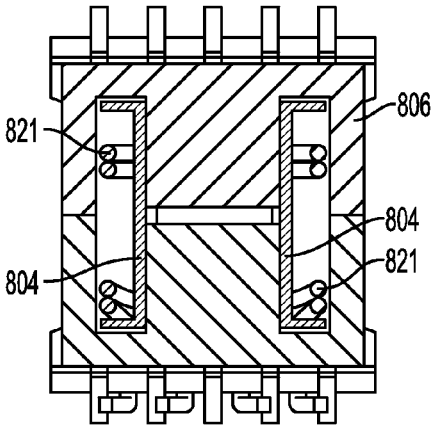



FIG. 28

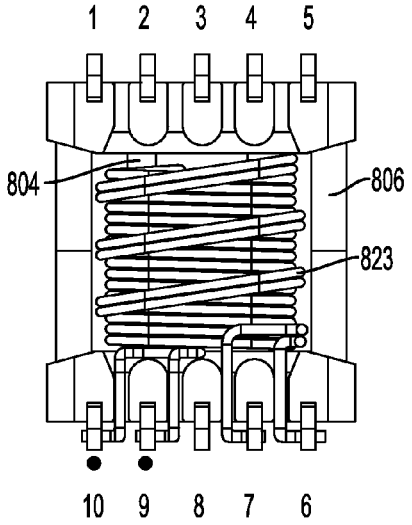



FIG. 29

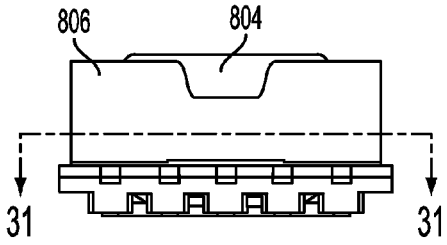



FIG. 30

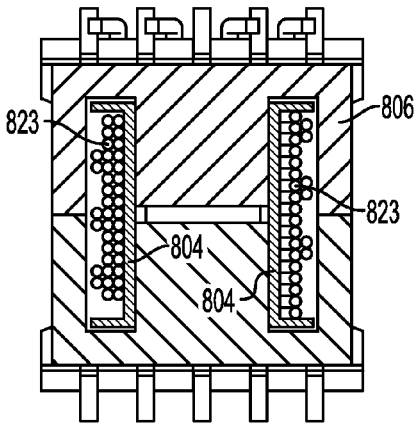



FIG. 31

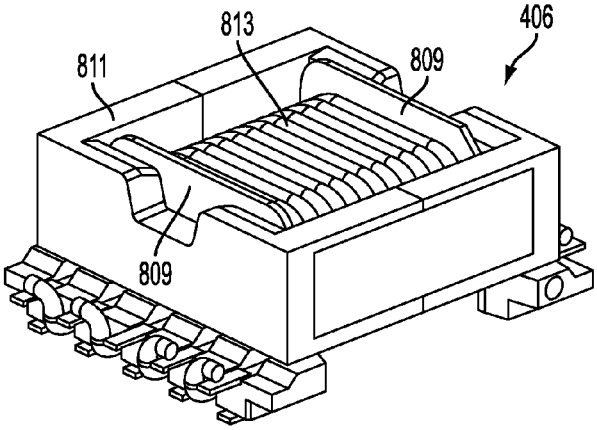



FIG. 32

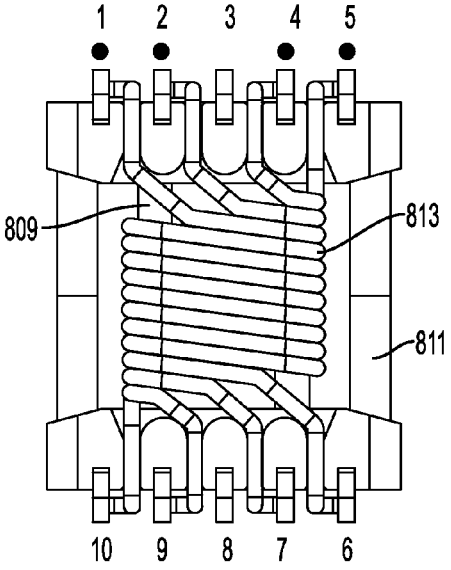



FIG. 33

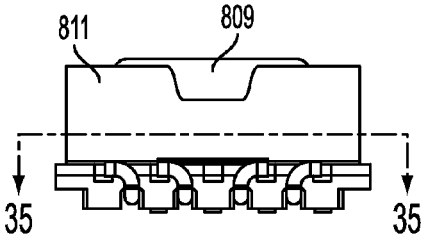



FIG. 34

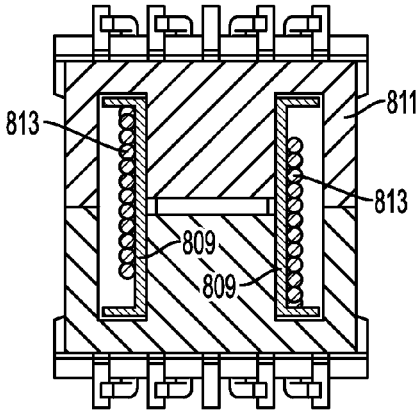



FIG. 35

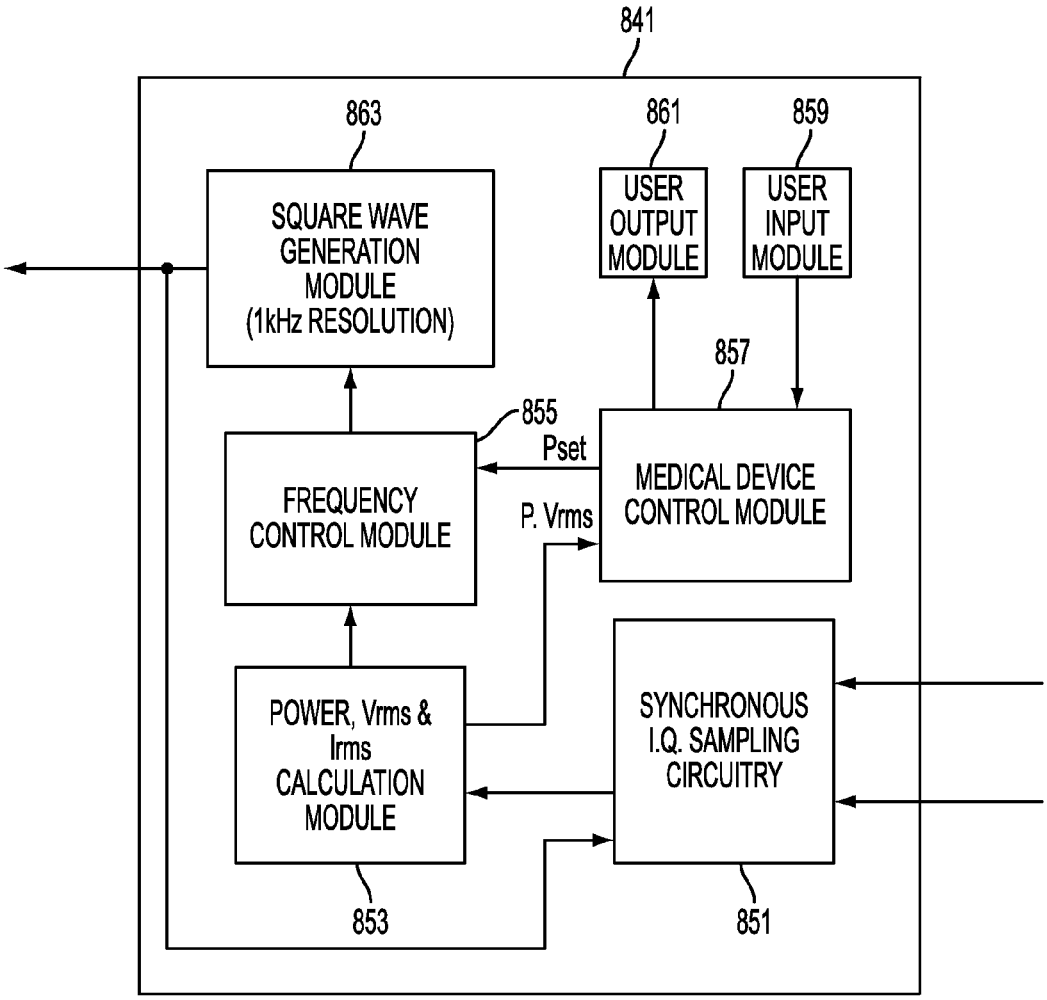

841
863
861
859
SQUARE WAVE GENERATION MODULE (1kHz RESOLUTION)
USER OUTPUT MODULE
USER INPUT MODULE
857
855
Pset
FREQUENCY CONTROL MODULE
MEDICAL DEVICE CONTROL MODULE
P. Vrms
POWER, Vrms & Irms CALCULATION MODULE
SYNCHRONOUS I.Q. SAMPLING CIRCUITRY
853
851

FIG. 36

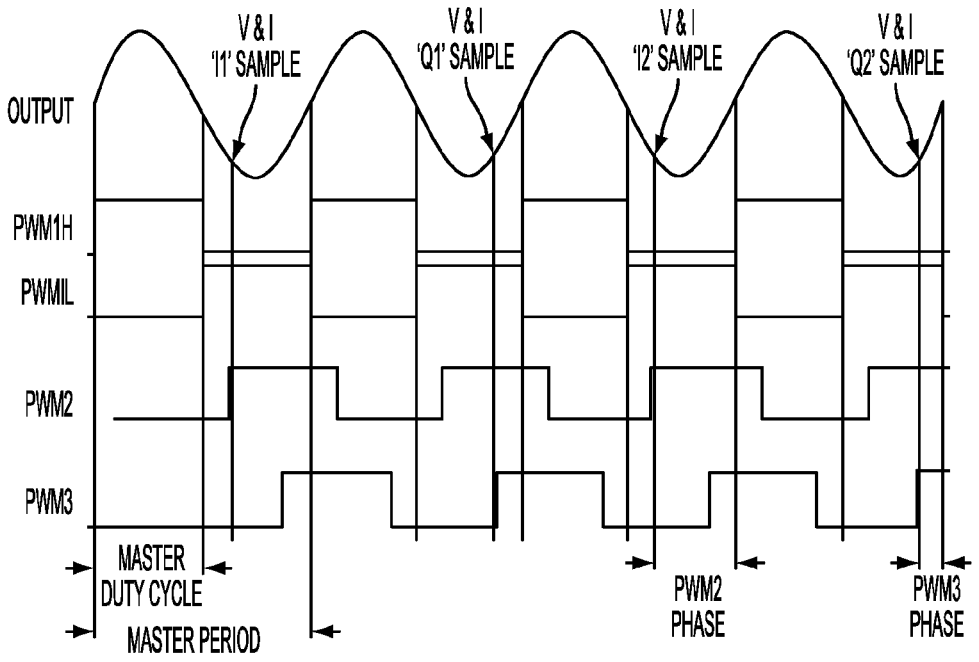

V & I
'I1' SAMPLE
V & I
'Q1' SAMPLE
V & I
'I2' SAMPLE
V & I
'Q2' SAMPLE
OUTPUT
PWM1H
PWMIL
PWM2
PWM3
MASTER
DUTY CYCLE
MASTER PERIOD
PWM2
PHASE
PWM3
PHASE

FIG. 37

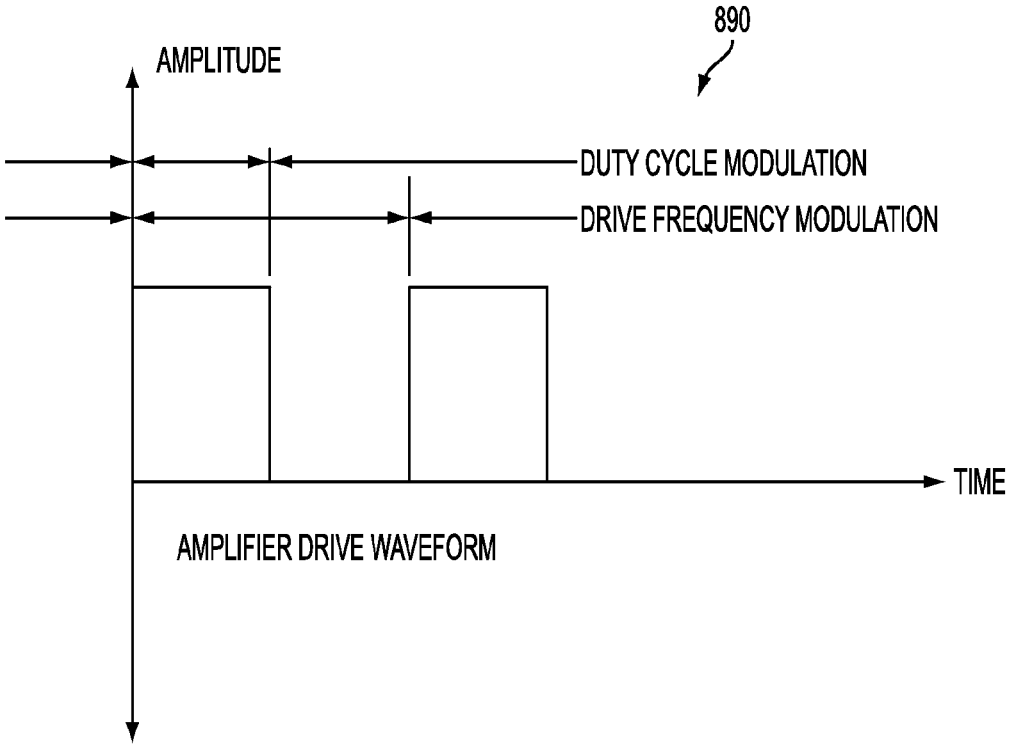

890
AMPLITUDE
DUTY CYCLE MODULATION
DRIVE FREQUENCY MODULATION
TIME
AMPLIFIER DRIVE WAVEFORM

FIG. 38

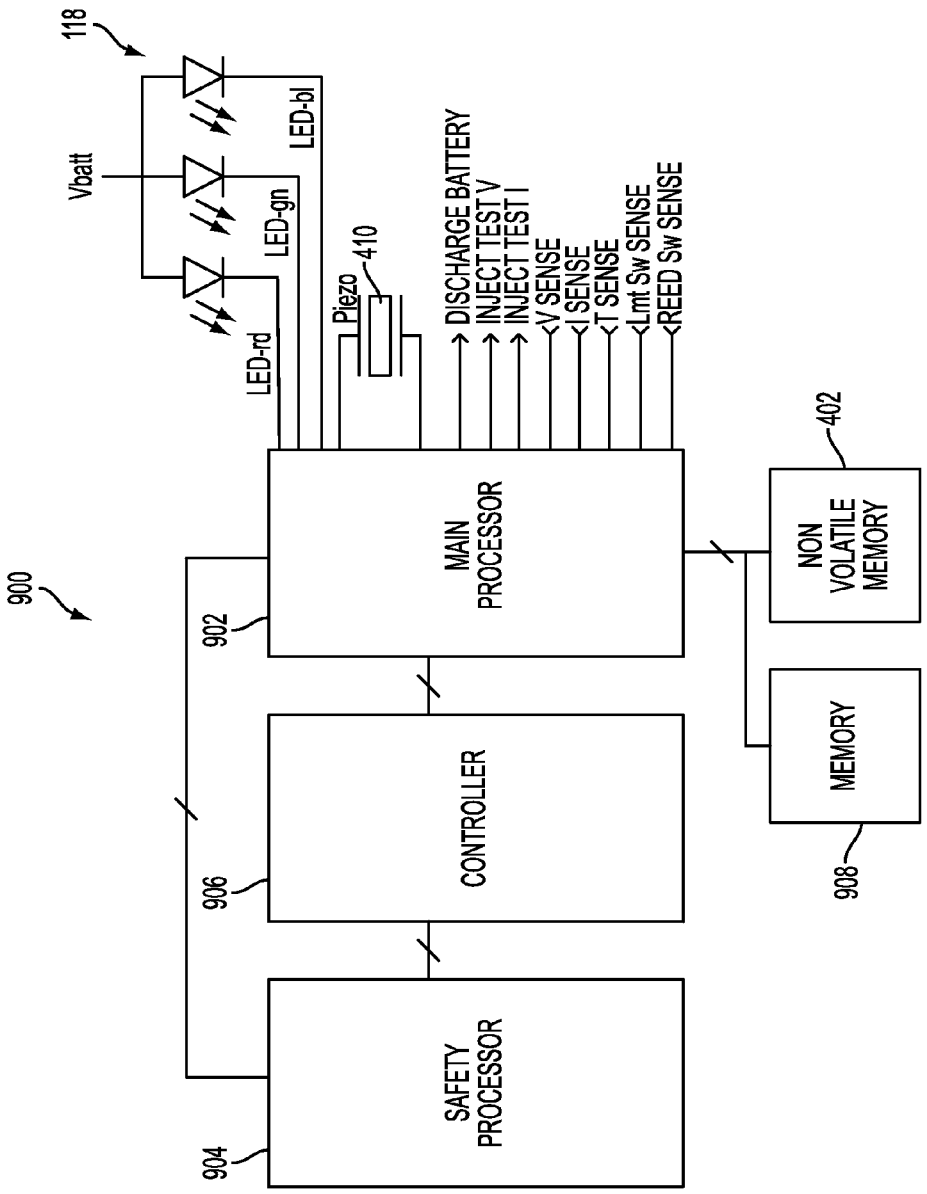

118
Vbatt
LED-bl
LED-gn
LED-rd
Piezo
410
DISCHARGE BATTERY
INJECT TEST V
INJECT TEST I
V SENSE
I SENSE
T SENSE
Lmt Sw SENSE
REED Sw SENSE
900
902
MAIN PROCESSOR
402
NON VOLATILE MEMORY
MEMORY
908
906
CONTROLLER
904
SAFETY PROCESSOR

FIG. 39

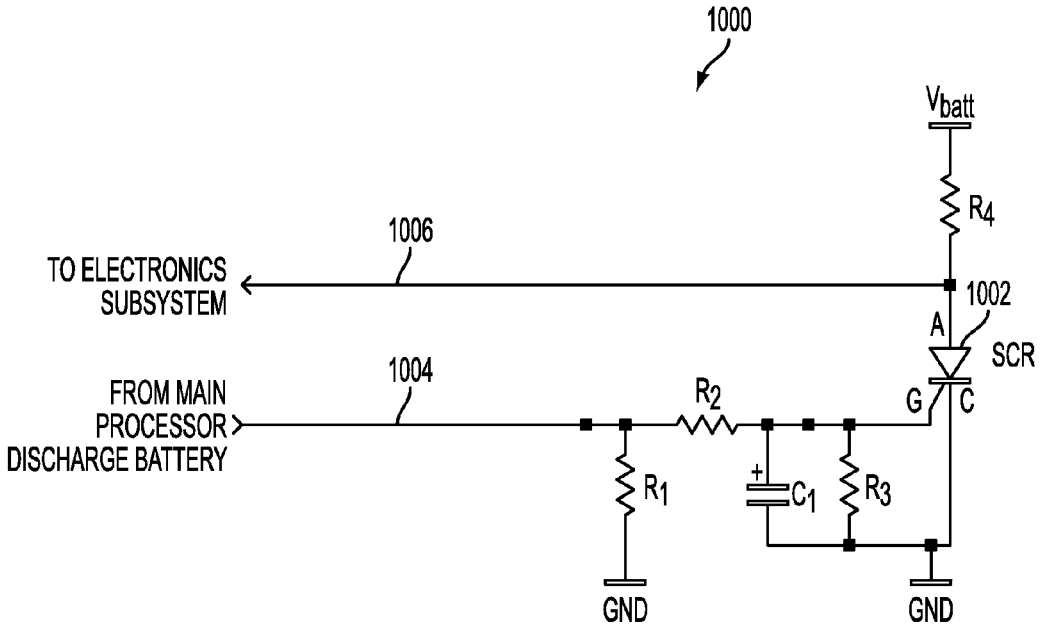

1000
Vbatt
R4
1006
TO ELECTRONICS SUBSYSTEM
1002
A
SCR
1004
FROM MAIN PROCESSOR DISCHARGE BATTERY
R2
G
C
R1
C1
R3
GND
GND

FIG. 40

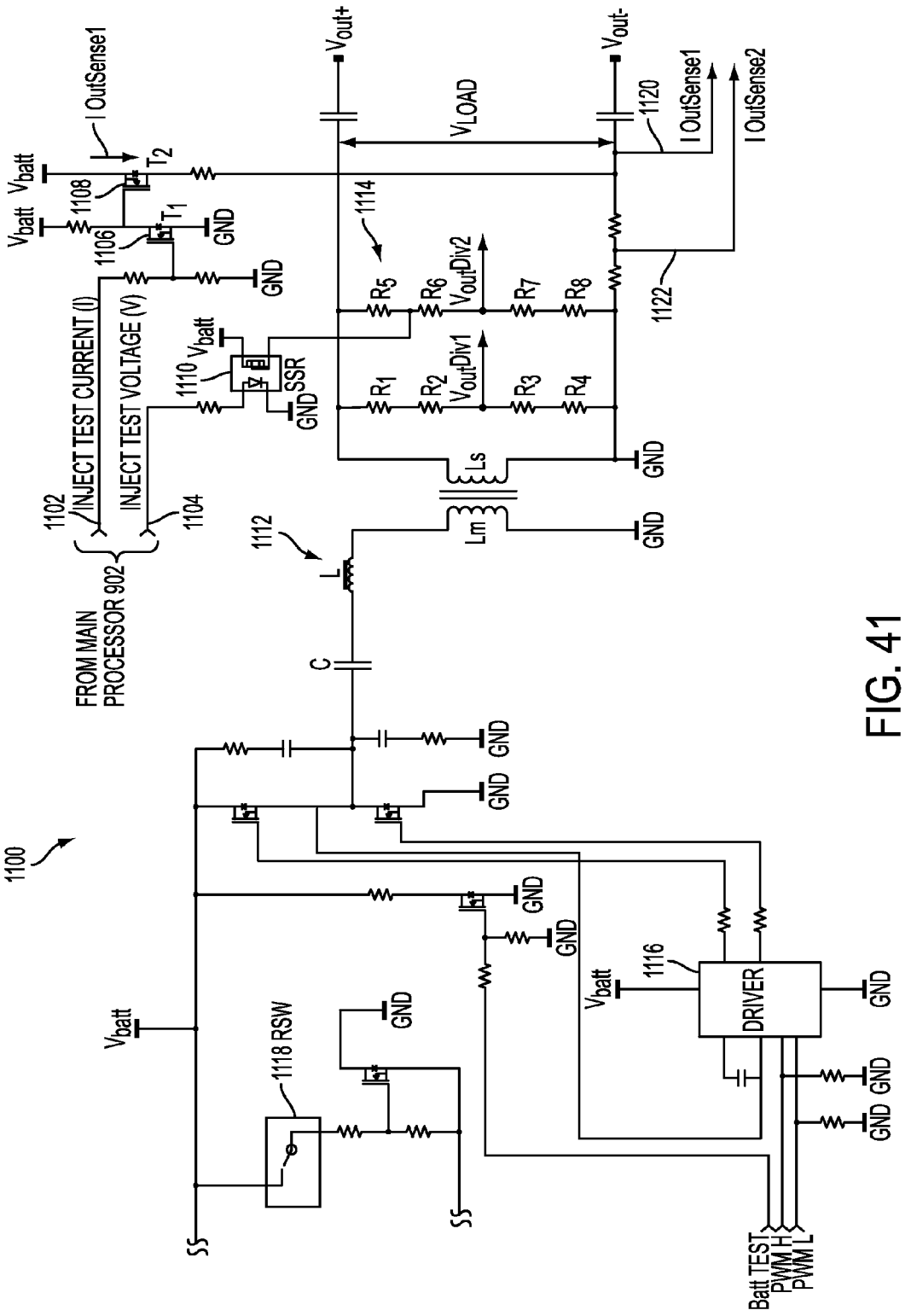

1100
1102
INJECT TEST CURRENT (I)
INJECT TEST VOLTAGE (V)
1104
FROM MAIN PROCESSOR 902
I OutSense1
Vbatt
1108
T2
1106
T1
GND
1110
SSR
1112
L
C
Lm
Ls
1114
R5
R6
VoutDiv2
R7
R8
R1
R2
VoutDiv1
R3
R4
Vout+
Vout-
VLOAD
1120
I OutSense1
I OutSense2
1122
1116
DRIVER
1118 RSW
SS
Batt TEST
PWM H
PWM L

FIG. 41

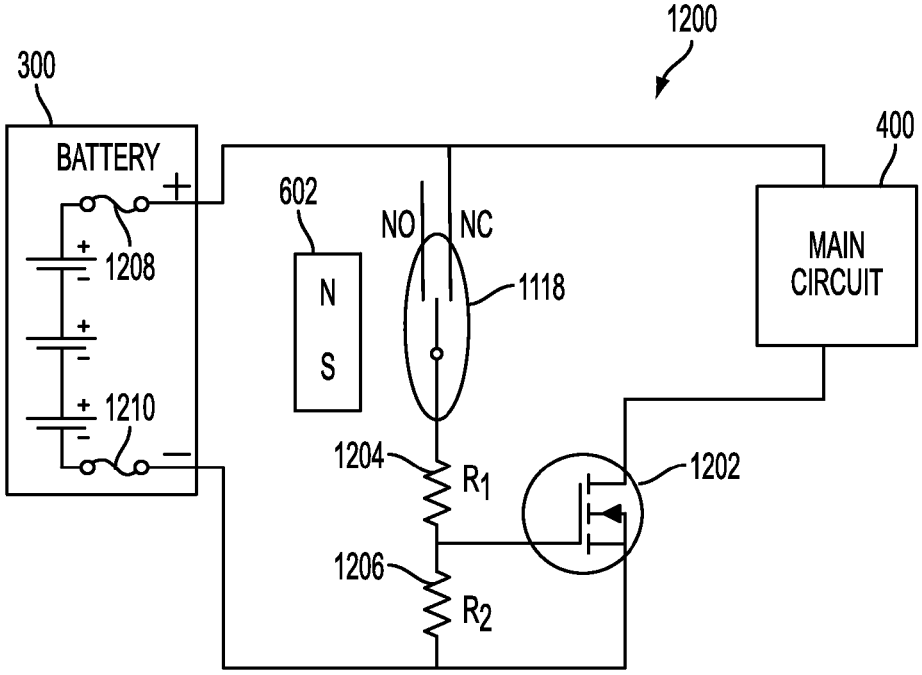

1200
300
BATTERY
400
602
NO
NC
1118
MAIN CIRCUIT
N
S
1208
1210
1204
R1
1202
1206
R2

FIG. 42

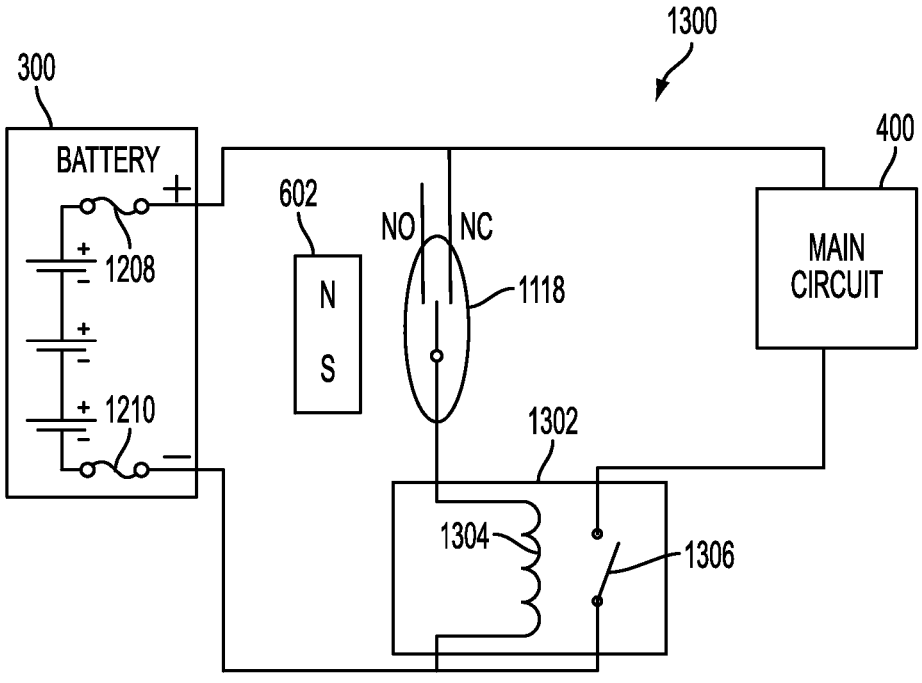

1300
300
BATTERY
400
602
NO
NC
1118
MAIN CIRCUIT
N
S
1208
1210
1302
1304
1306

FIG. 43

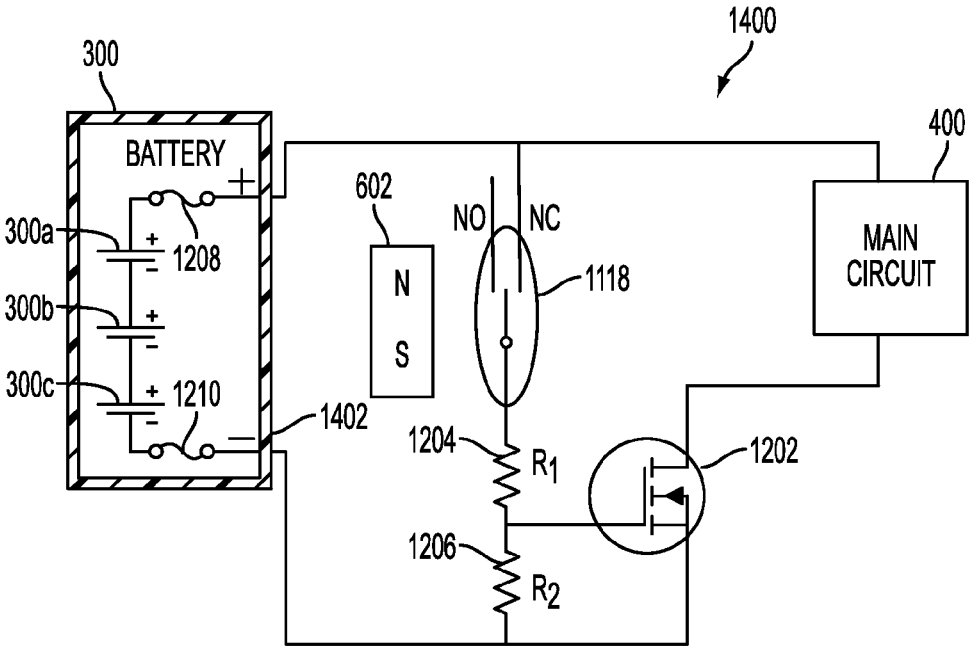

1400
300
BATTERY
400
602
NO
NC
MAIN CIRCUIT
300a
1208
N
S
1118
300b
300c
1210
1402
1204
R1
1202
1206
R2

FIG. 44

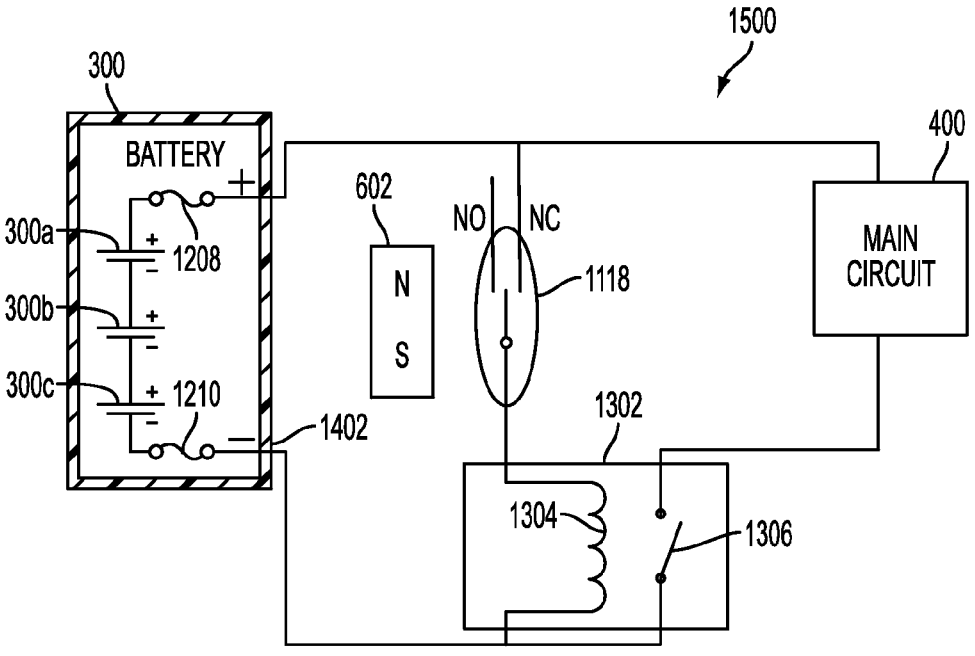

1500
300
BATTERY
400
602
NO
NC
MAIN CIRCUIT
300a
1208
N
S
1118
300b
300c
1210
1302
1402
1304
1306

FIG. 45

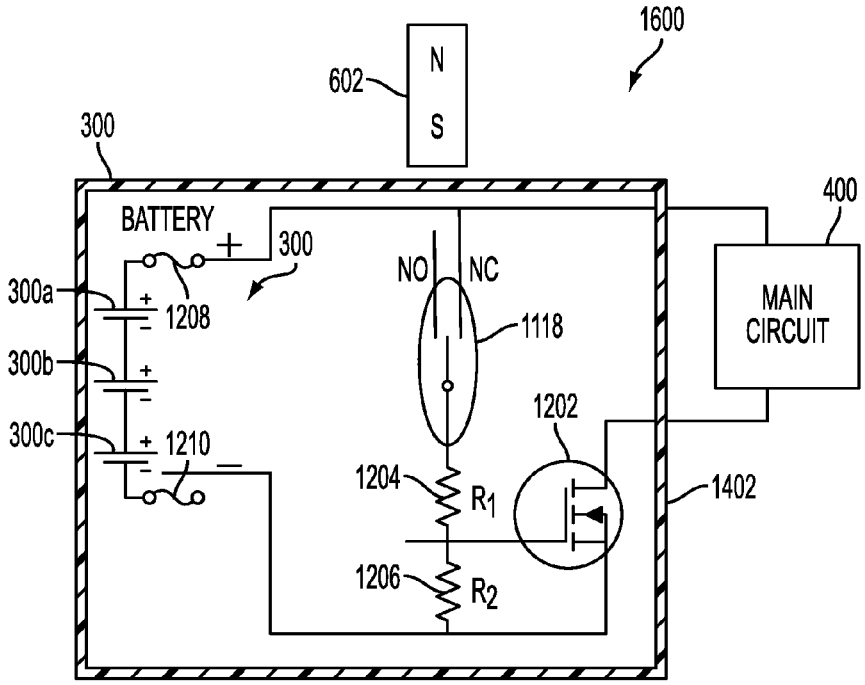

1600
602
N
S
300
400
BATTERY
300
NO
NC
300a
1208
1118
MAIN CIRCUIT
300b
1202
300c
1210
1204
R1
1402
1206
R2

FIG. 46

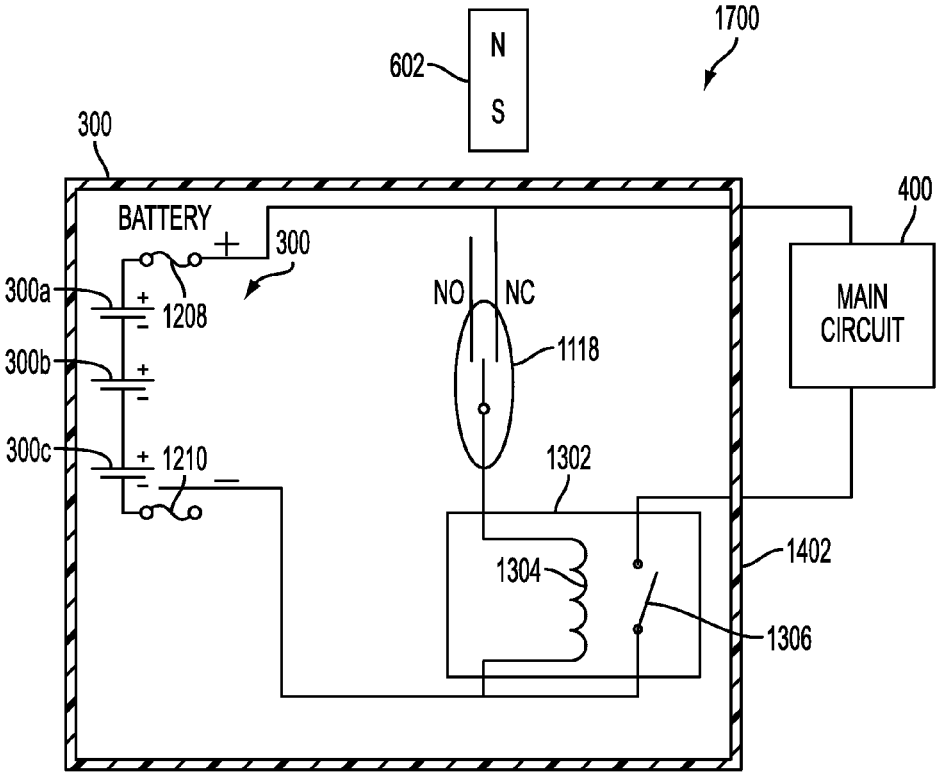

1700
602
N
S
300
400
BATTERY
300
NO
NC
300a
1208
1118
MAIN CIRCUIT
300b
300c
1210
1302
1304
1402
1306

FIG. 47

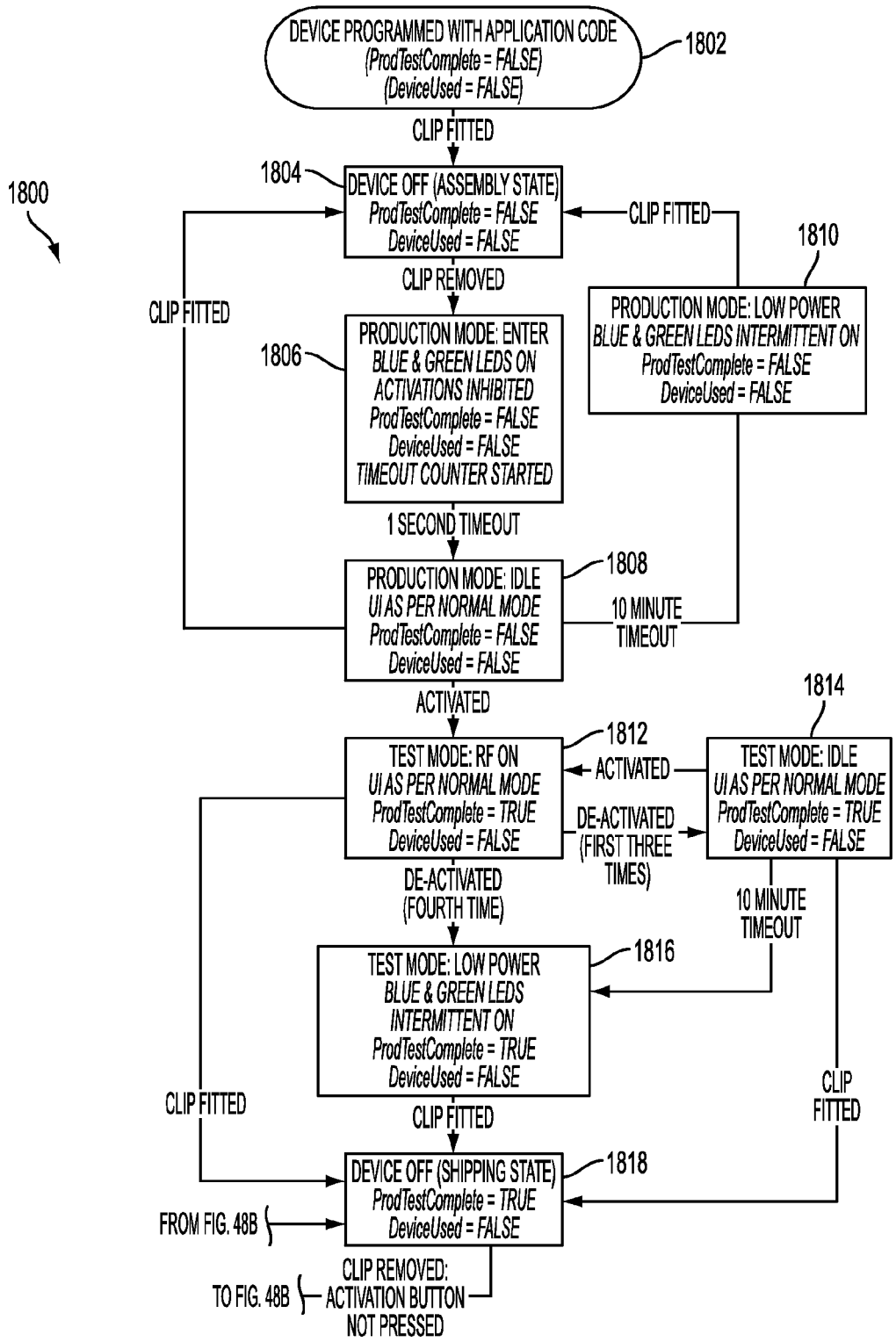

1800
DEVICE PROGRAMMED WITH APPLICATION CODE
(ProdTestComplete = FALSE)
(DeviceUsed = FALSE)
1802
CLIP FITTED
1804
DEVICE OFF (ASSEMBLY STATE)
ProdTestComplete = FALSE
DeviceUsed = FALSE
CLIP FITTED
1810
CLIP REMOVED
CLIP FITTED
PRODUCTION MODE: LOW POWER
BLUE & GREEN LEDS INTERMITTENT ON
ProdTestComplete = FALSE
DeviceUsed = FALSE
1806
PRODUCTION MODE: ENTER
BLUE & GREEN LEDS ON
ACTIVATIONS INHIBITED
ProdTestComplete = FALSE
DeviceUsed = FALSE
TIMEOUT COUNTER STARTED
1 SECOND TIMEOUT
1808
PRODUCTION MODE: IDLE
UI AS PER NORMAL MODE
ProdTestComplete = FALSE
DeviceUsed = FALSE
10 MINUTE TIMEOUT
ACTIVATED
1814
1812
TEST MODE: RF ON
UI AS PER NORMAL MODE
ProdTestComplete = TRUE
DeviceUsed = FALSE
ACTIVATED
TEST MODE: IDLE
UI AS PER NORMAL MODE
ProdTestComplete = TRUE
DeviceUsed = FALSE
DE-ACTIVATED (FIRST THREE TIMES)
DE-ACTIVATED (FOURTH TIME)
10 MINUTE TIMEOUT
1816
TEST MODE: LOW POWER
BLUE & GREEN LEDS
INTERMITTENT ON
ProdTestComplete = TRUE
DeviceUsed = FALSE
CLIP FITTED
CLIP FITTED
CLIP FITTED
1818
DEVICE OFF (SHIPPING STATE)
ProdTestComplete = TRUE
DeviceUsed = FALSE
FROM FIG. 48B
TO FIG. 48B
CLIP REMOVED: ACTIVATION BUTTON NOT PRESSED

FIG. 48A

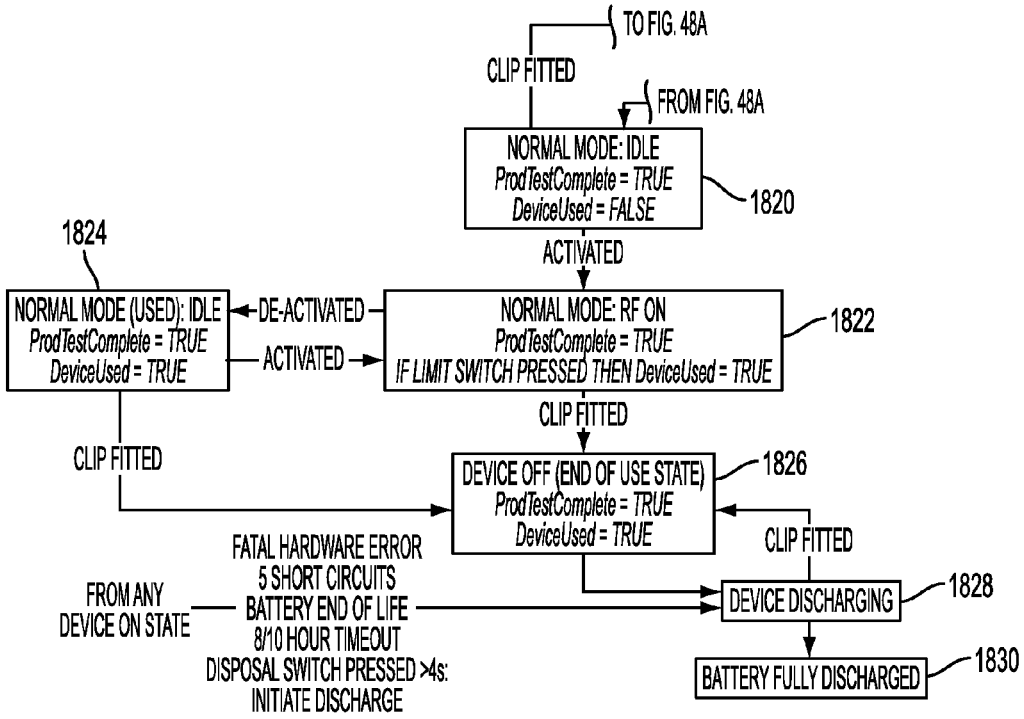

TO FIG. 48A
CLIP FITTED
FROM FIG. 48A
NORMAL MODE: IDLE
ProdTestComplete = TRUE
DeviceUsed = FALSE
1820
ACTIVATED
1824
NORMAL MODE (USED): IDLE
ProdTestComplete = TRUE
DeviceUsed = TRUE
DE-ACTIVATED
ACTIVATED
NORMAL MODE: RF ON
ProdTestComplete = TRUE
IF LIMIT SWITCH PRESSED THEN DeviceUsed = TRUE
1822
CLIP FITTED
CLIP FITTED
DEVICE OFF (END OF USE STATE)
ProdTestComplete = TRUE
DeviceUsed = TRUE
1826
CLIP FITTED
FATAL HARDWARE ERROR
5 SHORT CIRCUITS
FROM ANY
DEVICE ON STATE
BATTERY END OF LIFE
8/10 HOUR TIMEOUT
DISPOSAL SWITCH PRESSED >4s:
INITIATE DISCHARGE
DEVICE DISCHARGING
1828
BATTERY FULLY DISCHARGED
1830

FIG. 48B

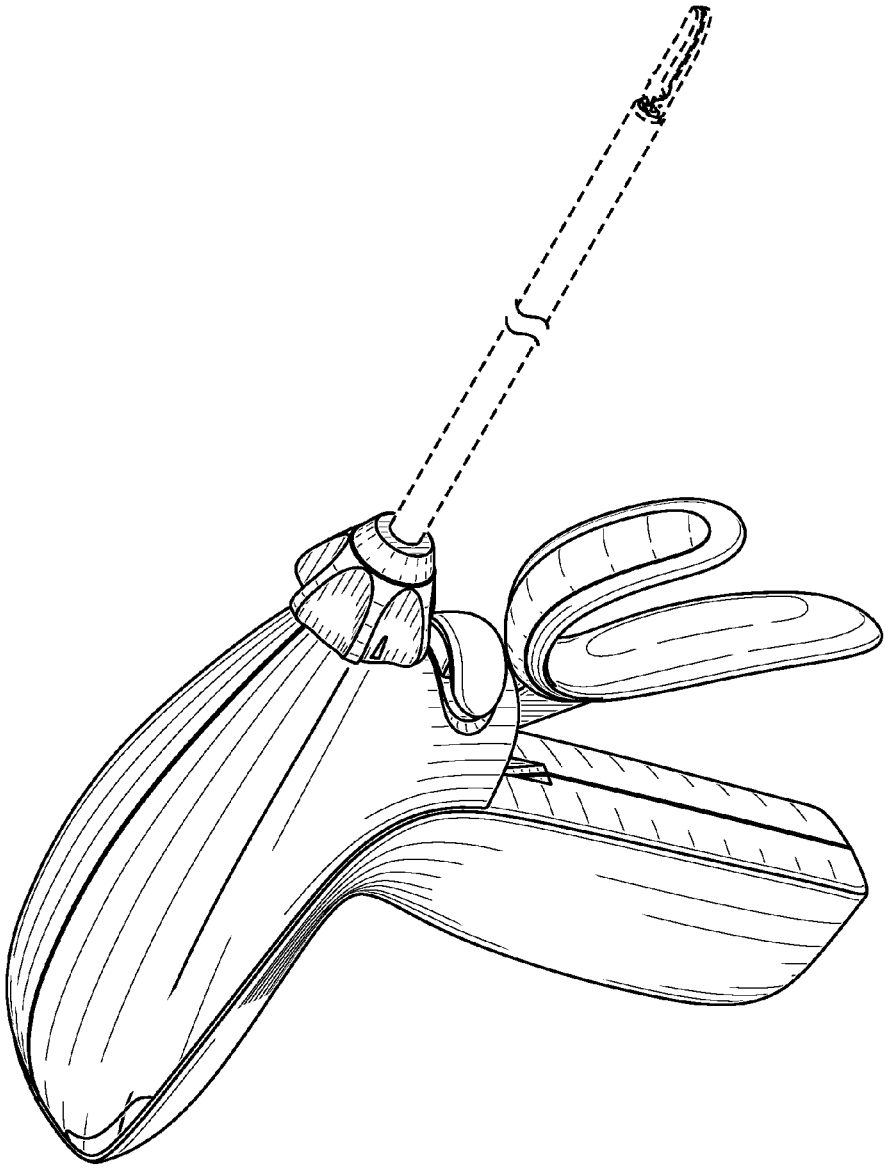


FIG. 49

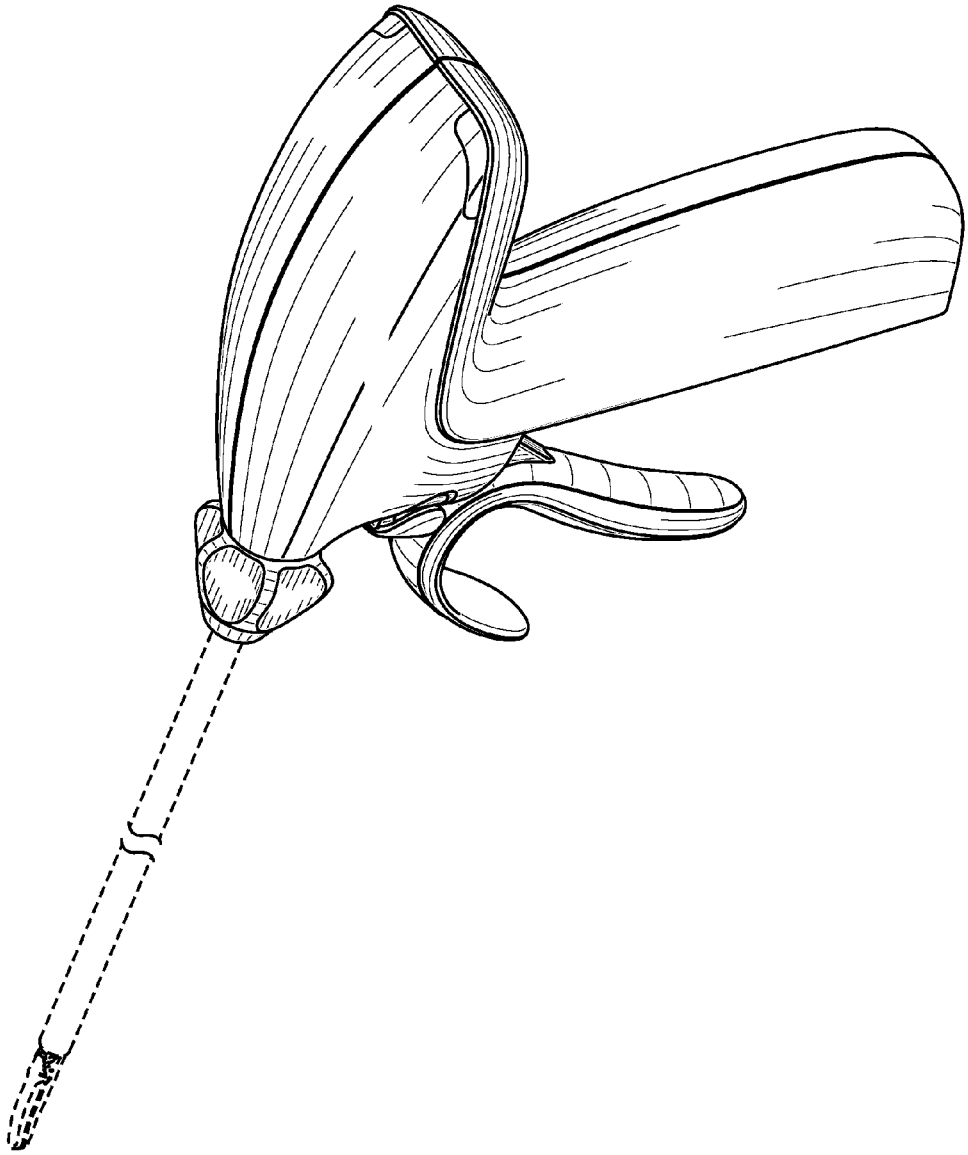


FIG. 50

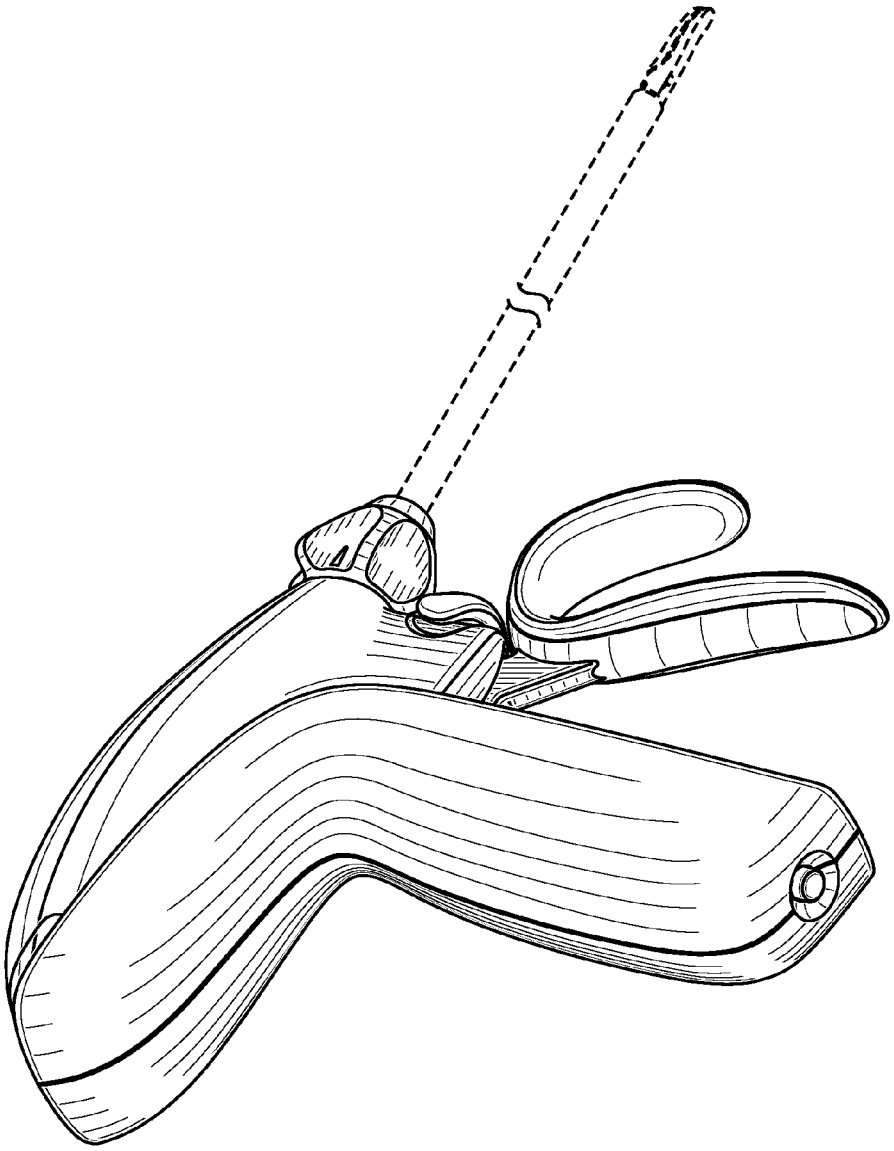


FIG. 51

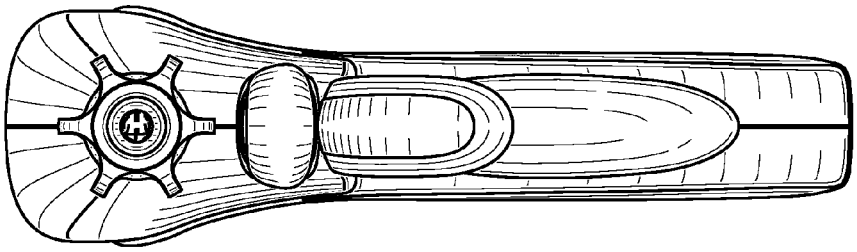


FIG. 53

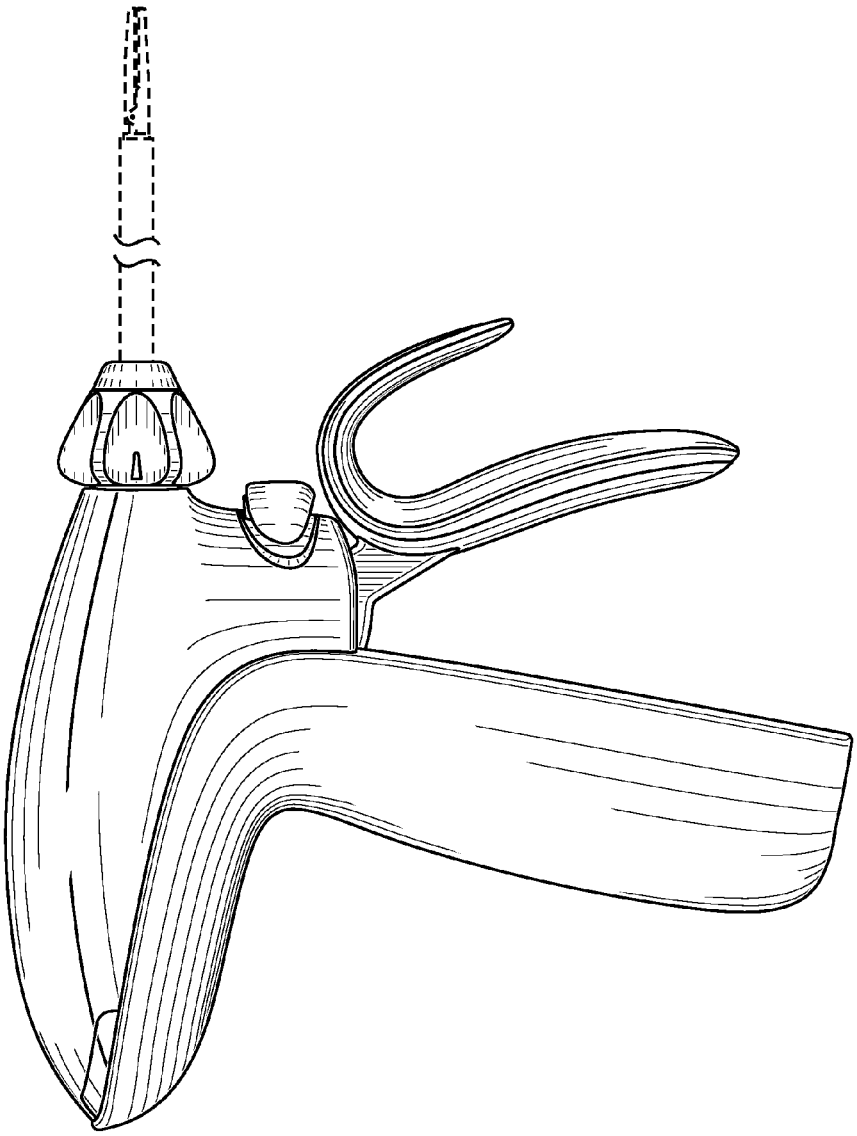


FIG. 52

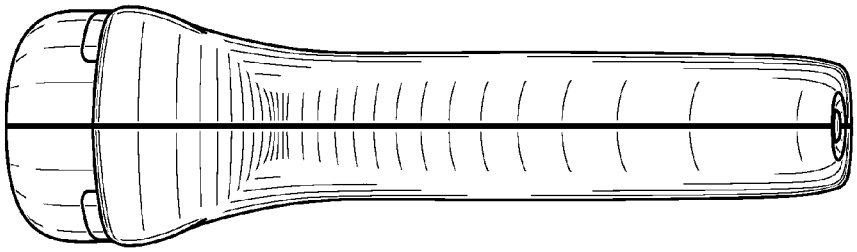


FIG. 55

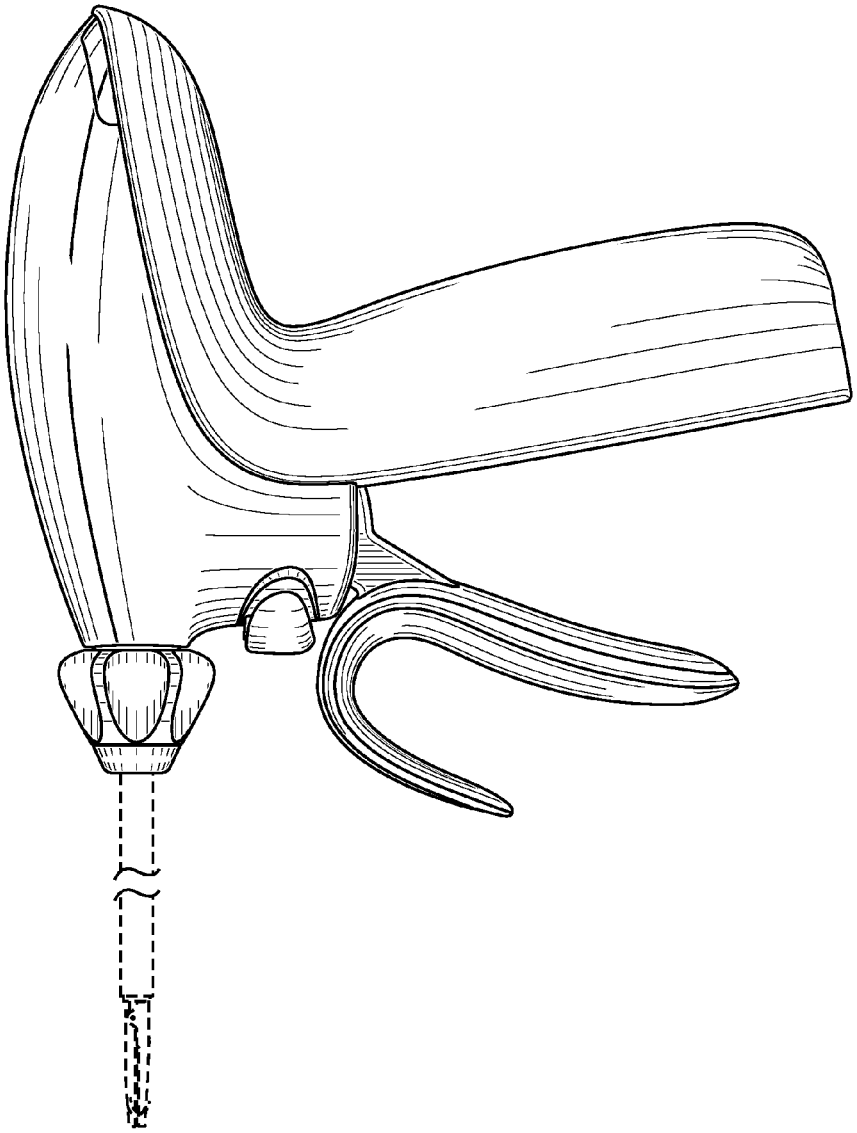


FIG. 54

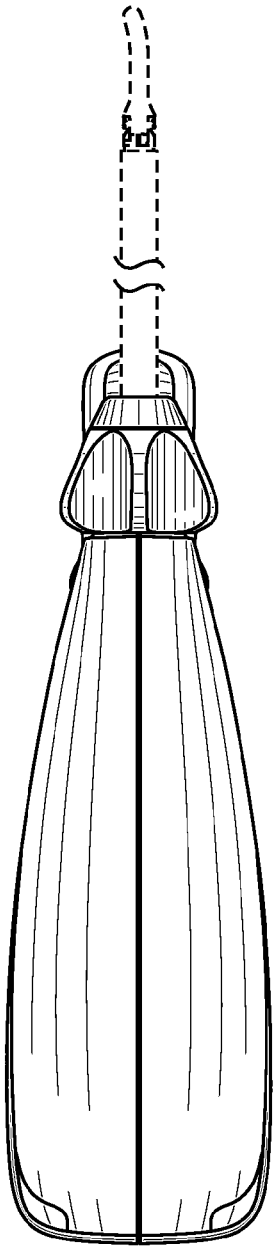


FIG. 56

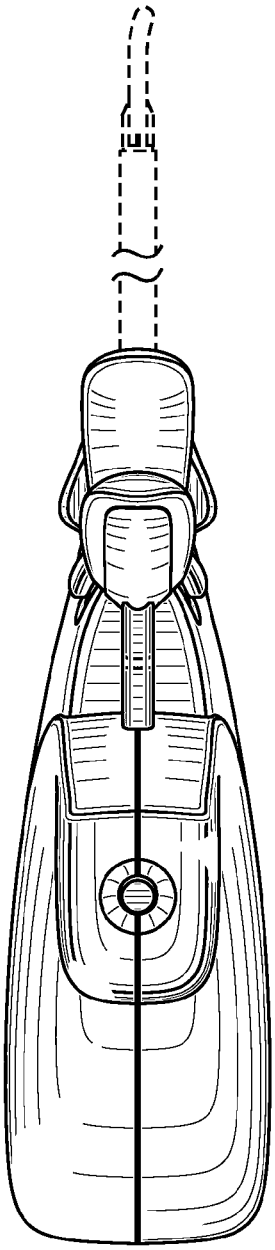


FIG. 57

# BATTERY INITIALIZATION CLIP

## CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Patent Application Ser. No. 61/550,768, entitled "MEDICAL INSTRUMENT," filed on Oct. 24, 2011, which is incorporated herein by reference in its entirety.

This application is related to the following commonly assigned U.S. and PCT International Patent Applications:

U.S. patent application Ser. No. 13/658,784, entitled "LITZ WIRE BATTERY POWERED DEVICE," now U.S. Patent Application Publication No. 2013/0103023, concurrently filed, which is incorporated herein by reference in its entirety.

U.S. patent application Ser. No. 13/658,786, entitled "BATTERY SHUT-OFF ALGORITHM IN A BATTERY POWERED DEVICE," now U.S. Patent Application Publication No. 2013/0123776, concurrently filed, which is incorporated herein by reference in its entirety.

U.S. patent application Ser. No. 13/658,787, entitled "USER INTERFACE IN A BATTERY POWERED DEVICE," now U.S. Patent Application Publication No. 2013/0103024, concurrently filed, which is incorporated herein by reference in its entirety.

U.S. patent application Ser. No. 13/658,791, entitled "BATTERY DRAIN KILL FEATURE IN A BATTERY POWERED DEVICE," now U.S. Patent Application Publication No. 2013-0123777, concurrently filed, which is incorporated herein by reference in its entirety.

U.S. patent application Ser. No. 13/658,792, entitled "TRIGGER LOCKOUT MECHANISM," now U.S. Patent Application Publication No. 2013-0123782, concurrently filed, which is incorporated herein by reference in its entirety.

PCT International patent application Ser. No. PCT/US12/61504, entitled "MEDICAL INSTRUMENT," now WIPO Publication No. WO2013/062978, concurrently filed, which is incorporated herein by reference in its entirety.

## BACKGROUND

The present disclosure relates to the field of medical instruments and in particular, although not exclusively, to electrosurgical instruments. The present disclosure also relates to drive circuits and methods for driving such medical instruments. Additionally, the present disclosure is directed to lockout mechanisms, user interfaces, initialization techniques, and battery power conservation circuits and methods for such medical instruments.

Many surgical procedures require cutting or ligating blood vessels or other internal tissue. Many surgical procedures are performed using minimally invasive techniques where a handheld instrument is used by the surgeon to perform the cutting or ligating. Conventional hand-held electrosurgical instruments are generally large and bulky and require large power supplies and control electronics that are connected to the instrument through an electrical supply line.

Conventional corded electrosurgical instruments are large in size, have large power supplies and control electronics, and take up a lot of space in the operating room. Corded electrosurgical instruments are particularly cumbersome and difficult to use during a surgical procedure in part due to tethering of the hand-held electrosurgical instrument to the power supply and control electronics and the potential for cord entanglement. Some of these deficiencies have been overcome by providing battery powered hand-held electrosurgical instruments in which the power and control electronics are mounted within the instrument itself, such as within the handle of the instrument, to reduce the size of the electrosurgical instrument and make such instruments easier to use during surgical procedures.



Electrosurgical medical instruments generally include an end effector having an electrical contact, a radio frequency (RF) generation circuit for generating an RF drive signal and to provide the RF drive signal to the at least one electrical contact where the RF generation circuit also includes a resonant circuit. The RF circuit includes circuitry to generate a cyclically varying signal, such as a square wave signal, from a direct current (DC) energy source and the resonant circuit is configured to receive the cyclically varying signal from the switching circuitry. The DC energy source is generally provided by one or more batteries that can be mounted in a handle portion of the housing of the instrument, for example.

The design of battery powered hand-held electrosurgical instruments requires the electronics in the power supply and RF amplifier sections to have the highest efficiency possible in order to minimize the heat rejected into the relatively small handheld package. Increased efficiency also improves the storage and operational life of the battery. Increased efficiency also minimizes the size of the required battery or extends the life of a battery of a given size. Thus, there is a need for battery powered hand-held electrosurgical instruments having higher efficiency power supply and RF amplifier sections.

## SUMMARY

In one embodiment, a medical instrument includes a housing, a control lever rotatably coupled to the housing, at least one electrical contact, a radio frequency (RF) generation circuit coupled to and operated by the battery and operable to generate an RF drive signal and to provide the RF drive signal to the at least one electrical contact and an initialization clip coupled to housing and the control lever to prevent operation of the RF generation circuit and movement of the control lever.

## FIGURES

FIG. **1** illustrates the form of an electrosurgical medical instrument that is designed for minimally invasive medical procedures, according to one embodiment.

FIG. **2** illustrates another view of the electrosurgical medical instrument shown in FIG. **1**.

FIG. **3** illustrates another view of the electrosurgical medical instrument shown in FIG. **1**.

FIG. **4** illustrates a sectional view of the electrosurgical medical instrument illustrating elements thereof contained within a housing, according to one embodiment.

FIG. **5** illustrates a partial sectional view of the electrosurgical medical instrument in a locked out position to prevent the actuation of the control lever, according to one embodiment.

FIG. **6** illustrates a partial sectional view of the electrosurgical medical instrument in a full stroke position, according to one embodiment.

FIG. **7** illustrates the electrosurgical medical instrument comprising an initialization clip interfering with the handle, according to one embodiment.

FIG. **8** is another view of the electrosurgical medical instrument comprising an initialization clip as shown in FIG. **7**, according to one embodiment.

FIG. **9** illustrates a sectional view of a housing portion of an electrosurgical medical instrument showing an electronic circuit device portion of an electronics system, according to one embodiment.

FIG. **10** illustrates a second electronic substrate comprising an inductor and a transformer that form a part of the RF energy circuit, according to one embodiment.

FIG. **11** illustrates two separate substrates provided where the digital circuit elements are located on a first substrate and the RF amplifier section and other analog circuit elements are located on a second substrate, according to one embodiment.

FIG. **12** illustrates a partial cutaway view of a housing to show an electrical contact system, according to one embodiment.

FIG. **13** illustrates a partial cutaway view of a housing to show an electrical contact system and an inner sheath removed, according to one embodiment.

FIG. **14** illustrates a partial cutaway view of a housing with an electrically conductive shaft removed to show an electrical contact element, according to one embodiment.

FIG. **15** illustrates a partial sectional view of the electrosurgical medical instrument in a locked position, according to one embodiment.

FIG. **16** illustrates another partial sectional view of the electrosurgical medical instrument in a locked position, according to one embodiment.

FIG. **17** illustrates another partial sectional view of the electrosurgical medical instrument with an activation button partially depressed to activate the energy circuit without releasing the knife lockout mechanism, according to one embodiment.

FIG. **18** illustrates another partial sectional view of the electrosurgical instrument with the activation button fully depressed to activate the energy circuit and release the knife lockout mechanism, according to one embodiment.

FIG. **19** illustrates another partial sectional view of the electrosurgical medical instrument with the activation button fully depressed to activate the energy circuit with the knife lockout mechanism released and the knife fully thrown, according to one embodiment.

FIG. **20** is a perspective view of an initialization clip, according to one embodiment.

FIG. **21** is a partial cutaway view of the initialization clip shown in FIG. **20**, according to one embodiment.

FIG. **22** illustrates an RF drive and control circuit, according to one embodiment.

FIG. **23** illustrates a perspective view of one embodiment of a transformer employed in the RF drive circuit illustrated in FIG. **22**.

FIG. **24** illustrates a perspective view of one embodiment of a primary coil of the transformer illustrated in FIG. **23**.

FIG. **25** illustrates a perspective view of one embodiment of a secondary coil of the transformer illustrated in FIG. **23**.

FIG. **26** illustrates a bottom view of the primary coil illustrated in FIG. **24**.

FIG. **27** illustrates a side view of the primary coil illustrated in FIG. **24**.

FIG. **28** illustrates a sectional view of the primary coil illustrated in FIG. **24** taken along section **28-28**.

FIG. **29** illustrates a bottom view of the secondary coil illustrated in FIG. **25**.

FIG. **30** illustrates a side view of the secondary coil illustrated in FIG. **25**.

FIG. **31** illustrates a sectional view of the secondary coil illustrated in FIG. **30** taken along section **31-31**.

FIG. **32** illustrates a perspective view of an inductor employed in the RF drive circuit illustrated in FIG. **22**.

FIG. **33** illustrates a bottom view of the inductor illustrated in FIG. **32**.

FIG. **34** illustrates a side view of the inductor illustrated in FIG. **32**.

FIG. **35** illustrates a sectional view of the inductor illustrated in FIG. **34** taken along section **35-35**.

FIG. **36** illustrates main components of a controller, according to one embodiment.

FIG. **37** is a signal plot illustrating the switching signals applied to a field effect transistor (FET), a sinusoidal signal representing the measured current or voltage applied to a load, and the timings when a synchronous sampling circuit samples the sensed load voltage and load current, according to one embodiment.

FIG. **38** illustrates a drive waveform for driving an FET gate drive circuit, according to one embodiment.

FIG. **39** illustrates a diagram of a digital processing system located on a first substrate, according to one embodiment.

FIG. **40** illustrates a battery discharge circuit, according to one embodiment.

FIG. **41** illustrates a RF amplifier section with an output sensing test circuit and magnetic switch element, according to one embodiment.

FIG. **42** illustrates a fused battery connected to a substrate-mounted FET, according to one embodiment.

FIG. **43** illustrates a fused battery connected to a substrate-mounted control relay, according to one embodiment.

FIG. **44** illustrates a potted fused battery connected to a substrate-mounted FET, according to one embodiment.

FIG. **45** illustrates a potted fused battery connected to a substrate-mounted control relay, according to one embodiment.

FIG. **46** illustrates a potted fused battery including a reed relay and control FET, according to one embodiment.

FIG. **47** illustrates a potted fused battery including a reed relay and control relay, according to one embodiment.

FIGS. **48**A and **48**B represent a flow diagram of a process for initializing a medical instrument fitted with an initialization clip, according to one embodiment.

FIGS. **49-57** illustrates the ornamental design for a surgical instrument handle assembly as shown and described, according to one embodiment, where:

FIG. **49** is a left perspective view of a handle assembly for a surgical instrument.

FIG. **50** is a right perspective view thereof.

FIG. **51** is a left perspective view thereof.

FIG. **52** is a left view thereof.

FIG. **53** is a front view thereof.

FIG. **54** is a right view thereof.

FIG. **55** is a rear view thereof.

FIG. **56** is a top view thereof.

FIG. **57** is a bottom view thereof.

## DESCRIPTION

Before explaining various embodiments of medical instruments in detail, it should be noted that the illustrative embodiments are not limited in application or use to the details of construction and arrangement of parts illustrated in the accompanying drawings and description. The illustrative embodiments may be implemented or incorporated in other embodiments, variations and modifications, and may be practiced or carried out in various ways. Further, unless otherwise indicated, the terms and expressions employed herein have been chosen for the purpose of describing the illustrative embodiments for the convenience of the reader and are not for the purpose of limitation thereof.

Further, it is understood that any one or more of the following-described embodiments, expressions of embodiments, examples, can be combined with any one or more of the other following-described embodiments, expressions of embodiments, and examples.

The present disclosure is directed generally to medical instruments and in particular, although not exclusively, to electrosurgical instruments. The present disclosure also is directed to drive circuits and methods for driving such medical instruments. Additionally, the present disclosure is directed to lockout mechanisms, user interfaces, initialization techniques, and battery power conservation circuits and methods for such surgical instruments.

For clarity of disclosure, the terms "proximal" and "distal" are defined herein relative to a surgeon grasping the electrosurgical instrument. The term "proximal" refers the position of an element closer to the surgeon and the term "distal" refers to the position of an element further away from the surgeon.

Many surgical procedures require cutting or ligating blood vessels or other vascular tissue. With minimally invasive surgery, surgeons perform surgical operations through a small incision in the patient's body. As a result of the limited space, surgeons often have difficulty controlling bleeding by clamping and/or tying-off transected blood vessels. By utilizing electrosurgical forceps, a surgeon can cauterize, coagulate/desiccate, and/or simply reduce or slow bleeding by controlling the electrosurgical energy applied through jaw members of the electrosurgical forceps, otherwise referred to as clamp arms.

FIG. **1** illustrates the form of an electrosurgical medical instrument **100** that is designed for minimally invasive medical procedures, according to one embodiment. As shown, the instrument **100** is a self contained device, having an elongate shaft **102** that has a housing **112** with a handle **104** connected to the proximal end of the shaft **102** and an end effector **106** connected to the distal end of the shaft **102**. In this embodiment, the end effector **106** comprises medical forceps **108** having a movable jaw member and a cutting blade or knife (not shown) coupled to an inner sheath (not shown) located within the shaft **102** that are controlled by the user manipulating a control lever **110** (e.g., hand trigger) portion of the handle **104**. In the illustrated embodiment, the control lever **110** (e.g., hand trigger) is in the form of a hook (e.g., shepherd's hook) having a curved front portion and a rear portion where the rear portion extends below the front portion. The curved front portion and the rear portion define an aperture therebetween to receive the user's hand to operate the control lever **110**. During a surgical procedure, the shaft **102** is inserted through a trocar to gain access to the patient's interior and the operating site.

The surgeon will manipulate the forceps **108** using the handle **104**, the control lever **110**, and rotation knob **116** until the forceps **108** are located around the vessel to be cauterized. The rotation knob **116** is coupled to the shaft **102** and the end effector **106**. Rotation of the rotation knob **116** causes rotation of the shaft **102** and the end effector **106**. In one embodiment, the shaft **102** is continuously rotatable greater than 360° using the rotation knob **116**. To perform the desired cauterization Electrical energy at an RF frequency (it has been found that frequencies above about 50 kHz (e.g., ~100 kHz and higher) do not affect the human nervous system) is then applied by, in a controlled manner, to the forceps **108** by actuating an activation button **114**. The activation button **114** has a partial activation position and a full activation position.

As shown in FIG. **1**, in this embodiment, the handle **104** houses batteries and the housing houses control electronics for generating and controlling the electrical energy required to perform the cauterization. In this way, the instrument **100** is self contained in the sense that it does not need a separate control box and supply wire to provide the electrical energy to the forceps **108**. The instrument **100** also comprises a first visual feedback element **118***a* on the proximal end of the housing **112** to indicate that the device is ready for use and functioning normally, that there are a limited number of transections remaining, that RF energy is being delivered, that an alert condition or fault exists, that the initialization clip was removed, among other indications. In one embodiment, the first visual feedback element **118***a* is a light emitting diode (LED), without limitation. In one embodiment, the first visual feedback element **118***a* is a tri-color LED. In one embodiment, the instrument **100** comprises an integral generator and a non-reusable battery.

FIG. **2** illustrates another view of the electrosurgical medical instrument **100** shown in FIG. **1**. In one embodiment, the instrument **100** comprises a second visual feedback element **118***b* located on the proximal end of the housing **112**. In one embodiment, the second visual feedback element **118***b* performs the same function as the first visual feedback element **118***a*. In one embodiment, the second visual feedback element **118***b* is an LED, without limitation. In one embodiment, the second visual feedback element **118***b* is a tri-color LED.

FIG. **3** illustrates another view of the electrosurgical medical instrument **100** shown in FIG. **1**. In one embodiment, the instrument **100** comprises a disposal button **120** located on the bottom of the handle **104**, for example. The disposal button **120** is used to deactivate the instrument **100**. In one embodiment, the instrument **100** may be deactivated by pushing and holding the disposal button **120** for a predetermined period. For example, the instrument **100** may be deactivated by pushing and holding the disposal button **120** for about four seconds. In one embodiment, the instrument **100** will automatically deactivate after a predetermined period. For example, the instrument **100** will automatically deactivate either eight or 10 hours after completion of the first cycle. An aperture **115** formed in the handle **104** provides a path for audio waves or a means for sound generated by an audio feedback element such as a piezoelectric buzzer to escape, for example, from within the handle **104**. In one embodiment, the piezoelectric buzzer operates at 65 dBa at one meter at a frequency between about 2.605 kHz to 2.800 kHz, for example. The aperture **115** enables the sound to escape the handle **104** so that it is comfortably audible to the surgeon while operating the medical instrument **100**.

FIG. **4** illustrates a sectional view of the electrosurgical medical instrument **100** illustrating elements thereof contained within the housing **112**, according to one embodiment. In one embodiment, the instrument **100** comprises a knife lockout mechanism **200** to prevent the advancement of an inner sheath **202**, which is coupled to a blade (not shown) portion of the medical forceps **108**. In the illustrated embodiments, the medical forceps **108** having a movable jaw member that is pivotally movable to clamp down on a vessel when the control lever **110** is squeezed proximally in the direction of arrow **122**. The cutting blade or knife (not shown) portion of the medical forceps **108** also advances distally when the control lever **110** is squeezed proximally. The cutting blade, sometime referred to as the knife, is for cutting the vessel after it has been cauterized. To prevent a "cold cut" of the vessel, which is defined as cutting with no application of energy to the vessel, a knife lockout mechanism **200** prevents the control lever **110** from being squeezed and thus prevents the blade from being advanced until the activation button **114** is fully engaged and a suitable amount of RF energy is applied to the vessel to properly cauterize it.

The knife lockout mechanism **200** ensures that the activation button **114** is fully depressed to activate the RF energy source such that energy is delivered to the vessel prior to cutting. When the activation button **114** is fully engaged, the knife lockout mechanism **200** enables the control lever **110** to be squeezed proximally in the direction of arrow **122**. This action advances the inner sheath **202** distally to close the jaw members of the electrosurgical forceps **108** while the cutting blade is simultaneously advanced to cut the vessel after it is fully cauterized. Therefore, electrosurgical energy is applied to the vessel through the jaw members of the electrosurgical forceps **108** before the cutting blade advances.

Also shown in FIG. **4** is an integral energy source **300**, according to one embodiment. In the embodiment illustrated in FIG. **4**, the integral energy source **300** may be a non-replaceable DC energy source such as a battery **300** that fits within the handle portion **104** of the housing **112**. One embodiment of the energy source **300** is described in more detail hereinbelow.

In one embodiment, the battery **300** is a 1000 mAh, triple-cell Lithium Ion Polymer battery, Lithium battery, among others. The battery **300** will be fully charged prior to Ethylene Oxide (EtO) sterilization, and will have a fully charged voltage of about 12V to about 12.6V. The battery **300** will have two 20 A fuses fitted to the substrate which connects the cells, one in line with each terminal. In other embodiments, the battery capacity may be greater than 1000 mAh, such as, up to about 3000 mAh, for example.

In one embodiment, the minimum distance between terminals of the battery **300** may be about 3 mm such that sparking conditions require an atmosphere with a dielectric breakdown of ≤4200V/m. Even at the lowest pressures encountered in an EtO cycle, for a condition of pure EtO, across a 3 mm gap the breakdown voltage is approximately 450V. This is more than an order of magnitude greater than the maximum battery voltage, and this is further mitigated by the use of a Nitrogen blanket during the sterilization process.

Also shown in FIG. **4** is an electronics system **400**, according to one embodiment. In one embodiment, the electronics system **400** comprises an RF generation circuit to generate an RF drive signal and to provide the RF drive signal to the at least one electrical contact where the RF generation circuit also includes a resonant circuit. The electronics system **400** also comprises control elements such as one or more than one microprocessor (or micro-controller) and additional digital electronic elements to control the logical operation of the instrument **100**. One embodiment of the electronics system **400** is described hereinbelow. The electronics system **400** including the RF generation circuit is supported by the housing **112**. In one embodiment, RF generation circuit to generate an RF drive signal is integral to the housing **112** and the battery **300** is non-reusable.

Also referenced in FIG. **4** is a logical lockout mechanism **500**, in accordance with one embodiment. The logical lockout mechanism works in cooperation with an initialization clip **600** (see FIGS. **7-9**) and **650** (see FIGS. **20-21**) to prevent operation of the instrument **100** until it is removed. One embodiment of the logical lockout mechanism **500** is described hereinbelow.

FIG. **5** illustrates the electrosurgical medical instrument **100** in a locked out position to prevent the actuation of the control lever **110**, according to one embodiment. The control lever **110** comprises a trigger lever **212** portion that is configured to rotate about a trigger pivot **214** when the control lever **110** is squeezed in the direction of arrow **122** (FIG. **4**), unless the instrument is in locked out mode.

In the locked out mode, the trigger lever **212** portion of the control lever **110** is prevented from rotating about the trigger pivot **214** because a projection **218** of the trigger lever **212** engages a top surface **216** of an activation button lever **234** that rotates about activation button pivot **232** when the activation button **114** is squeezed in the direction of arrow **220**. A contact button torsion spring **224** keeps the activation button **114** in an outwardly position to disable the electrosurgical energy from being applied while simultaneously engaging the projection **218** of the trigger lever **212** with the top surface **216** to lockout the instrument **100** until the activation button **114** is fully engaged in the direction of arrow **220**.

A second trigger lever **210** comprises a first end that defines a pin slot **206** and a second end that defines a tab **226**. The pin slot **206** engages a pin **208** portion of the trigger lever **212**. As the trigger lever **212** rotates in the direction of arrow **236** about trigger pivot **214** the pin **208** moves within the pin slot **206** to apply a rotation movement to the second trigger lever **210**. The tab **226** engages an aperture **228** to mechanically couple the second trigger lever **210** to the inner sheath **202**. Thus, as the trigger lever **212** moves in the direction of arrow **236**, the second trigger lever **210** rotates about lever pivot **204** to apply a linear translation motion to the inner sheath **202** in the direction of arrow **238**. A trigger torsion spring **222** engages the second trigger lever **210** at a notch **240** formed on the second trigger lever **210**. The trigger torsion spring **222** torque balances the hand force applied to the second trigger lever **210** through the control lever **110** about the trigger pivot **214**.

FIG. **6** illustrates the electrosurgical medical instrument **100** in a full stroke position, according to one embodiment. In order to release the lockout mechanism **200**, the activation button **114** is fully engaged in the direction of arrow **220** to cause the activation button lever **234** to rotate about activation button pivot **232** and release the top surface **216** from engaging the projection **218**. This allows the projection **218** to slidably rotate past a surface **230** of the activation button lever **234** as the trigger lever **212** slidably rotates in the direction of arrow **236** about trigger pivot **214** as the control lever **110** is squeezed, or actuated, proximally by the surgeon. During the control lever **110** actuation period, the pin **208** is engaged by the pin slot **206** slidably moving therein and rotating the second trigger lever **210** about the lever pivot **204**. As shown in FIG. **6**, in the full stroke position, the inner sheath **202** is fully advanced in the distal direction in accordance with the translation motion applied by the tab **26** and aperture **228** as the second trigger lever **210** is fully rotated about the lever pivot **204**. Also of note, the trigger and contact button torsion springs **222**, **224**, respectively, are torqued in order to return the control lever **110** and contact button **114**, respectively, to their normal locked out deactivated positions.

FIG. **7** illustrates the electrosurgical medical instrument **100** comprising an initialization clip **600**, according to one embodiment. The clip **600** prevents firing the medical instrument **100** without enabling and also provides some protection during shipment. The initialization clip **600** is applied to the instrument **100** after initialization at the factory and stays on the instrument **100** during storage. Upon removal of the clip **600**, the instrument **100** is enabled. In one embodiment, if the instrument **100** has completed one full energy activation cycle (described in more detail hereinbelow) and the clip **600** is re-installed, the instrument **100** will not function upon removal of the clip **600** a second time.

In addition to the clip **600**, other techniques for activating the battery **300** are contemplated by the present disclosure. In one embodiment, described but not shown, a "Pull Tab" may be employed to activate the battery **300**. In one embodiment,

the Pull Tab may comprise a plastic strip that physically separates the battery contacts acting as an insulator. A multi-stage version of this embodiment enables production testing.

In another embodiment, described but not shown, a break-away plastic tab may be employed to activate the battery **300**. In one embodiment, the breakaway plastic tab separates the battery **300** contacts and cannot be replaced.

In another embodiment, described but not shown, a mechanical mechanism may be employed to activate the battery **300**. In one embodiment, the mechanical mechanism may be activated from outside the battery **300** to open the battery **300** contacts via a mechanical means.

In another embodiment, described but not shown, a removable battery is provided, where the battery is removed prior to the sterilizing the medical instrument **100**. The removable battery may be sterilized using a separate sterilization method. For example, the medical instrument **100** may be sterilized by EtO and the battery by $H_2O_2$ (hydrogen peroxide), e-beam sterilization, or any suitable sterilization technique that is non-destructive to the battery.

In another embodiment, described but not shown, a Hall-effect device may be employed as an activation means. The Hall-effect device is responsive to a magnetic field and can be used to detect the presence or absence of a magnetic field.

In yet another embodiment, a remotely activated switch element **606** (such as a reed relay, Hall-effect sensor, RF device, optical element, for example, see FIGS. **8**, **10**, **41**) that disables the electronics system **400** when a remote switch activation element **602** (such as, for example, a magnet as shown in FIG. **8**, RF device, optical element) is brought into proximity to the magnetically operated element **606**. This particular embodiment is described in more detail hereinbelow in connection with FIGS. **8**, **10**, **41**, and **42-47**, for example.

Also shown in FIG. **7** is the activation button **114** in multiple positions. In one embodiment, the activation button **114** is movable over multiple actuation positions to control multiple functions. In the embodiment illustrated in FIG. **7**, the activation button **114** is shown in three separate positions **114***a*, **114***b*, **114***c*, where in a first position **114***a* the activation button **114** is full extended distally outwardly and does not result in energizing the RF energy circuit. In a second position **114***b* the activation button **114** is in a partial depression mode and in a third position **114***c* the activation button **114** is in a full depression mode. During normal operation, e.g., when the clip **600** is removed, when the activation button is in the first position **114***a*, the lockout mechanism is engaged and the operation of the control lever **110** is inhibited as previously described in connection with FIGS. **4-6** and the energy source **300** (FIG. **4**) is disconnected from the electronics system **400** (FIG. **4**). When the activation switch **114** is partially depressed in the second position **114***b*, the device is still mechanically locked out to inhibit the operation of the control lever **110**, as previously described in connection with FIGS. **4-6**, but the circuit is connected to the energy source **300** and becomes partially functional. For example, in one embodiment, several logic functions may be enabled while keeping the RF energy activation circuit disabled. When the activation switch **114** is fully depressed in the third position **114***c*, the device is mechanically unlocked and enables the operation of the control lever **110**, as previously described in connection with FIGS. **4-6**, but the circuit is connected to the energy source **300** and becomes fully functional, including enabling the operation of the logic and the RF energy circuit. It will be appreciated, however, that in the configuration of the instrument **100** shown in FIG. **7**, the clip **600** mechanically prevents the operation of the control lever **110** and also inhibits the operation of the electronics system **400** by electrically disconnecting the energy source **300** from the electronics system **400**. The functionality of the multi-position activation button **114** as it relates to the mechanical and electrical lockout will be described in more detail hereinbelow.

FIG. **8** is another view of the electrosurgical medical instrument **100** comprising an initialization clip **600** as shown in FIG. **7**, according to one embodiment. In FIG. **7**, the clip **600** is shown without a cover plate to show the internal structure of the clip **600**. As shown in FIG. **8**, the clip **600** defines an internal cavity that contains a magnet **602**. The magnetic flux generated by the magnet **602** acts on a magnetically operated element **606** located on the electronics system **400**. The magnetically operated element **606** is coupled to the electronics system **400** and the energy source **300** and acts as a switch to disconnect and connect the energy source to the electronics system **400**.

In the embodiment illustrated in FIG. **8**, the magnetic flux generated by the magnet **602** causes the magnetically operated element **606** to electrically disconnect the energy source **300** from the electronics system **400**, including a transformer **404** and an inductor **406**. When the magnet **602** is removed, by removing the clip **600** from the instrument **100**, for example, the magnetically operated element **606** electrically connects the energy source **300** to the electronics system **400**. Accordingly, as long as the clip **600** with the magnet **602** is located on the instrument **100**, the instrument **100** is mechanically and electrically locked out. As previously described, when the clip **600** is located on the instrument **100**, depressing the **114** in the first position **114***a*, second position **114***b*, or third position **114***c* does not activate the electronics system **400** because the magnetically operated element **606** electrically disconnects or decouples the energy source **300** from the electronics system **400**. In one embodiment, the magnetically operated element **606** may be a reed switch, a hall-effect sensor, or any other switch type device that can be activated by a magnetic field. Still, in another embodiment, the medical instrument **100** may comprise an accelerometer to detect motion. When the accelerometer is at rest, indicating that the medical instrument **100** is at rest, the instrument **100** is completely powered down by disconnecting the battery **300** from the electronics system **400**. When the accelerometer detects motion, indicating that the medical instrument **100** is no longer at rest, the instrument is powered up by connecting the battery **300** to the electronic system **400**.

While undergoing sterilization, the electronics system **400** will not be powered and will draw only a leakage current of about 1 μA. The electronics system **400** may be disabled by the magnetically operated element **606** (e.g., a reed switch) and magnet **602** which is encased in the clip **600**. The clip **600** is fitted to the medical instrument **100** as part of the manufacturing process, and must be removed to enable power from the battery **300**. When powered, in the idle condition the load circuit draws an average of 10 mA, with peaks of up to 65 mA. When the activation button **114** is pressed, the device draws an average of 5 A, with peaks of 15.5 A from the battery **300**. When packaged, the jaws are closed and there is no material between them. In one non-limiting embodiment, the voltage generated across the jaws is a maximum of 85V rms. This arrangement means there are two methods for preventing the generation of high voltages or currents—the magnetic clip **600** is the primary disabling mechanism, and the activation button **114** is the second. Several connection options for the battery **300** are described hereinbelow with reference to FIGS. **42-47**.

Mechanical fastening elements **604** and **608** are used to hold the clip **600** coupled to the medical instrument **100**. In

the embodiment illustrated in FIG. **8**, the clip comprises a first half **612***a* and a second **612***b* that can be fastened using mechanical fastening elements to form an interference fit, press fit, or friction fit, such that friction holds the two halves **612***a, b* after they are pushed or compressed together. In other embodiments, other fastening techniques may be employed to fasten the two halves **612***a, b* such as by ultrasonic welding, snap fitting, gluing, screwing, riveting, among others. Another embodiment of an initialization clip **650** is described below in connection with FIGS. **20** and **21**.

FIG. **9** illustrates a sectional view of the housing **112** portion of the electrosurgical medical instrument **100** showing an electronic circuit device **402** portion of the electronics system **400**, according to one embodiment. In one embodiment, the electronic circuit device **402** can be configured as a data gathering/programming interface, for example. In one embodiment, the electronic circuit device **402** can be programmed by a programming device (not shown). The electronic circuit device **402** can output real-time data such as tissue voltage, current, and impedance to an external data recording device (not shown). In one embodiment, the electronic circuit device **402** is a non-volatile memory device that can store computer program instructions and/or tissue voltage, current, and impedance data.

In one embodiment, the data transfer/device programming function can be implemented by a connector provided on the housing **112** to couple an external data transfer/device programmer device to the electronic circuit device **402**. The external data transfer/device programmer device may be employed for two-way communication with the electronic circuit device **402**. To upload a new program to the medical instrument **100**, for example, the external data transfer/device programmer device can be plugged into the connector to couple to the electronic circuit device **402** and then upload the program. Data stored in the electronic circuit device **402** could be read just as easily via the connector. The data may include, for example, voltage (V), current (I), impedance (Z), device parameters, among others, without limitation.

In one embodiment, the data transfer/device programming function can be implemented via at least one of the LED **118***a, b* interfaces. For example, either through the tri-color LEDs **118***a, b* or the addition of an infrared (IR) LED (not shown), an optical data interface can be implemented. The optical data interface can be employed to transfer data to and from the instrument **100** and/or program the instrument **100**. In one embodiment, a separate hood (not shown) comprising a cavity to receive the proximal end of the housing **112** comprising the LEDs **118***a, b* may be provided. The hood also comprises optical elements (e.g., IR LEDs) configured for optical communication in order to communicate via the optical interface comprised of LEDs **118***a, b*. In operation, the hood may be slidably inserted over the proximal end of the housing **112** such that the LEDs **118***a, b* are optically aligned with the optical elements located inside the hood.

FIGS. **10** and **11** illustrate the electrosurgical medical instrument **100** without the housing **112** portion to reveal the internal components of the instrument **100**, according to one embodiment. The electronics system **400** comprises both digital and RF analog circuit elements. Accordingly, as shown in FIG. **11**, two separate substrates **408***a* and **408***b* are provided where the digital circuit elements are located on a first substrate **408***a* and the RF amplifier section and other analog circuit elements are located on a second substrate **408***b*. The first and second substrates **408***a, b* are interconnected by a interconnect device **412**. Still in FIG. **11**, the first substrate **408***a* also includes digital circuit components including, for example, the electronic circuit device **402** for storing program and tissue information. The first substrate **408***a* also includes an audio feedback element **410**. In one embodiment, the audio feedback element **410** is a piezo device. In other embodiments, however, different types of audio feedback devices may be employed without limitation. It will be appreciated that in various embodiments, the first and second substrates **408***a, b* are formed of printed circuit boards. In other embodiments, however, these substrates can be formed of any suitable materials, such as alumina ceramics, for example. The substrates **408***a, b* may comprise discrete, integrated, and/or hybrid circuit elements and combinations thereof. With reference now to FIG. **10**, the second electronic substrate **408***b* comprises an inductor **404** and a transformer **406** that form a part of the RF energy circuit. With reference now to the embodiments disclosed in FIGS. **10** and **11**, also shown are the dual tri-color LEDs **118***a, b*. Also shown is the electrical contact system **700** that couple RF energy produced by the RF energy circuits on the second substrate **408***b* to the medical forceps **108** (FIGS. **1** and **2**). An electrical conductor **702** is coupled to the electrical contact system **700**. The other end of the electrical conductor **702** is coupled to the RF energy circuit.

FIGS. **12-14** illustrate various views of the electrical contact system **700**, according to one embodiment. FIG. **12** illustrates a partial cutaway view of the housing **112** to show the electrical contact system **700**, according to one embodiment. The electrical contact system **700** comprises an electrically conductive shaft **716** that is rotatable over 360° and comprises first and second rotatable electrodes **706**, **708**. The rotatable electrodes **706**, **708** are electrically coupled to corresponding first and second electrical contact elements **704***a*, **704***b* where the electrical contact elements **704***a, b* are electrically coupled to the electrical conductor **702** (FIGS. **10-11**) coupled to the RF energy circuit. Each the first and second electrical contact elements **704***a*, **704***b* comprise first and second electrical contact points **710***a*, **710***b* and **712***a*, **712***b*. The electrical contact points **710***a* and **712***a* are electrically coupled to a side wall **718** of the first rotatable electrode **706** and the electrical contact points **710***b* and **712***b* are electrically coupled to a side wall **720** of the second rotatable electrode **708**. In one embodiment, the two electrical contact elements **704***a, b* provide four contact points **710***a*, **712***a*, **710***b*, **712***b* for redundancy. The electrical contact elements **704***a, b* and corresponding four contact points **710***a*, **712***a*, **710***b*, **712***b* allow the rotatable electrodes **706**, **708** of the electrically conductive shaft **716** to rotate over 360°. The two electrical contact elements **704***a, b* may be formed of any suitable electrically conductive element such as copper, aluminum, gold, silver, iron, and any alloy including at least one of these element, without limitation. In one embodiment, the two electrical contact elements **704***a, b* are formed of beryllium copper (BeCu) and are gold plated for corrosion resistance and good electrical contact properties. In FIG. **12** the inner sheath **202** is shown slidably inserted within the electrically conductive shaft **716**.

FIG. **13** illustrates a partial cutaway view of the housing **112** to show the electrical contact system **700** and the inner sheath **202** removed, according to one embodiment. FIG. **13**, also shows an electrical element **714** that is electrically coupled to the electrical conductor **702** (FIGS. **10-11**) coupled to the RF energy circuit. The electrical element **714** is coupled to the electrical contact elements **704***a, b*. Accordingly, the RF energy circuit is coupled to the electrical contact element **704***a, b*.

FIG. **14** illustrates a partial cutaway view of the housing **112** with the electrically conductive shaft **716** removed to show the electrical contact element **714**, according to one

embodiment. As shown in FIG. **14**, the electrical contact element **714** is located in a partial circular wall **724** that separates the circular cavities **722**, **726** configured to rotatably receive the respective rotatable electrodes **706**, **708** (FIGS. **12-13**). The electrical contact element **714** is electrically coupled to the two electrical contact elements **704***a, b*. As shown, the two electrical contact elements **704***a, b* are located on top of the electrical contact element **714**.

FIG. **15** illustrates a partial sectional view of the electrosurgical medical instrument **100** in a locked position, according to one embodiment. FIG. **15** illustrates the electrosurgical medical instrument **100** in a locked out position to prevent the actuation of the control lever **110**, according to one embodiment. The control lever **110** comprises a trigger lever **212** portion that is configured to rotate about a trigger pivot **214** when the control lever **110** is squeezed in the direction of arrow **122** (FIG. **4**), unless the instrument is in locked out mode.

In the locked out mode, the trigger lever **212** portion of the control lever **110** is prevented from rotating about the trigger pivot **214** because a projection **218** of the trigger lever **212** engages a top surface **216** of an activation button lever **234** that rotates about activation button pivot **232** when the activation button **114** is squeezed in the direction of arrow **220**. A contact button torsion spring **224** keeps the activation button **114** in an outwardly position to disable the electrosurgical energy from being applied while simultaneously engaging the projection **218** of the trigger lever **212** with the top surface **216** to lockout the instrument **100** until the activation button **114** is fully engaged in the direction of arrow **220**.

A second trigger lever **210** comprises a first end that defines a pin slot **206** and a second end that defines a tab **226**. The pin slot **206** engages a pin **208** portion of the trigger lever **212**. As the trigger lever **212** rotates in the direction of arrow **236** about trigger pivot **214** the pin **208** moves within the pin slot **206** to apply a rotation movement to the second trigger lever **210**. The tab **226** engages an aperture **228** to mechanically couple the second lever to the inner sheath **202**. Thus, as the trigger lever **212** moves in the direction of arrow **236**, the second trigger lever **210** rotates about lever pivot **204** to apply a linear translation motion to the inner sheath **202** in the direction of arrow **238**. A trigger torsion spring **222** engages the second trigger lever **210** at a notch **240** formed on the second trigger lever **210**. The trigger torsion spring **222** torque balances the hand force applied to the second trigger lever **210** through the control lever **110** about the trigger pivot **214**.

FIG. **16** illustrates another partial sectional view of the electrosurgical medical instrument **100** in a locked position, according to one embodiment. In the locked position, the knife lockout mechanism **200** prevents the control lever **110** from rotating about the trigger pivot **214** when the projection **218** of the trigger lever **212** engages a top surface **216** of the activation button lever **234**. The activation button lever **234** rotates about the activation button pivot **232** when the activation button **114** is squeezed or depressed in the direction of arrow **220**. The activation button **114** is supported independently from the activation button pivot **232** by a mechanism **254** such that the activation button **114** is independently operable from the actuation of the control lever **110** actuate the cutting blade (knife). Thus, the activation button **114** can be depressed to energize the instrument **100** without actuating the cutting blade (knife). When the activation button **114** is squeezed or depressed in the direction of arrow **220**, the activation button **114** actuates a switch **250**, which enables energy actuation of the instrument **100**. Thus, electrosurgical RF energy is applied through jaw members of the electrosurgical forceps, otherwise referred to as clamp arms of the instrument **100**. The cutting blade, however, is still locked out by the knife lockout mechanism **200**. A tang **252** prevents the activation button **114** from being removed by pulling forward on it.

FIG. **17** illustrates another partial sectional view of the electrosurgical medical instrument **100** with the activation button **114** partially depressed to activate the energy circuit without releasing the knife lockout mechanism **200**, according to one embodiment. Although the activation button **114** is partially depressed to actuate the switch **250** and energize the instrument **100**, but the knife lockout mechanism **200** is still engaged to prevent the knife from being actuated by the control lever **110**. As shown, the projection **218** of the trigger lever **212** is still engaged with the top surface **216** of the activation button lever **234** to prevent the trigger lever **212** from rotating about the trigger pivot **214** when the control lever **110** is squeezed.

FIG. **18** illustrates another partial sectional view of the electrosurgical instrument **100** with the activation button **114** fully depressed to activate the energy circuit and release the knife lockout mechanism **200**, according to one embodiment. The activation button **114** is fully depressed to actuate the switch **250** and energize the instrument **100** and also releasing the knife lockout mechanism **200**. In the fully depressed mode, the activation button **114** rests on a pin **256**. As shown, the projection **218** of the trigger lever **212** is disengaged from the top surface **216** of the activation button lever **234** that rotates about activation button pivot **232** to enable the trigger lever **212** to rotate about the trigger pivot **214** when the control lever **110** is squeezed to throw the knife. As shown, the inner sheath **202** can now be advanced in the direction indicated by the direction of arrow **238**.

FIG. **19** illustrates another partial sectional view of the electrosurgical medical instrument **100** with the activation button **114** fully depressed to activate the energy circuit with the knife lockout mechanism **200** released and the knife fully thrown, according to one embodiment. As shown, the inner sheath **202** has advanced in the direction indicated by the direction of arrow **238**.

FIG. **20** is a perspective view of an initialization clip **650**, according to one embodiment. The initialization clip **650** is similar to the initialization clip **600** described in connection with FIGS. **7-9**. FIG. **21** is partial cutaway view of the initialization clip **650** shown in FIG. **20**, according to one embodiment. With reference to FIGS. **20** and **21**, the initialization clip **650** is attached to the electrosurgical medical instrument **100** to prevent firing the medical instrument **100** without enabling and also provides some protection during shipment. The initialization clip **650** is applied to the instrument **100** after initialization at the factory and stays on the instrument **100** during storage. Upon removal of the clip **650**, the instrument **100** activates in the manner described with respect to the initialization clip **600** of FIGS. **6-9**. In one embodiment, if the instrument **100** has completed one full energy activation cycle (described in more detail hereinbelow) and the clip **650** is re-installed, the instrument **100** will not function upon removal of the clip **650** a second time. The initialization clip **650** comprises a snap button **652** to secure the clip **650** to the instrument **100** and a tilted magnetic pocket **654**. The magnetic pocket **654** contains a magnet that works in conjunction with a reed switch, or other suitable sensing element, to detect the presence of the initialization clip **650**, and thus determine whether it is attached or removed from the instrument **100**. In other respects, the initialization clip **650** operates similarly to the initialization clip **600** described in connection with FIGS. **7-9**.

The description now turns to the RF drive and control circuitry sections of the battery powered electrosurgical instrument **100**, according to one embodiment. As described in FIGS. **10-11**, the RF drive and control circuitry sections of the electronics system **400** are located on a second substrate **408***b*. The electronics elements of the power supply and RF amplifier sections should be designed to have the highest efficiency possible in order to minimize the heat rejected into the relatively small handheld housing **112**. Efficiency also provides the longest storage and operational battery life possible. As described in the embodiments illustrated in FIGS. **23-35**, litz wire may be wound around a bobbin core to reduce AC losses due to high frequency RF. The litz wire construction provides greater efficiency and thus also prevents heat generation in the device.

In various embodiments, efficiency of the power supply and RF drive and control circuitry sections also may minimize the size of the battery **300** required to fulfill the mission life, or to extend the mission life for a given size battery **300**. In one embodiment, the battery **300** provides a low source impedance at a terminal voltage of 12.6V (unloaded) and a 1030 mA-Hour capacity. Under load, the battery voltage is a nominal 11.1V, for example.

Radio frequency drive amplifier topologies may vary according to various embodiments. In one embodiment, for example, a series resonant approach may be employed where the operating frequency is varied to change the output voltage to force the medical instrument **100** to operate according to a pre-programmed load curve. In a series resonant approach, the impedance of a series resonant network is at a minimum at the resonant frequency, because the reactance of the capacitive and inductive elements cancel, leaving a small real resistance. The voltage maximum for a series resonant circuit also occurs at the resonant frequency (and also depends upon the circuit Q). Accordingly, to produce a high voltage on the output, the series resonant circuit should operate closer to the resonant frequency, which increases the current draw from the DC supply (e.g., battery **300**) to feed the RF amplifier section with the required current. Although the series resonant approach may be referred to as a resonant mode boost converter, in reality, the design is rarely operated at the resonant frequency, because that is the point of maximum voltage. The benefit of a resonant mode topology is that if it is operated very close to the resonant frequency, the switching field effect transistors (FETs) can be switched "ON" or "OFF" at either a voltage or current zero crossing, which dissipates the least amount of power in the switching FETs as is possible.

Another feature of the RF drive and control circuitry section according to one embodiment, provides a relatively high turns ratio transformer which steps up the output voltage to about 85 VRMS from the nominal battery **300** voltage of about 11.1V. This provides a more compact implementation because only one transformer and one other inductor are required. In such a circuit, high currents are necessary on the transformer primary to create the desired output voltage or current. Such device, however, cannot be operated at the resonant frequency because allowances are made to take into account for the battery voltage dropping as it is expended. Accordingly, some headroom is provided to maintain the output voltage at the required level. A more detailed description of a series resonant approach is provided in commonly assigned international PCT Patent Application No. PCT/GB2011/000778, titled "Medical Device," filed May 20, 2011, the disclosure of which is incorporated herein by reference in its entirety.

According to another embodiment, an RF instrument topology comprising a novel and unique architecture is provided for a handheld battery powered RF based generator for the electrosurgical medical instrument **100**. Accordingly, in one embodiment, the present disclosure provides an RF instrument topology with an architecture configured such that each power section of the device operate at maximum efficiency regardless of the load resistance presented by the tissue or what voltage, current, or power level is commanded by the controller. In one embodiment, this may be implemented by employing the most efficient modalities of energy transformation presently known and by minimizing the component size to provide a small and light weight electronics package to fit within the housing **112**, for example.

In one embodiment, the RF power electronics section of the electronics system **400** may be partitioned as a boost mode converter, synchronous buck converter, and a parallel resonant amplifier. According to one embodiment, a resonant mode boost converter section of the medical instrument **100** may be employed to convert the DC battery **300** voltage to a higher DC voltage for use by the synchronous mode buck converter. One aspect to consider for achieving a predetermined efficiency of the resonant mode boost converter section is ratio between input and output voltages of the boost converter. In one embodiment, although a 10:1 ratio is achievable, the cost is that for any appreciable power on the secondary the input currents to the boost mode transformer become quite heavy, in the range of about 15-25 A, depending on the load. In another embodiment a transformer turns ratio of about 5:1 is provided. It will be appreciated that transformer ratios in the range of about 5:1 to about 10:1 also may be implemented, without limitation. In a 5:1 transformer turns ratio, the design tradeoff is managing the Q of the parallel resonant output against the boost ratio. The resonant output network performs two functions. First, it filters the square, digital pulses from the Class D output amplifier and removes all but the fundamental frequency sine wave from the output. Second, it provides a passive voltage gain due to the Q of the filter network. In other words, current from the amplifier is turned into output voltage, at a gain determined by the circuit's unloaded Q and the load resistance, which affects the Q of the circuit.

Another aspect to consider for achieving a predetermined efficiency in the resonant mode boost converter section is to utilize a full bridge switcher topology, which allows half the turns ratio for the boost transformer for the same input voltage. The tradeoff is that this approach may require additional FET transistors, e.g., an additional two FETs are required over a half bridge approach, for example. Presently available switchmode FETs, however, are relatively small, and while the gate drive power is not negligible, it provides a reasonable design tradeoff.

Yet another aspect to consider for achieving a predetermined efficiency in the resonant mode boost converter section and operating the boost converter at maximum efficiency, is to always run the circuit at the resonant frequency so that the FETs are always switching at either a voltage or current minima, whichever is selected by the designer (ZCS vs. ZVS switching), for example. This can include monitoring the resonant frequency of the converter as the load changes, and making adjustments to the switching frequency of the boost converter to allow ZVS or ZCS (Zero Voltage Switching/Zero Current Switching) to occur for minimum power dissipation.

Yet another aspect to consider for achieving a predetermined efficiency in the resonant mode boost converter section is to utilize a synchronous rectifier circuit instead of a conventional full-wave diode rectifier block. Synchronous rectification employs FETs as diodes because the on-resistance of the FET is so much lower than that of even a Schottky power

diode optimized for low forward voltage drop under high current conditions. A synchronous rectifier requires gate drive for the FETs and the logic to control them, but offers significant power savings over a traditional full bridge rectifier.

In accordance with various embodiments, the predetermined efficiency of a resonant mode boost converter is approximately 98-99% input to output, for example. Any suitable predetermined efficiency may be selected based on the particular implementation. Accordingly, the embodiments described herein are limited in this context.

According to one embodiment, a synchronous buck converter section of the medical instrument **100** may be employed to reduce the DC voltage fed to the RF amplifier section to the predetermined level to maintain the commanded output power, voltage or current as dictated by the load curve, with as little loss as is possible. The buck converter is essentially an LC lowpass filter fed by a low impedance switch, along with a regulation circuit to control the switch to maintain the commanded output voltage. The operating voltage is dropped to the predetermined level commanded by the main controller, which is running the control system code to force the system to follow the assigned load curve as a function of sensed tissue resistance. In accordance with various embodiments, the predetermined efficiency of a synchronous buck regulator is approximately 99%, for example. Any suitable predetermined efficiency may be selected based on the particular implementation. Accordingly, the embodiments described herein are limited in this context.

According to one embodiment, a resonant mode RF amplifier section comprising a parallel resonant network on the RF amplifier section output is provided. In one embodiment, a predetermined efficiency may be achieved by a providing a parallel resonant network on the RF amplifier section output. The RF amplifier section may be driven at the resonant frequency of the output network which accomplished three things. First, the high Q network allows some passive voltage gain on the output, reducing the boost required from the boost regulator in order to produce high voltage output levels. Second, the square pulses produced by the RF amplifier section are filtered and only the fundamental frequency is allowed to pass to the output. Third, a full-bridge amplifier is switched at the resonant frequency of the output filter, which is to say at either the voltage zero crossings or the current zero crossings in order to dissipate minimum power. Accordingly, a predetermined efficiency of the RF amplifier section is approximately 98%. Gate drive losses may limit the efficiency to this figure or slightly lower. Any suitable predetermined efficiency may be selected based on the particular implementation. Accordingly, the embodiments described herein are limited in this context.

In view of the RF instrument topology and architecture described above, an overall system efficiency of approximately 0.99*0.99*0.98, which is approximately 96%, may be achieved. Accordingly, to deliver approximately 45 W, approximately 1.8 W would be dissipated by the electronics exclusive of the power required to run the main and housekeeping microprocessors, and the support circuits such as the ADC and analog amplifiers and filters. To deliver approximately 135 W, approximately 5.4 W would be dissipated. This is the amount of power that would be required to implement a large jaw class generator in a hand held electrosurgical medical instrument. Overall system efficiency would likely only be a weak function of load resistance, instead of a relatively strong one as it may be the case in some conventional instruments.

In various other embodiments of the electrosurgical medical instrument **100**, a series resonant topology may be employed to achieve certain predetermined efficiency increase by employing a full bridge amplifier for the primary circuit and isolate the full bridge amplifier from ground to get more voltage on the primary. This provides a larger primary inductance and lower flux density due to the larger number of turns on the primary.

FIG. **22** illustrates an RF drive and control circuit **800**, according to one embodiment. FIG. **22** is a part schematic part block diagram illustrating the RF drive and control circuitry **800** used in this embodiment to generate and control the RF electrical energy supplied to the forceps **108**. As will be explained in more detail below, in this embodiment, the drive circuitry **800** is a resonant mode RF amplifier comprising a parallel resonant network on the RF amplifier output and the control circuitry operates to control the operating frequency of the drive signal so that it is maintained at the resonant frequency of the drive circuit, which in turn controls the amount of power supplied to the forceps **108**. The way that this is achieved will become apparent from the following description.

As shown in FIG. **22**, the RF drive and control circuit **800** comprises the above described battery **300** are arranged to supply, in this example, about 0V and about 12V rails. An input capacitor ($C_{in}$) **802** is connected between the 0V and the 12V for providing a low source impedance. A pair of FET switches **803-1** and **803-2** (both of which are N-channel in this embodiment to reduce power losses) is connected in series between the 0V rail and the 12V rail. FET gate drive circuitry **805** is provided that generates two drive signals—one for driving each of the two FETs **803**. The FET gate drive circuitry **805** generates drive signals that causes the upper FET (**803-1**) to be on when the lower FET (**803-2**) is off and vice versa. This causes the node **807** to be alternately connected to the 12V rail (when the FET **803-1** is switched on) and the 0V rail (when the FET **803-2** is switched on). FIG. **22** also shows the internal parasitic diodes **808-1** and **808-2** of the corresponding FETs **803**, which conduct during any periods that the FETs **803** are open.

As shown in FIG. **22**, the node **807** is connected to an inductor-inductor resonant circuit **810** formed by an inductor $L_s$ **812** and an inductor $L_m$ **814**, which is the primary coil of a transformer **815**. The transformer **815** is the schematic symbol for the transformer **404** shown in FIGS. **8** and **10** and described in more detail below in connection with FIGS. **23-35**. Turning back to FIG. **22**, the FET gate driving circuitry **805** is arranged to generate drive signals at a drive frequency ($f_d$) that opens and crosses the FET switches **803** at the resonant frequency of the parallel resonant circuit **810**. As a result of the resonant characteristic of the resonant circuit **810**, the square wave voltage at node **807** will cause a substantially sinusoidal current at the drive frequency ($f_d$) to flow within the resonant circuit **810**. As illustrated in FIG. **22**, the inductor $L_m$ **814** is the primary coil of a transformer **815**, the secondary coil of which is formed by inductor $L_{sec}$ **816**. The inductor $L_{sec}$ **816** of the transformer **815** secondary is connected to a resonant circuit **817** formed by inductor $L_2$ **818**, capacitor $C_4$ **820**, capacitor $C_2$ **822**, and capacitor $C_3$ **825**. The transformer **815** up-converts the drive voltage ($V_d$) across the inductor $L_m$ **814** to the voltage that is applied to the output parallel resonant circuit **817**. The load voltage ($V_L$) is output by the parallel resonant circuit **817** and is applied to the load (represented by the load resistance $R_{load}$ **819** in FIG. **22**) corresponding to the impedance of the forceps' jaws and any tissue or vessel gripped by the forceps **108**. As shown in FIG.

15, a pair of DC blocking capacitors $C_{b1}$ **840-1** and **840-2** is provided to prevent any DC signal being applied to the load **819**.

In one embodiment, the transformer **815** may be implemented with a Core Diameter (mm), Wire Diameter (mm), and Gap between secondary windings in accordance with the following specifications:

Core Diameter, D (mm)

D=19.9×10−3

Wire diameter, W (mm) for 22 AWG wire

W=7.366×10−4

Gap between secondary windings, in gap=0.125

G=gap/25.4

In this embodiment, the amount of electrical power supplied to the forceps **108** is controlled by varying the frequency of the switching signals used to switch the FETs **803**. This works because the resonant circuit **810** acts as a frequency dependent (loss less) attenuator. The closer the drive signal is to the resonant frequency of the resonant circuit **810**, the less the drive signal is attenuated. Similarly, as the frequency of the drive signal is moved away from the resonant frequency of the circuit **810**, the more the drive signal is attenuated and so the power supplied to the load reduces. In this embodiment, the frequency of the switching signals generated by the FET gate drive circuitry **805** is controlled by a controller **841** based on a desired power to be delivered to the load **819** and measurements of the load voltage ($V_L$) and of the load current ($I_L$) obtained by conventional voltage sensing circuitry **843** and current sensing circuitry **845**. The way that the controller **841** operates will be described in more detail below.

In one embodiment, the voltage sensing circuitry **843** and the current sensing circuitry **845** may be implemented with high bandwidth, high speed rail-to-rail amplifiers (e.g., LMH6643 by National Semiconductor). Such amplifiers, however, consume a relatively high current when they are operational. Accordingly, a power save circuit may be provided to reduce the supply voltage of the amplifiers when they are not being used in the voltage sensing circuitry **843** and the current sensing circuitry **845**. In one-embodiment, a step-down regulator (e.g., LT3502 by Linear Technologies) may be employed by the power save circuit to reduce the supply voltage of the rail-to-rail amplifiers and thus extend the life of the battery **300**.

In one embodiment, the transformer **815** and/or the inductor $L_s$ **812** may be implemented with a configuration of litz wire conductors to minimize the eddy-current effects in the windings of high-frequency inductive components. These effects include skin-effect losses and proximity effect losses. Both effects can be controlled by the use of litz wire, which are conductors made up of multiple individually insulated strands of wire twisted or woven together. Although the term litz wire is frequently reserved for conductors constructed according to a carefully prescribed pattern, in accordance with the present disclosure, any wire strands that are simply twisted or grouped together may be referred to as litz wire. Accordingly, as used herein, the term litz wire refers to any insulated twisted or grouped strands of wires.

By way of background, litz wire can reduce the severe eddy-current losses that otherwise limit the performance of high-frequency magnetic components, such as the transformer **815** and/or the inductor $L_s$ **812** used in the RF drive and control circuit **800** of FIG. **22**. Although litz wire can be very expensive, certain design methodologies provide significant cost reduction without significant increases in loss, or more generally, enable the selection of a minimum loss design at any given cost. Losses in litz-wire transformer windings have been calculated by many authors, but relatively little work addresses the design problem of how to choose the number and diameter of strands for a particular application. Cost-constrained litz wire configurations are described in C. R. Sullivan, "Cost-Constrained Selection of Strand Wire and Number in a Litz-Wire Transformer Winding," *IEEE Transactions on Power Electronics*, vol. 16, no. 2, pp. 281-288, which is incorporated herein by reference. The choice of the degree of stranding in litz wire for a transformer winding is described in C. R. Sullivan, "Optimal Choice for Number of Strands in a Litz-Wire Transformer Winding," *IEEE Transactions on Power Electronics*, vol. 14, no. 2, pp. 283-291, which is incorporated herein by reference.

In one embodiment, the transformer **815** and/or the inductor $L_s$ **812** may be implemented with litz wire by HM Wire International, Inc., of Canton, Ohio or New England Wire Technologies of Lisbon, N.H., which has a slightly different construction in terms of the number of strands in the intermediate windings, but has the same total number of strands of either 44 gauge or 46 gauge wire by HM Wire International, Inc. Accordingly, the disclosure now turns to FIGS. **23-35**, which illustrate one embodiment of the transformer **815** and the inductor $L_s$ **812** implemented with litz wire.

FIG. **23** illustrates a perspective view of one embodiment of the transformer **404** shown in FIGS. **8** and **10** and shown as transformer **815** in connection with the RF drive circuit **800** illustrated in FIG. **22**. As shown in FIG. **23**, in one embodiment, the transformer **404** comprises a bobbin **804**, a ferrite core **806**, a primary coil **821** (e.g., inductor $L_m$ **814** in FIG. **22**), and a secondary coil **823** (e.g., inductor $L_{sec}$ **816** in FIG. **22**). In one embodiment, the bobbin **804** may be a 10-pin surface mounted device (SMD) provided by Ferroxcube International Holding B.V. In one embodiment, the ferrite core **806** may be an EFD 20/107 N49. In one embodiment, the transformer **815** has a power transfer of ~45 W, a maximum secondary current of ~1.5 A RMS, maximum secondary voltage of ~90V RMS, maximum primary current of ~15.5 A RMS, and a turns ratio of 20:2 (secondary turns:primary turns), for example. The operating frequency range of the transformer **404** is from ~370 kHz to ~550 kHz, and a preferred frequency of ~430 kHz. It will be appreciated that these specification are provided as examples and should not be construed to be limiting of the scope of the appended claims.

In one embodiment, the transformer **404** comprises a ferrite core material having particular characteristics. The core used for both the inductor **406** and the transformer **404**, albeit with a different gap to yield the required $A_L$ for each component. $A_L$ has units of Henrys/turns$^2$, so the inductance of a winding may be found by using NTURNS$^2$*$A_L$. In one embodiment, an $A_L$ of **37** is used for the inductor **406**, and an $A_L$ of **55** is used for the transformer **406**. This corresponds to a gap of approximately 0.8 mm and 2.0 mm respectively, although the $A_L$ or the inductance is the parameter to which the manufacturing process controls, with the $A_L$ being an intermediate quantity that we are not measuring directly.

In one embodiment, the inductance of the inductor **406** and transformer **404** winding may be measured directly with "golden bobbins," which are squarely in the middle of the tolerance bands for the winding statistical distributions. Cores that are ground are then tested using the "golden bobbin" to assess whether the grind is good on the cores. Better results were yielded than the industry standard method, which is to fill a bobbin with as many windings as they can fit on the bobbin, and then back calculating the $A_L$ of the core, and controlling $A_L$ instead of the inductance. It was found that using a "golden bobbin" in the manufacturing process yielded better results. The bobbin is what the copper windings are

secured to, and the ferrite E cores slip through a hole in the bobbin, and are secured with clips.

FIG. **24** illustrates a perspective view of one embodiment of the primary coil **821** (e.g., inductor $L_m$ **814** in FIG. **22**) of the transformer **404** illustrated in FIG. **23**. In one embodiment, the primary coil **821** windings may be constructed using 300 strand/46 gauge litz wire as indicated in TABLE 1 below, among other suitable configurations. In one embodiment, primary coil **821** has an inductance of ~270 nH, an AC resistance <46 mΩ, and a DC resistance of ≤5 mΩ, for example.

TABLE 1

| Primary Coil 821 ($L_m$ 814)<br>46 Gauge Litz Wire |
|---|
| 300 Strands 46 AWG-24 turns per foot (TPF)<br>Single Build MW80 155*C<br>Single Nylon Served<br>Construction: 5 × 3 × 20/46 AWG<br>Ft per lb: 412 Nominal<br>OD: 0.039" Nominal |

FIG. **26** illustrates a bottom view of the primary coil **821** (e.g., inductor $L_m$ **814** in FIG. **22**) illustrated in FIG. **24**. FIG. **27** illustrates a side view of the primary coil **821** illustrated in FIG. **24**. FIG. **28** illustrates a sectional view of the primary coil **821** illustrated in FIG. **24** taken along section **28-28**.

FIG. **25** illustrates a perspective view of one embodiment of a secondary coil **823** (e.g., inductor $L_{sec}$ **816** in FIG. **22**) of the transformer **404** illustrated in FIG. **23**. In one embodiment, the secondary coil **823** windings may be constructed using 105 strand/44 gauge litz wire as indicated in TABLE 2 below, among other suitable configurations. In one embodiment, the secondary coil **823** has an inductance of 22 μH±5% @430 kHz, an AC resistance <2.5 Ω, and a DC resistance ≤80 mΩ, for example.

TABLE 2

| Secondary Coil 823 ($L_{sec}$ 816)<br>44 Gauge Litz Wire |
|---|
| 105 Strands 44 AWG 24 TPF<br>Single Build MW80 155*C<br>Single Nylon Served<br>Construction: 5 × 21/44 AWG<br>Ft per lb: 1214 Nominal<br>OD: 0.023" Nominal |

FIG. **29** illustrates a bottom view of the secondary coil **823** (e.g., inductor $L_{sec}$ **816** in FIG. **22**) illustrated in FIG. **25**. FIG. **30** illustrates a side view of the secondary coil **823** illustrated in FIG. **25**. FIG. **31** illustrates a sectional view of the secondary coil **823** illustrated in FIG. **30** taken along section **31-31**.

FIG. **32** is a perspective view of one embodiment of the inductor **406** shown in FIGS. **8** and **10** and shown as inductor $L_s$ **812** in connection with the RF drive circuit **800** illustrated in FIG. **22**. As shown in FIG. **32**, in one embodiment, the inductor **406** comprises a bobbin **809**, a ferrite core **811**, and a coil **813**. In one embodiment, the bobbin **809** may be a 10-pin surface mounted device (SMD) provided by Ferroxcube International Holding B.V. In one embodiment, the ferrite core **811** may be an EFD 20/107 N49. In one embodiment, the coil **813** windings may be constructed using 300 strand/46 gauge litz wire wound at 24 TPF. In one embodiment, the inductor $L_s$ **812** may have an inductance of ~345 nH±6% @430 kHz, an AC resistance <50 mΩ, and a DC resistance ≤7 mΩ, for example. The operating frequency range of the inductor $L_s$ **812** is from ~370 kHz to ~550 kHz, and a preferred frequency of ~430 kHz, and an operating current of ~15.5 A rms. It will be appreciated that these specification are provided as examples and should not be construed to be limiting of the scope of the appended claims.

FIG. **33** illustrates a bottom view of the inductor **406** (e.g., inductor $L_s$ **812** in FIG. **22**) illustrated in FIG. **32**. FIG. **34** illustrates a side view of the inductor **406** illustrated in FIG. **32**. FIG. **35** illustrates a sectional view of the inductor **406** illustrated in FIG. **34** taken along section **35-35**.

Accordingly, as described above in connection with FIGS. **23-35**, in one embodiment, the transformer **404** (e.g., transformer **815**) and/or the inductor **406** (e.g., inductor **812**) used in the RF drive and control circuit **800** of FIG. **22** may be implemented with litz wire. One litz wire configuration may be produced by twisting 21 strands of 44 AWG SPN wire at 18 twists per foot (left direction twisting). Another litz wire configuration may be produced by twisting 5×21/44 AWG (105/44 AWG SPN), also at 18 twists per foot (left direction twisting). Other litz wire configurations include 300/46 AWG litz wire as well as 46 AWG or finer gauge size wire.

FIG. **36** illustrates the main components of the controller **841**, according to one embodiment. In the embodiment illustrated in FIG. **36**, the controller **841** is a microprocessor based controller and so most of the components illustrated in FIG. **16** are software based components. Nevertheless, a hardware based controller **841** may be used instead. As shown, the controller **841** includes synchronous I, Q sampling circuitry **851** that receives the sensed voltage and current signals from the sensing circuitry **843** and **845** and obtains corresponding samples which are passed to a power, $V_{rms}$ and $I_{rms}$ calculation module **853**. The calculation module **853** uses the received samples to calculate the RMS voltage and RMS current applied to the load **819** (FIG. **22**; forceps **108** and tissue/vessel gripped thereby) and from them the power that is presently being supplied to the load **839**. The determined values are then passed to a frequency control module **855** and a medical device control module **857**. The medical device control module **857** uses the values to determine the present impedance of the load **819** and based on this determined impedance and a pre-defined algorithm, determines what set point power ($P_{set}$) should be applied to the frequency control module **855**. The medical device control module **857** is in turn controlled by signals received from a user input module **859** that receives inputs from the user (for example pressing buttons or activating the control levers **114**, **110** on the handle **104**) and also controls output devices (lights, a display, speaker or the like) on the handle **104** via a user output module **861**.

The frequency control module **855** uses the values obtained from the calculation module **853** and the power set point ($P_{set}$) obtained from the medical device control module **857** and predefined system limits (to be explained below), to determine whether or not to increase or decrease the applied frequency. The result of this decision is then passed to a square wave generation module **863** which, in this embodiment, increments or decrements the frequency of a square wave signal that it generates by 1 kHz, depending on the received decision. As those skilled in the art will appreciate, in an alternative embodiment, the frequency control module **855** may determine not only whether to increase or decrease the frequency, but also the amount of frequency change required. In this case, the square wave generation module **863** would generate the corresponding square wave signal with the desired frequency shift. In this embodiment, the square wave signal generated by the square wave generation module **863** is output to the FET gate drive circuitry **805**, which amplifies the

signal and then applies it to the FET **803-1**. The FET gate drive circuitry **805** also inverts the signal applied to the FET **803-1** and applies the inverted signal to the FET **803-2**.

FIG. **37** is a signal plot illustrating the switching signals applied to the FETs **803**, a sinusoidal signal representing the measured current or voltage applied to the load **819**, and the timings when the synchronous sampling circuitry **851** samples the sensed load voltage and load current, according to one embodiment. In particular, FIG. **37** shows the switching signal (labeled PWM**1** H) applied to upper FET **803-1** and the switching signal (labeled PWM**1** L) applied to lower FET **803-2**. Although not illustrated for simplicity, there is a dead time between PWM**1** H and PWM**1** L to ensure that that both FETs **803** are not on at the same time. FIG. **17** also shows the measured load voltage/current (labeled OUTPUT). Both the load voltage and the load current will be a sinusoidal waveform, although they may be out of phase, depending on the impedance of the load **819**. As shown, the load current and load voltage are at the same drive frequency ($f_d$) as the switching Signals (PWM**1** H and PWM**1** L) used to switch the FETs **803**. Normally, when sampling a sinusoidal signal, it is necessary to sample the signal at a rate corresponding to at least twice the frequency of the signal being sampled—i.e. two samples per period. However, as the controller **841** knows the frequency of the switching signals, the synchronous sampling circuit **851** can sample the measured voltage/current signal at a lower rate. In this embodiment, the synchronous sampling circuit **851** samples the measured signal once per period, but at different phases in adjacent periods. In FIG. **37**, this is illustrated by the "I" sample and the "Q" sample. The timing that the synchronous sampling circuit **51** makes these samples is controlled, in this embodiment, by the two control signals PWM**2** and PWM**3**, which have a fixed phase relative to the switching signals (PWM**1** Hand PWM**1** L) and are out of phase with each other (preferably by quarter of the period as this makes the subsequent calculations easier). As shown, the synchronous sampling circuit **851** obtains an "I" sample on every other rising edge of the PWM**2** signal and the synchronous sampling circuit **851** obtains a "0" sample on every other rising edge of the PWM**3** signal. The synchronous sampling circuit **851** generates the PWM**2** and PWM**3** control signals from the square wave signal output by the square wave generator **863** (which is at the same frequency as the switching signals PWM**1** Hand PWM**1** L). Thus control signals PWM**2** and PWM**3** also changes (whilst their relative phases stay the same). In this way, the sampling circuitry **851** continuously changes the timing at which it samples the sensed voltage and current signals as the frequency of the drive signal is changed so that the samples are always taken at the same time points within the period of the drive signal. Therefore, the sampling circuit **851** is performing a "synchronous" sampling operation instead of a more conventional sampling operation that just samples the input signal at a fixed sampling rate defined by a fixed sampling clock.

The samples obtained by the synchronous sampling circuitry **851** are then passed to the power, $V_{rms}$ and $I_{rms}$ calculation module **853** which can determine the magnitude and phase of the measured signal from just one "I" sample and one "Q" sample of the load current and load voltage. However, in this embodiment, to achieve some averaging, the calculation module **853** averages consecutive "I" samples to provide an average "I" value and consecutive "Q" samples to provide an average "0" value; and then uses the average I and Q values to determine the magnitude and phase of the measured signal (in a conventional manner). As those skilled in the art will appreciate, with a drive frequency of about 400 kHz and sampling once per period means that the synchronous sampling circuit **851** will have a sampling rate of 400 kHz and the calculation module **853** will produce a voltage measure and a current measure every 0.01 ms. The operation of the synchronous sampling circuit **851** offers an improvement over existing products, where measurements can not be made at the same rate and where only magnitude information is available (the phase information being lost).

In one embodiment, the RF amplifier and drive circuitry for the electrosurgical medical instrument **100** employs a resonant mode step-up switching regulator, running at the desired RF electrosurgical frequency to produce the required tissue effect. The waveform illustrated in FIG. **18** can be employed to boost system efficiency and to relax the tolerances required on several custom components in the electronics system **400**. In one embodiment, a first generator control algorithm may be employed by a resonant mode switching topology to produce the high frequency, high voltage output signal necessary for the medical instrument **100**. The first generator control algorithm shifts the operating frequency of the resonant mode converter to be nearer or farther from the resonance point in order to control the voltage on the output of the device, which in turn controls the current and power on the output of the device. The drive waveform to the resonant mode converter has heretofore been a constant, fixed duty cycle, with frequency (and not amplitude) of the drive waveform being the only means of control.

FIG. **38** illustrates a drive waveform for driving the FET gate drive circuitry **805**, according to one embodiment. Accordingly, in another embodiment, a second generator control algorithm may be employed by a resonant mode switching topology to produce the high frequency, high voltage output signal necessary for the medical instrument **100**. The second generator control algorithm provides an additional means of control over the amplifier in order to reduce power output in order for the control system to track the power curve while maintaining the operational efficiency of the converter. As shown in FIG. **38**, according to one embodiment, the second generator control algorithm is configured to not only modulate the drive frequency that the converter is operating at, but to also control the duty cycle of the drive waveform by duty cycle modulation. Accordingly, the drive waveform **890** illustrated in FIG. **38** exhibits two degrees of freedom. Advantages of utilizing the drive waveform **890** modulation include flexibility, improved overall system efficiency, and reduced power dissipation and temperature rise in the amplifier's electronics and passive inductive components, as well as increased battery life due to increased system efficiency.

FIG. **39** illustrates a diagram of the digital processing system **900** located on the first substrate **408***a*, according to one embodiment. The digital processing system **900** comprises a main processor **902**, a safety processor **904**, a controller **906**, a memory **908**, and a non-volatile memory **402**, among other components that are not shown for clarity of disclosure. The dual processor architecture comprises a first operation processor referred to as the main processor **902**, which is the primary processor for controlling the operation of the medical instrument **100**. In one aspect, the main processor **902** executes the software instructions to implement the controller **841** shown in FIG. **22**. In one embodiment, the main processor **902** also may comprise an analog-to-digital (A/D) converter and pulse width modulators (PWM) for timing control.

The main processor **902** controls various functions of the overall medical instrument **100**. In one embodiment, the main processor receives voltage sense (V Sense) and current sense (I Sense) signals measured at the load (represented by the load resistance $R_{load}$ **819** in FIG. **22**) corresponding to the imped-

ance of the forceps' jaws and any tissue or vessel gripped by the forceps **108**. For example, the main processor **902** receives the V Sense and I Sense signals for the voltage sensing circuitry **843** and current sensing circuitry **845**, as shown in FIG. **15**. The main processor **902** also receives tissue temperature (T sense) measurement at the load. Using the V Sense, I Sense, and T Sense, the processor **902** can execute a variety of algorithms to detect the state of the tissue based on impedance Z, where Z=V Sense/I Sense. In one embodiment, the medical instrument **100** is frequency agile from about 350 kHz to about 650 kHz. As previously discussed, the controller **841** changes the resonant operating frequency of the RF amplifier sections, controlling the pulse width modulation (PWM), reducing the output voltage (V) to the load, and enhancing the output current (I) to the load as described in connection with FIGS. **22** and **36-38**, for example.

Examples of frequency agile algorithms that may be employed to operate the present surgical instrument **100** are described in the following commonly owned U.S.Patent Applications, each of which is incorporated herein by reference in its entirety: (1) U.S. patent application Ser. No. 12/896,351, entitled DEVICES AND TECHNIQUES FOR CUTTING AND COAGULATING TISSUE, now U.S. Patent Application Publication No. 2011-0082486; (2) U.S. patent application Ser. No. 12/896,479, entitled SURGICAL GENERATOR FOR ULTRASONIC AND ELECTROSURGICAL DEVICES, now U.S. Pat. No. 8,956,349; (3) U.S. patent application Ser. No. 12/896,345, entitled SURGICAL GENERATOR FOR ULTRASONIC AND ELECTROSURGICAL DEVICES, now U.S. Patent Application Publication No. 2011-0087212; (4) U.S. patent application Ser. No. 12/896,384, entitled SURGICAL GENERATOR FOR ULTRASONIC AND ELECTROSURGICAL DEVICES, now U.S. Pat. No. 8,951,248; (5) U.S. patent application Ser. No. 12/896,467, entitled SURGICAL GENERATOR FOR ULTRASONIC AND ELECTROSURGICAL DEVICES, now U.S. Patent Aplication Publication No. 2011-0087215; (6) U.S. patent application Ser. No. 12/896,451, entitled SURGICAL GENERATOR FOR ULTRASONIC AND ELECTROSURGICAL DEVICES, now U.S. Pat. No. 9,039,695; (7) U.S. patent application Ser. No. 12/896,470, entitled SURGICAL GENERATOR FOR ULTRASONIC AND ELECTROSURGICAL DEVICES, now U.S. Patent Application Publication No. 2011-0087217; and (8) U.S. patent application Ser. No. 12/503,775, entitled ULTRASONIC DEVICE FOR CUTTING AND COAGULATING WITH STEPPED OUTPUT, now U.S. Pat. No. 8,058,711.

In one embodiment, the main processor **902** also detects the limit switch end of stroke position (Lmt Sw Sense). The limit switch is activated when the knife reaches the end of stroke limit. The signal generated by the limit switch Lmt Sw Sense is provided to the main processor **902** to indicate the end-of-stroke condition of the knife.

In one embodiment, the main processor **902** also senses an actuation signal (Reed Sw Sense) associated with the magnetically operated element **606** located on the electronics system **400**. As previously described the magnetically operated element **606** is initially actuated when the initialization clip **600**, **650** is removed. When the Reed Sw Sense is detected by the main processor **902**, an algorithm is executed to control the operation of the medical instrument **100**. One embodiment of such an algorithm is described in more detail hereinbelow. Further, on initial power up, when the magnetically operated element **606** connects the battery **300** supply to the electronics system **400**, a low resistance load is applied to the terminals of the battery **300** to check the internal resistance of the battery **300**. This enables the main processor **902** to determine the charge state of the battery **300** or in other words, determines the ability of the battery **300** to deliver power to the electronics system **400**. In one embodiment, the main processor **902** may simply determine the absolute value of the difference between the unloaded and loaded battery **300**. If the main processor **902** determines that the battery **300** does not have enough capacity to deliver a suitable amount of power, the main processor **902** disables the medical instrument **100** and outputs a Discharge Battery signal, as discussed in more detail hereinbelow, to controllably discharge the battery **300** such that it cannot be reused and is classified as an out-of-the box failure.

In one embodiment, as part of the algorithm, the main processor **902** enables one or more visual feedback elements **118**. As shown in FIG. **39**, the visual feedback elements **118** comprise at least one red LED, at least one green LED, and at least one blue LED. Each of the LEDs are energized based on algorithms associated with the medical instrument **100**. The main processor **902** also actuates an audio feedback element **410** based on algorithm associated with the medical instrument **100**. In one embodiment, the audio feedback element **410** includes a piezoelectric buzzer operating at 65 dBa at 1 meter at a frequency between about 2.605 kHz to 2.800 kHz, for example. As previously discussed, the visual and audio feedback elements **118**, **410** are not limited to the devices disclosed herein and are intended to encompass other visual and audio feedback elements.

In one embodiment, the main processor **902** executes battery shut-off and battery-drain/kill algorithms to shut-off the instrument **100** and/or drain the battery **300** under certain conditions described below. The algorithms monitor instrument usage and battery voltage and trigger shutdown of the instrument **100** and the drain the battery **300** in the event of unrecoverable faults or as a natural way to shutdown the instrument **100** and drain the battery **300**.

In one embodiment, an unrecoverable event triggers the medical instrument **100** to shutdown and drain the battery **330**. Events that can trigger the medical instrument **100** to shutdown and drain the battery **300** include, without limitation, (1) the detection of five consecutive firing short circuits; (2) activation of RF power when the activation button **114** is not pressed; (3) activation of RF power without activation of the audible feedback; (4) activation of the audible feedback without RF power; (5) the switch is stuck at power up for >30 seconds; (6) the resting voltage of the battery **300** is less than 10.848V after any firing; and (7) three consecutive firings that are over or under the established load curve extremes of +/−20%.

In one embodiment, the medical instrument **100** may be shutdown and the battery **300** drained as a result natural usage of the instrument **100**, which includes, without limitation: (1) when the medical instrument **100** completes five firings after detecting a resting voltage of the battery **300** of 11.02V; (2) after the clip **600**, **650** has been removed from the medical instrument **100**, if the instrument **100** has completed a real firing (more than three joules and the user gets the cycle complete tone **3**) and if the user replaces the initialization clip **600**, **650** on the instrument **100**, the instrument **100** will no longer be useable when they clip **600**, **650** is once again removed from the instrument **100**; (3) when the user depresses the disposal button **120** located on the bottom of the handle **104** of the instrument **100** for four seconds; (4) upon reaching a time limit: (a) after at least eight hours of use and if not used between hours six through eight, the instrument **100** it will shutdown; and (b) if used at least once between hours six and eight, the instrument **100** will extend the time limit to ten hours and then shutdown.

In one embodiment, the main processor **902** provides certain output signals. For example, one output signal is provided to the circuitry to discharge the battery **300** (Discharge Battery) signal. This is explained in more detail with reference to FIG. **40**. There may be a need to discharge the battery **300** under several conditions according to algorithms associated with the medical instrument **100**. Such conditions and algorithm are discussed in more detail hereinbelow. In one embodiment, the battery **300** used to power the medical instrument **100** has an initial out of the box capacity ranging from about 6 to about 8 hours up to about 10 hours under certain circumstances. After a medical procedure, some capacity will remain in the battery **300**. Since the battery **300** is designed as a single use battery and is not rechargeable, the battery **300** is controllably discharged after use to prevent reuse of the medical instrument **100** when the battery **300** has a partial capacity.

In one embodiment, the main processor **902** can verify the output voltage (V) and current (I) sensing function by an artificial injection of voltage and current into the load. The main processor **902** then reads back the voltage and current from the load and determines whether the medical instrument **100** can operate or fail in safe mode. In one embodiment, the test voltage and current are applied to the dummy load via an electronically controlled switch. For example, the electronic switch may comprise a two-pole relay. The main processor **902** verifies the output sensing function once per hour when it is inactive and once prior to every firing. It will be appreciated that these periods may vary based on the particular implementation. To verify the output sensing function, the main processor **902** outputs inject test voltage (Inject Test V) and inject test current (Inject test I) signals to the output sensing test circuit described in connection with FIG. **41** hereinbelow. As previously described, the main processor **902** reads the sensed voltage and current signals V Sense and I Sense to determine the operation of the voltage (V) and current (I) sensing function of the medical instrument **100**.

The main processor **902** is also coupled to a memory **908** and the nonvolatile memory **402**. The computer program instructions executed by the main processor **902** are stored in the nonvolatile memory **902** (e.g., EEPROM, FLASH memory, and the like). The memory **908**, which may be random access memory (RAM) may be used for storing instructions during execution, measured data, variables, among others. The memory **908** is volatile and its contents are erased when the battery **300** is discharged below a predetermine voltage level. The nonvolatile memory **402** is nonvolatile and its contents are not erased when the battery **300** is discharged below a predetermined level. In one embodiment, it may be desirable to erase the contents of the nonvolatile memory **402** to prevent its reuse, for example, when the medical instrument **100** has already been utilized in a procedure, the instrument **100** is determined to be an out-of-the box failure, or when the instrument **100** otherwise fails. In each of these circumstances, the main processor **902** initiates a battery **300** discharge operation. In such circumstances, program instructions in the nonvolatile memory **402** for erasing nonvolatile memory are transferred to the memory **908** where program execution resumes. The instructions executed from the memory **908** then erase the contents of the nonvolatile memory **402**.

The safety processor **904** is coupled to the main processor **902** and monitors the operation of the main processor **902**. If the safety processor **904** determines a malfunction of the main processor **902**, the safety processor **904** can disable the operation of the main processor **902** and shuts down the medical instrument **100** in a safe mode.

The controller **906** is coupled to both the main processor **902** and the safety processor **904**. In one embodiment, the controller **906** also monitors the operation of the main processor **902** and if the main processor **902** loses control, the controller **906** enables the safety processor to shut down the RF amplifier section in a safe manner. In one embodiment the controller **906** may be implemented as complex programmable logic device (CPLD), without limitation.

To preserve or extend the life of the battery **300**, the main processor **902**, the safety processor **904**, and/or the controller **906** may be powered down (e.g., placed in sleep mode) when they are not in use. This enables the digital processing system **900** to conserve energy to preserve or extend the life of the battery **300**.

In various embodiments, the main processor **902**, the safety processor **904**, or the controller **906** may comprise several separate functional elements, such as modules and/or blocks. Although certain modules and/or blocks may be described by way of example, it can be appreciated that a greater or lesser number of modules and/or blocks may be used and still fall within the scope of the embodiments. Further, although various embodiments may be described in terms of modules and/or blocks to facilitate description, such modules and/or blocks may be implemented by one or more than one hardware component, e.g., processor, Complex Programmable Logic Device (CPLD), Digital Signal Processor (DSP), Programmable Logic Devices (PLD), Application Specific Integrated Circuit (ASIC), circuits, registers and/or software components, e.g., programs, subroutines, logic and/or combinations of hardware and software components.

In one embodiment, the digital processing system **900** may comprise one or more embedded applications implemented as firmware, software, hardware, or any combination thereof. The digital processing system **900** may comprise various executable modules such as software, programs, data, drivers, application program interfaces (APIs), and so forth. The firmware may be stored in the nonvolatile memory **402** (NVM), such as in bit-masked read-only memory (ROM) or flash memory. In various implementations, storing the firmware in ROM may preserve flash memory. The NVM may comprise other types of memory including, for example, programmable ROM (PROM), erasable programmable ROM (EPROM), electrically erasable programmable ROM (EEPROM), or battery backed random-access memory **908** (RAM) such as dynamic RAM (DRAM), Double-Data-Rate DRAM (DDRAM), and/or synchronous DRAM (SDRAM).

FIG. **40** illustrates a battery discharge circuit **1000**, according to one embodiment. Under normal operation line **1004** is held at a low potential and a current control device, such as a silicon controlled rectifier **1002**, is in the OFF state and the battery voltage $V_{batt}$ is applied to the electronics system **400** since no current flows from the anode "A" to the cathode "C" of the silicon controlled rectifier **1002**. When, a high potential control signal "Discharge Battery" is applied by the main processor **902** on line **1004**, the gate "G" of the silicon controlled rectifier **1002** is held high by capacitor $C_1$ and the silicon controlled rectifier **1002** conducts current from the anode "A" to the "C." The discharge current is limited by resistor $R_4$. In alternate embodiments, rather then using the silicon controlled rectifier **1002**, the current control device may be implemented using one or more diodes, transistors (e.g., FET, bipolar, unipolar), relays (solid state or electromechanical), optical isolators, optical couplers, among other electronic elements that can be configured to for an electronic switch to control the discharge of current from the battery **300**.

FIG. **41** illustrates a RF amplifier section with an output sensing test circuit and magnetic switch element, according to one embodiment. As previously discussed, in one embodiment, the main processor **902** can verify the output current (I) and output voltage (V) sensing function by injecting a corresponding first test current **1102** and second test current **1104** into a dummy load **1114**. The main processor **902** then reads back the corresponding output sense current (I Out Sense **1**) through current sense terminal **1120** and output sense current (I Out Sense **2**) through voltage sense terminal **1122** from the dummy load **1114** and determines whether the medical instrument **100** can operate or fail in safe mode. In one embodiment, the test current and voltage are applied to the dummy load via electronically controlled switches such as FET transistors, solid state relay, two-pole relay, and the like. The main processor **902** verifies the output sensing functions once per hour when it is inactive and once prior to every firing. It will be appreciated that these periods may vary based on the particular implementation.

To verify the output sensing function, the main processor **902** disables the operation of the RF amplifier section **1112** by disabling the driver circuit **1116**. Once the RF amplifier section **1112** is disabled, the main processor **902** outputs a first inject test current (Inject Test I) signal and a second inject test voltage (Inject Test V) signal to the output sensing test circuit **1100**. As a result a first test current **1102** is injected into resistors that turn ON transistor T**1** **1106**, which turns ON transistor T**2** **1108** to generate I Out Sense **1** current through the transistor T**2** **1108**. The current I Out Sense **1** flows out of the current sense terminal **1120** and is detected by the main processor **902** as the I Sense signal. A second test current **1104** is applied through the input section of a solid state relay **1110** (SSR). This causes a current I Out Sense **2** to flow through the dummy load **1114**. The current I Out Sense **2** flows out of the current sense terminal **1122** and is detected by the main processor **902** as the V Sense signal. The dummy load **1114** load comprises a first voltage divider network comprised of resistors R**1**-R**4** and a second voltage divider network comprised of R**5**-R**8**. As previously described, the main processor **902** reads the sensed voltage and current signals V Sense and I Sense to determine the operation of the voltage (V) and current (I) sensing function of the medical instrument **100**.

In one embodiment, the magnetically actuated element **606**, which works in conjunction with the magnet **602** located in the clip **600**, **650**. As shown in FIG. **41**, in one embodiment, the magnetically operated element **606** may be implemented as a reed switch **1118**. The reed switch **1118** electrically disconnects the battery power from the electronics system **400** while it is held in a first state by the magnetic flux generated by the magnet **602**. When the magnet **602** is removed and the magnetic flux does not influence the reed switch **1118**, battery power is connected to the electronics system **400** and the system undergoes an initialization algorithm, as described hereinbelow.

Before the describing the initialization algorithm, several connection options for the battery **300** are now described with reference to FIGS. **42-47**. As previously discussed, the electronics system **400** will not be powered when undergoing sterilization, and will draw no current. In one embodiment, the electronics system **400** is disabled by a magnetically operated element located in the clip **600**, **650**, one example of which is the reed switch **1118** shown in FIG. **41**, and the magnet **602** which is encased in the clip **600** and the tilted magnetic pocket **654** of the clip **650**. The clip **600**, **650** is fitted to the medical instrument **100** as part of the manufacturing process, and must be removed to enable power from the battery **300**. When powered, in the idle condition the load circuit draws an average of about 10 mA, with peaks of up to about 65 mA. When the activation button **114** is pressed, the device draws an average of about 5 A, with peaks of about 15.5 A from the battery **300**. When packaged, the jaws are closed and there is no material between them. The voltage generated across the jaws is about 85V rms. This arrangement means there are two methods for preventing the generation of high voltages or currents—the magnetic clip **600**, **650** is the primary disabling mechanism, and the activation button **114** is the second.

As previously discussed, certain sections of the hardware circuits may be shut down or placed in sleep mode to conserve energy and thus extend the life of the battery **300**. In particular, amplifier circuits associated with the injection of the test current and test voltage and sensing the output sense currents may be placed in sleep mode or periodically shut down to conserve energy.

FIG. **42** illustrates a fused battery connected to a substrate-mounted field effect transistor (FET), according to one embodiment. In the embodiment shown in FIG. **42**, a battery connection circuit **1200** comprises the battery **300**, the magnet **602**, the reed switch **1118**, an FET **1202**, two resistors R**1**, R**2** **1204**, **1206**, and the electronics system **400**. In this implementation, when the protective clip **600** is removed, the reed switch **1118** closes, enabling current to flow through the control FET **1202**, thus coupling the electronics system **400** to the return (−) terminal of the battery **300**. Leakage current through the FET is approximately 1 uA. The battery is coupled to the (+) and (−) terminals via corresponding fuses **1208**, **1210**.

FIG. **43** illustrates a fused battery connected to a substrate-mounted control relay, according to one embodiment. In the embodiment shown in FIG. **43**, a battery connection circuit **1300** comprises the battery **300**, the magnet **602**, the reed switch **1118**, and a control relay **1302** comprising a primary winding **1304** that controls a switch **1306**. In this implementation, when the protective clip **600** is removed, the reed switch **1118** closes, energizing the relay **1302** and connecting the electronics system **400** to the return (−) terminal of the battery **300**. Leakage current is zero, because the switch **1306** is physically open when the primary winding **1304** in not energized. The operating current, however, to hold the relay **1304** open is approximately 5 mA, which could involve increasing battery size.

FIG. **44** illustrates a potted fused battery connected to a substrate-mounted FET, according to one embodiment. The connection circuit **1400** is similar to the connection circuit **1200** shown in FIG. **42**, but with the top of the battery **300** potted in potting compound **1402**. Thus, EtO sterilization gas will have no access to the individual battery cells **300***a*, **300***b*, **300***c*, and the first exposed contact is to the fused contacts.

FIG. **45** illustrates a potted fused battery connected to a substrate-mounted control relay, according to one embodiment. The connection circuit **1500** is similar to the connection circuit **1300** shown in FIG. **23**, but with the top of the battery **300** potted in potting compound **1402**. Thus, EtO sterilization gas will have no access to the individual battery cells **300***a*, **300***b*, **300***c*, and the first exposed contact is to the fused contacts.

FIG. **46** illustrates a potted fused battery including a reed relay and control FET, according to one embodiment. The connection circuit **1600** is similar to the connection circuit **1400** shown in FIG. **24**, but with reed relay **1118** and the control FET **1202** included in the potting compound **1402** as well as the top of the battery **300**. Thus, EtO sterilization gas will have no access to the individual battery cells **300***a*, **300***b*,

300*c*, the reed relay **1118**, and the control FET **1202**, and the first exposed contact is to the fused contacts.

FIG. **47** illustrates a potted fused battery including a reed relay and control relay, according to one embodiment. The connection circuit **1700** is similar to the connection circuit **1500** shown in FIG. **45**, but with reed relay **1118** and the control relay **1302** included in the potting compound **1402** as well as the top of the battery **300**. Thus, EtO sterilization gas will have no access to the individual battery cells **300***a*, **300***b*, **300***c*, the reed relay **1118**, and the control relay **1302**, and the first exposed contact is to the fused contacts.

Having described various systems associated with the medical instrument **100**, the description now turns to a user interface specification of the medical instrument **100**, according to one embodiment. Accordingly, in one embodiment, the medical instrument **100** comprises visual feedback elements **118***a*, **118***b*. In one embodiment, the visual feedback elements **118***a*, **118***b* each comprises RED, GREEN, BLUE (RGB) LEDs as shown in FIG. **39**.

The state of the medical instrument **100** can be determined by the state of the visual feedback elements **118***a*, **118***b* as follows:

Solid Green: indicates that the medical instrument **100** is ready to be used, everything is functioning normally.

Flashing Green: indicates that medical instrument **100** is ready to be used, but there is only enough energy for a limited, e.g., low, number of operations such as transections remaining (a minimum of 5 transections are left when flashing first begins). In one embodiment, the rate of flashing is 300 ms on, 300 ms off, 300 ms on, 300 ms off.

Solid Blue: indicates that energy is being delivered to the medical instrument **100**.

Solid Red: indicates a terminal failure and the medical instrument **100** can no longer be used. Energy is not being delivered to the medical instrument **100**. All Solid Red light conditions have a 4 second timeout; after which the LED goes OFF. Power cannot be activated when the LED is Solid Red—can only activate power when LED is Green or Flashing Green.

Flashing Red: indicates a fault that may be recoverable and to wait for the light to change to Green or Red before operation can be resumed. Energy is not being delivered to the medical instrument **100** when the LED is Flashing Red. The rate of flashing is 300 ms on, 300 ms off, 300 ms on, 300 ms off. Power cannot be activated when the LED is Flashing Red—can only activate power when the LED Is Green or Flashing Green.

OFF: If before the plastic clip **600** has been removed, indicates that device has not yet been powered ON by removing the clip **600**. If any time after the clip **600** has been removed, indicates that device is permanently powered OFF, and can be disposed of.

In one embodiment, the medical instrument **100** comprises an audio feedback element **410**. The state of the medical instrument **100** can be determined by the state of the audio feedback element **410** as follows:

Power ON Tone: indicates that the medical instrument **100** has been powered ON. This occurs when the plastic clip **600** is removed. The audio feedback element **410** emits an audible 2.55 kHz 800 ms beep.

Activation Tone: indicates that energy is being delivered. This occurs when the hand activation button **114** is pressed by the user. The audio feedback element **410** emits an audible 2.55 kHz 150 ms beep, 200 ms pause, 2.55 kHz 150 ms beep, 200 ms pause, an so on. The beeping pattern continues as long as power is being activated and upper impedance limit has not been reached.

Activation Tone **2**: indicates that the upper impedance threshold has been reached. This occurs when the hand activation button **114** is pressed by user, and the upper impedance limit has been reached. The audio feedback element **410** emits an audible 2.8 kHz 150 ms beep, 200 ms pause, 2.8 kHz 150 ms beep, 200 ms pause, and so on. The Tone **2** beeping pattern latches. After it has been reached, it continues as long as power is being activated or until Cycle Complete.

Cycle Complete Tone: indicates that the activation cycle is complete. The audio feedback element **410** emits an audible 2.8 kHz 800 ms beep.

Alert Tone: indicates an alert. The LED visual feedback element **118***a*, **118***b* provides further information. The audio feedback element **410** emits an audible 2.9 kHz 250 ms beep, 50 ms pause, 2.55 kHz 350 ms beep, 200 ms pause, 2.9 kHz 250 ms beep, 50 ms pause 2.55 kHz 350 ms beep, 200 ms pause, 2.9 kHz 250 ms beep, 50 ms pause, 2.55 kHz 350 ms beep. The two-tone beep repeats three times, then does not repeat after that). Power to the medical instrument **100** cannot be activated until "alert" sound has completed.

Timeout: indicates that activation cycle has timed out. Reactivate to continue. The audio feedback element **410** emits an audible 2.8 kHz 50 ms beep, 50 ms pause, 2.8 kHz 50 ms beep.

Solid Tone: indicates that the user disable button is being pressed. The audio feedback element **410** emits an audible continuous 2.55 kHz tone while being held, up to 4 seconds.

TABLE 3 below summarizes one embodiment of a user interface indicating the status (e.g., event/scenario) of the medical instrument **100** and the corresponding visual and audible feedback provided by the user interface.

TABLE 3

| Device Status | LED Feedback | Audible Feedback | Notes |
|---|---|---|---|
| Power is OFF<br>Turn power ON by removing the initialization Clip. | No light<br>Solid Green<br>Illuminates immediately when initialization Clip is removed. Indicates device is ready to be used, everything functioning normally. | None<br>One long beep immediately when initialization Clip is removed indicates power in ON. | |
| Power is ON but not being activated, device ready, above the "low transections remaining" threshold. | Solid Green<br>Device ready to be used, everything functioning normally. | None | |
| Power ON, device ready, power not being activated, below the "low | Flashing Green<br>Indicates that device is ready to be used, but a low number of transections remain; a minimum of | Two tone beeps:<br>Indicates an alert: look at LED indicators for | |

TABLE 3-continued

| Device Status | LED Feedback | Audible Feedback | Notes |
|---|---|---|---|
| transections remaining" threshold. | five transections are left when flashing first begins. | further information. | |
| Power ON, device ready, power not being activated, "No transections remaining" | Solid Red<br>Indicates a terminal failure, device can no longer be used. Energy is not being delivered. | Two tone beeps:<br>Indicates an alert: look at LED indicators for further information. | |
| Activating power | Solid Blue<br>Energy is being delivered. | Continuous beeping during power activation.<br>Indicates energy is being delivered. | Feedback for activation power is not affected by the 'low transections remaining' threshold-behaves the same whether above or below threshold |
| Activation cycle timeout occurs after 25 sec of power activation without reaching Cycle Complete. | Solid Blue until two short beep sound completes, then changes to Solid Green. Indicates device is ready to be used, everything functioning normally. | Two short beeps.<br>Indicates that the activation cycle has timed out. Reactivate to continue. | Upon detection of timeout, activation beeping will be immediately interrupted. After the interruption of activation beeping there will be a 100 ms pause. After the 100 ms pause, there will be the "Timeout" audio feedback. |
| Cycle Complete | Solid Blue until Cycle Complete sound finishes, then changes to Solid Green. | One long beep.<br>Indicates that activation cycle is complete. | Cycle complete sound should occur after the first (200 ms) activation beeping pause following system detection of cycle complete. |
| Short Detected | Flashing Red, while in short circuit mode. LED returns to Solid Green when short circuit mode is cleared, or goes to Solid Red if terminal failure.<br>Flashing Red indicates a fault that may be recoverable: wait for LED to change to Green or Red.<br>Energy is not being detected when LED is Flashing Red. | Two tone beeps.<br>Indicates an alert: look at LED indicators for further information. | There will be a "five strikes and out' approach to this condition: if a short is detected on five consecutive activations, the fifth detection will result in a terminal system failure. Upon detection of short, the activation beeping will be immediately interrupted. After the interruption of activation beeping there will be a 100 ms pause. After the 100 ms pause, there will be the "Alert" audio feedback. |
| Over-temperature condition | Flashing Red, while in over-temperature condition.<br>LED returns to Solid Green when temperature drops below threshold.<br>Flashing Red indicates a fault that may be recoverable: wait for LED to change to Green or Red.<br>Energy is not being delivered when LED is Flashing Red. | Two tone beeps.<br>Indicates an alert: look at LED indicator for further information. | Upon detection of a temporary over-temperature condition during activation, activation/ beeping will not be interrupted. After the activation/ beeping has been completed, there will be a 100 ms pause. After the 100 ms pause, there will be the |

TABLE 3-continued

| Device Status | LED Feedback | Audible Feedback | Notes |
|---|---|---|---|
| | | | 'Alert' audio feedback. |
| Terminal System failure | Solid Red<br>LED red light stays on for four seconds and then goes off.<br>Indicates a terminal failure, device can no longer be used.<br>Energy is not being delivered when LED is Solid Red. | Two tone beeps.<br>Indicates an alert: look at LED indicator for further information. | Upon detection of terminal system failure, any activation beeping (if applicable) will be immediately interrupted. After the interruption of any activation beeping there will be a 100 ms pause. After the 100 ms pause, there will be the 'Alert' audio feedback.<br>All Solid Red light conditions have a 4 second timeout, after which the LED goes OFF |
| User initiates device disabling before disposal. Note: User can disable the device by pressing and holding User Disable Button on bottom of handle for four continuous seconds. | While User Disable Button is pressed and held continuously up to four seconds, LED is Flashing Red.<br>After four continuous seconds of User Disable Button being held, LED goes to Solid Red.<br>NOTE: LED red light stays on four seconds and then goes off.<br>Indicates a terminal failure, and device can no longer be used.<br>Energy is not being delivered.<br>If User Disable Button is released at any time before four continuous seconds have passed, LED will return to Solid Green or Flashing Green as appropriate. | Solid continuous tone while pressing and holding User Disable Button continuously up to four seconds.<br>After four continuous seconds of pressing User Disable Button, sound changes to two tone beeps.<br>Indicates an alert: look at LED indicators for further information. | |

TABLE 4 below summarizes an additional or alternative embodiment of the status (e.g., event/scenario) of the medical instrument **100** and the corresponding visual and audible feedback provided by the user interface.

TABLE 4

| Device Status | LED Feedback | Audible Feedback | Notes |
|---|---|---|---|
| Power is OFF | No light | None | |
| Incomplete Cycle: user releases activation button prior to cycle complete and before the 15 second activation timeout. | Solid Blue, until activation button is released, then Solid Green | None | |
| Power ON, ready, power not being activated, below the Low Transections Remaining threshold. | Flashing Green | Alert Tone | After the appearance of the Green Flashing LED, there will be 5 transections remaining. Ad<br>If an activation ends with a detection of an activation timeout, short detection, or over-temperature detection-and-the system has also crossed the low-uses remaining threshold after the same activation- |

TABLE 4-continued

| Device Status | LED Feedback | Audible Feedback | Notes |
|---|---|---|---|
| | | | then-the 'Alert' would sound once (as opposed to twice, or multiple times). In terms of alert hierarchy in this scenario in regard to the LED behavior, a short detection or over temperature takes precedence over the low-uses remaining indicator Once either the short or over-temperature condition is cleared by the system, the LED would then go to Flashing Green to indicate the device is ready to be used, but there are a low number of transections remaining. |
| power ON, ready, power not being activated, No Transections Remaining. | Solid Red | Alert Tone | All Solid Red light conditions have a 4 second timeout, after which the LED goes OFF. |
| User Disables Device before disposal | Flashing Red while pressing & holding user disable button 120 continuously up to 4 seconds. After four continuous seconds of pressing user disable button, the LED goes to Solid Red, then the LED goes OFF after 4 seconds timeout. If user releases user disable button at any time before 4 continuous seconds, the LED will return to Solid Green | Solid Tone Alert Tone | User can disable the device by pressing & holding the user disable button on the bottom of the handle for 4 continuous seconds. The "Solid Tone" audio feedback is a solid continuous tone that occurs as long as user presses & holds user disable button, up to 4 seconds. If user releases user disable button at any time before 4 continuous seconds, sound goes off. At the end of 4 seconds of continuous pressing, the "Solid Tone" stops, followed by a 100 ms pause, followed by the "Alert" audio feedback. The "Alert" audio feedback is accompanied by the LED changing to Solid Red, then LED goes OFF after 4 second timeout. |
| Activating Power-Tone 2 | Solid Blue | Activation Tone2 | Tone2 indicates that the upper impedance limit |

TABLE 4-continued

| Device Status | LED Feedback | Audible Feedback | Notes |
|---|---|---|---|
| | | | has been reached during activation, and that the knife is ready to be fully advanced. |

FIGS. **48**A and **48**B is a flow diagram of a process **1800** for initializing the medical instrument **100** fitted with the initialization clip **600**, **650**, according to one embodiment. As shown in the process **1800**, at **1802** the medical instrument **100** is programmed with an application code. The application code is a set of computer instructions stored in the nonvolatile memory **402** that may be executed by the main processor **902**, the safety processor **904**, the controller **906**, or any combination thereof. The Production Test Complete flag is set to FALSE and the Device Used flag also is set to FALSE.

The instrument **100** is then fitted with the clip **600**, **650** and is turned OFF at **1804** and the instrument **100** enters what is referred to as the "assembly state." The Production Test Complete flag remains set to FALSE and the Device Used flag also remains set to FALSE.

At **1806** the instrument **100** is placed in the production mode after the clip **600**, **650** is removed. In the production mode, the BLUE and GREEN LEDs **118***a, b* are turned ON and activation is inhibited. The Production Test Complete flag remains set to FALSE and the Device Used flag also remains set to FALSE. A timeout counter is started.

After a 1 second timeout, at **1808** the instrument **100** is still in the production mode, but remains idle. The user interface operates as per normal mode. From the production mode **1808** the process can continue to **1804** or to **1810**. If the clip **600**, **650** is fitted on the instrument **100** prior to a ten minute timeout, the process **1800** returns to **1804** were the instrument **100** is turned OFF and is placed in the assembly state. After a ten minute timeout period, the process **1800** continues at **1810**. The instrument **100** is still in the production mode, but in a low power consumption state. The BLUE and GREEN LEDs **118***a, b* are intermittently ON (0.1 s ON and 1.9 s OFF). The clip **600**, **650** is fitted back on the instrument **100**, which turns the instrument **100** OFF, and the process **1800** returns to **1804**. If at **1808** the instrument **100** is activated before the clip **600** is restored or before the ten-minute timeout period, the process continues to test mode at **1812**. The Production Test Complete flag remains set to FALSE and the Device Used flag also remains set to FALSE. In test mode activations may be limited to four and timeout may be set to ten minutes. Furthermore, upon entry to test mode, the GREEN and BLUE LEDs **118***a, b* are illuminated for 1 s. Subsequently, the LEDs **118***a, b* and the audio feedback element **410** follow the user interface specification.

At **1812**, the instrument **100** is placed in test mode where the RF amplifier subsection **800** is turned ON. The user interface operates per normal mode. The Production Test Complete flag is set to TRUE and the Device Used flag remains set to FALSE.

From **1812**, the clip **600**, **650** may be fitted to the instrument **100** turning the instrument **100** OFF and the process **1800** may continue at **1818** where the instrument **100** is placed in a shipping state. The Production Test Complete flag remains set to TRUE and the Device Used flag remains set to FALSE.

From **1812**, the process may continue at **1814** after the instrument **100** is de-activated for the first three times. At **1814** the instrument **100** is placed in idle mode. The UI operates as pre normal. The Production Test Complete flag remains set to TRUE and the Device Used flag remains set to FALSE. The instrument **100** is activated once more and the process **1800** continues to **1812**. The instrument **100** is de-activated a fourth time, the clip **600**, **650** is fitted to the instrument **100**, and the process **1800** continues to **1816** where the instrument **100** is placed in low power mode and the BLUE and GREEN LEDs **118***a, b* are flashed intermittently ON (0.1 s ON and 1.9 s OFF). The Production Test Complete flag remains set to TRUE and the Device Used flag remains set to FALSE. The clip **600**, **650** is fitted back on the instrument **100**, which is turned OFF and placed in the shipping state. The instrument **100** enters low power mode after the instrument **100** has been activated twice by pressing the activation button **114** or following expiration of the 10 minute timeout period.

From **1814**, rather than activating the instrument **100**, a 10 minute timeout period may be allowed to lapse or the clip **600**, **650** may be fitted back on the instrument **100**. If the 10 minute timeout period is allowed to lapse, the process **1800** continues **1816**. If the clip **600**, **650** is fitted back on the instrument, the process **1800** continues at **1818**.

From **1818**, the instrument **100** may be shipped to the user. Before using the instrument **100**, the user has to remove the clip **600**, **650** from the instrument **100** and then must activate the instrument **100**. After the clip **600**, **650** is removed from the instrument **100** but before the activation button **114** is pressed, the process continues at **1820** where the instrument is placed in normal mode but is in idle. The Production Test Complete flag remains set to TRUE and the Device Used flag remains set to FALSE. If the clip **600**, **650** is fitted back on the instrument **100**, the process **1800** continues back to **1818**. If the activation button **114** is activated, however, the process **1800** continues **1822** where the instrument is placed in normal mode and the RF section is turned ON. Now Production Test Complete flag remains set to TRUE and the Device Used flag is set to TRUE. The instrument **100** only gets marked for disposal (Device Used Flag is TRUE) if the instrument **100** has been activated and the limit switch is pressed during normal mode. If the instrument **100** is now de-activated, the process **1800** continues to **1824** where the instrument is placed in normal mode idle. From **1824**, if the instrument is activated by pressing the activation button **114**, the process **1800** continues at **1822**. From either **1822** or **1824**, if the clip **600**, **650** is fitted back on the instrument **100**, the process continues to **1826** where the instrument **100** is turned OFF and enters an end of use state. Both the Production Test Complete flag and the Device Used flag remain set to TRUE. The clip **600**, **650** should be removed at the end of test as a final check to ensure the GREEN LED **118***a, b* comes on. If the RED LED **118***a, b* comes on instead, the instrument **100** has entered self destruct mode.

From **1826**, if the clip **600**, **650** is removed, the instrument **100** initiates discharging the battery **300** and the process **1800** continues to **1828** where the battery **300** continues discharging until the battery **300** is fully discharged at **1830**. From

1828, the clip 600, 650 may be fitted back on the instrument 100, in which case, the process 1800 continues to 1826. If any fatal hardware errors occur from any instrument state such as, five short circuits, battery end of life, 5/10 hour timeout, disposal switch 120 is pressed for more than 4 seconds, or the battery 300 initiates discharge, the process 1800 continues to 1828.

FIG. 49-57 illustrates the ornamental design for a surgical instrument handle assembly as shown and described, according to one embodiment.

FIG. 49 is a left perspective view of a handle assembly for a surgical instrument.

FIG. 50 is a right perspective view thereof.

FIG. 51 is a left perspective view thereof.

FIG. 52 is a left view thereof.

FIG. 53 is a front view thereof.

FIG. 54 is a right view thereof.

FIG. 55 is a rear view thereof.

FIG. 56 is a top view thereof.

FIG. 57 is a bottom view thereof.

It is worthy to note that any reference to "one aspect" or "an aspect" means that a particular feature, structure, or characteristic described in connection with the aspect is included in at least one aspect. Thus, appearances of the phrases "in one aspect" or "in an aspect" in various places throughout the specification are not necessarily all referring to the same aspect. Furthermore, the particular features, structures or characteristics may be combined in any suitable manner in one or more aspects.

Some aspects may be described using the expression "coupled" and "connected" along with their derivatives. It should be understood that these terms are not intended as synonyms for each other. For example, some aspects may be described using the term "connected" to indicate that two or more elements are in direct physical or electrical contact with each other. In another example, some aspects may be described using the term "coupled" to indicate that two or more elements are in direct physical or electrical contact. The term "coupled," however, also may mean that two or more elements are not in direct contact with each other, but yet still co-operate or interact with each other.

While certain features of the aspects have been illustrated as described herein, many modifications, substitutions, changes and equivalents will now occur to those skilled in the art. It is therefore to be understood that the appended claims are intended to cover all such modifications and changes as fall within the true scope of the disclosed embodiments.

Various aspects of the subject matter described herein are set out in the following numbered clauses:

1. A medical instrument comprising: a handle for gripping by a user, an end effector coupled to the handle and having at least one electrical contact; a radio frequency (RF) generation circuit coupled to the handle and operable to generate an RF drive signal and to provide the RF drive signal to the at least one electrical contact; wherein the RF generation circuit comprises a parallel resonant circuit.

2. The medical instrument according to clause 1, wherein the RF generation circuit comprises switching circuitry that generates a cyclically varying signal, such as a square wave signal, from a direct current (DC) supply and wherein the resonant circuit is configured to receive the cyclically varying signal and wherein the cyclically varying signal is duty cycle modulated.

3. The medical instrument according to clause 1, comprising a battery compartment for holding one or more batteries for providing power to the RF generation circuit for generating said RF drive signal.

4. The medical instrument according to clause 3, wherein the battery compartment is configured to hold a module comprising the one or more batteries and the RF generation circuit.

5. A device according to clause 1, further comprising: battery terminals for connecting to one or more batteries; wherein the RF generation circuit is coupled to the battery terminals; wherein the frequency generation circuit comprises: switching circuitry for generating a cyclically varying signal from a potential difference across the battery terminals; and the resonant circuit, being a resonant drive circuit coupled to the switching circuitry and operable to filter the cyclically varying signal generated by the switching circuitry; and wherein the RF drive signal is controlled by an output from said resonant drive circuit.

6. The medical instrument according to clause 1, comprising a control circuit configured to vary the frequency of the RF drive signal.

7. The medical instrument according to clause 1, comprising a control circuit configured to vary the amplitude of the RF drive signal.

8. The medical instrument according to clause 1, comprising a control circuit configured to vary the duty cycle of the RF drive signal.

9. The medical instrument according to clause 8, wherein the control circuit is operable to receive a measurement of the RF drive signal and is operable to vary the frequency of the of the RF drive signal to control the power, voltage and/or current delivered to the at least one electrical contact of the end effector.

10. The medical instrument according to clause 9, wherein the measurement is obtained from a sampling circuit that samples a sensed voltage or current signal at a sampling frequency that varies in synchronism with the frequency and phase of the RF drive signal.

11. The medical instrument according to clause 10, wherein the frequency at which the sampling circuit is operable to sample the sensed signal is an integer fraction of the frequency of the RF drive signal.

12. The medical instrument according to clause 8, wherein the control circuit is configured to vary the frequency of the RF drive signal around the resonant frequency of the resonant circuit.

13. The medical instrument according to clause 12, wherein the resonant characteristic of the resonant circuit varies with a load connected to the at least one electrical contact and wherein the control circuit is configured to vary the RF drive frequency to track changes in the resonant characteristic of the resonant circuit.

14. The medical instrument according to clause 1, wherein the handle comprises: a control lever to operate the end effector; and an activation button to operate the RF generation circuit and deliver RF energy to the end effector.

15. The medical instrument according to clause 14, comprising a rotation knob coupled to end effector to rotate the end effector about an angle greater than 360°.

16. The medical instrument according to clause 14, comprising at least one visual feedback element to indicate a state of the medical instrument.

17. The medical instrument according to clause 14, comprising an audio feedback element to indicate a state of the medical instrument.

18. The medical instrument according to clause 17, comprising an aperture formed in the handle to provide a path for audio waves to escape an interior portion of the handle.

19. The medical device according to clause 14, comprising a knife lockout mechanism.

20. The medical device according to clause 14, comprising a clip coupled to the control lever.

21. The medical instrument according to clause 20, comprising a magnet located within the clip.

22. The medical instrument according to clause 21, comprising a magnetically operated element coupled to an electronics system of the medical instrument and a battery of the medical instrument, wherein when the magnet is located within the clip and the clip is coupled to the control lever, the magnetically operated element disconnects the battery from the system electronics.

The invention claimed is:

**1**. A medical instrument comprising:
- a housing;
- a control lever rotatably coupled to the housing;
- at least one electrical contact;
- a radio frequency (RF) generation circuit configured to and operated by a battery and operable to generate an RF drive signal and to provide the RF drive signal to the at least one electrical contact; and
- an initialization clip coupled to the housing and the control lever to prevent operation of the RF generation circuit and movement of the control lever.

**2**. The medical instrument according to claim **1**, wherein the initialization clip comprises a first half and a second half fastened by at least one mechanical fastening element.

**3**. The medical instrument according to claim **2**, comprising:
- a battery; and
- a battery connection circuit coupled to the battery;
- wherein when the initialization clip is attached to the housing, the battery connection circuit electrically disconnects the battery from the RF generation circuit.

**4**. The medical instrument according to claim **3**, wherein when the initialization clip is removed from the housing, the battery connection circuit electrically couples the battery to the RF generation circuit.

**5**. The medical instrument according to claim **3**, comprising:
- a remotely activated switch element coupled between the battery and the battery connection circuit; and
- a remote switch activation element supported by the initialization clip.

**6**. The medical instrument according to claim **5**, wherein the remotely activated switch element electrically disconnects the battery from the RF generation circuit when the remote switch activation element is in proximity to the remotely activated switch element.

**7**. The medical instrument according to claim **5**, wherein the remotely activated switch element electrically connects the battery from the RF generation circuit when the remote switch activation element is not in proximity to the remotely activated switch element.

**8**. The medical instrument according to claim **5**, wherein the remotely activated switch element is a magnetically operated element and the remote switch activation element is a magnet.

**9**. The medical instrument according to claim **8**, wherein the magnetically operated element is any one of a reed switch and a Hall-effect sensor.

**10**. The medical instrument according to claim **5**, wherein the battery connection circuit comprises a field effect transistor (FET), wherein when the initialization clip is removed from the housing, the remotely activated switch element closes, enabling current to flow through the FET to couple the RF generation circuit to a return (−) terminal of the battery.

**11**. The medical instrument according to claim **5**, wherein the battery connection circuit comprises a relay comprising a primary winding that controls a switch, wherein when the initialization clip is removed from the housing, the remotely activated switch element closes, enabling current to flow through the primary winding and closing the switch to couple the RF generation circuit to a return (−) terminal of the battery.

**12**. The medical instrument according to claim **2**, wherein the at least one mechanical fastening element is a snap button.

**13**. The medical instrument according to claim **2**, wherein the initialization clip comprises a chamber to contain a remote switch activation element.

**14**. The medical instrument according to claim **13**, wherein the chamber is tilted.

**15**. A method of configuring a medical instrument comprising a housing, a control lever rotatably coupled to the housing, at least one electrical contact, a radio frequency (RF) generation circuit configured to be to and operated by a battery and operable to generate an RF drive signal and to provide the RF drive signal to the at least one electrical contact, a memory, and a processor coupled to the memory, the method comprising:
- fitting an initialization clip on the housing and the control lever a first time;
- storing an application code in the memory, the application code comprising a set of computer instructions to be executed by the processor;
- turning the instrument to an off state;
- removing the initialization clip;
- placing the instrument in production mode; and
- fitting an initialization clip on the housing and the control lever a second time.

**16**. The method according to claim **15**, comprising removing the initialization clip to activate the RF generation circuit.

**17**. The method according to claim **16**, comprising:
- disabling the RF generation circuit when the initialization clip is refitted to the housing and the control lever; and
- discharging the battery.

**18**. A medical instrument comprising:
- a housing;
- a battery supported by the housing;
- a control lever rotatably coupled to the housing;
- at least one electrical contact;
- a radio frequency (RF) generation circuit coupled to and operated by the battery and operable to generate an RF drive signal and to provide the RF drive signal to the at least one electrical contact;
- a battery connection circuit coupled to the battery; and
- a remotely activated switch element coupled between the battery and the battery connection circuit;
- wherein when an initialization clip is attached to the housing, the battery connection circuit electrically disconnects the battery from the RF generation circuit; and
- wherein when the initialization clip is removed from the housing, the battery connection circuit electrically couples the battery to the RF generation circuit.

**19**. The medical instrument according to claim **18**, wherein the remotely activated switch element electrically disconnects the battery from the RF generation circuit when a remote switch activation element is in proximity to the remotely activated switch element.

**20**. The medical instrument according to claim **18**, wherein the remotely activated switch element electrically connects the battery from the RF generation circuit when a remote switch activation element is not in proximity to the remotely activated switch element.

**21**. The medical instrument according to claim **18**, wherein the remotely activated switch element is a magnetically operated element responsive to a magnet.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE

# CERTIFICATE OF CORRECTION



PATENT NO. : 9,333,025 B2
APPLICATION NO. : 13/658790
DATED : May 10, 2016
INVENTOR(S) : Monson et al.

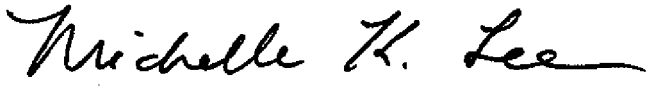
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the Title Page:

The first or sole Notice should read --

Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 435 days.

Signed and Sealed this
Eleventh Day of October, 2016



Michelle K. Lee
*Director of the United States Patent and Trademark Office*